ROYAL COPENHAGEN PORCELAIN

ARTHUR HAYDEN
ROYAL
COPENHAGEN
PORCELAIN
BY THE SAME AUTHOR

Crown 8vo, cloth, 5s. net each. Illustrated

CHATS ON ENGLISH EARTHENWARE

CHATS ON ENGLISH CHINA
     Fifth Impression

CHATS ON OLD FURNITURE
     Fourth Impression

CHATS ON OLD PRINTS
     Third Impression

LONDON: T. FISHER UNWIN
VASE AND COVER

With finely modelled flowers in high relief, painted in natural colours, overglaze.
Panel with portrait of the Crown Prince Frederik (afterwards Frederik VI.).

(QUEEN JULIANE MARIE PERIOD, ABOUT 1785.)

At Victoria and Albert Museum.
ROYAL COPENHAGEN PORCELAIN

ITS HISTORY AND DEVELOPMENT FROM THE EIGHTEENTH CENTURY TO THE PRESENT DAY

By ARTHUR HAYDEN

Author of "Chats on English Earthenware"

WITH 5 COLOURED AND 104 BLACK-AND-WHITE PLATES AND 70 ILLUSTRATIONS IN THE TEXT

T. FISHER UNWIN - LONDON: ADELPHI TERRACE - LEIPSI: INSELSTRASSE 20 - MCMXI
TO

HER MAJESTY QUEEN ALEXANDRA

THIS VOLUME IS DEDICATED

BY HER GRACIOUS PERMISSION
PREFACE

The present volume records for the first time the history of the Royal Copenhagen factory since its establishment in 1779 to the present day when it is acknowledged by competent experts to stand in the forefront of modern ceramic art.

The close relationship between the Danish and the British peoples and the link uniting the royal houses find recognition in the gracious acceptance of the Dedication of this Volume by Her Majesty Queen Alexandra.

The subject is treated from a collecting point of view, with sufficient historical and technical details to place the art work of the factory in correct perspective in relation to other European factories.

In the year 1807 a British Fleet bombarded Copenhagen, and unhappily the bombs did considerable damage to the old porcelain factory in the destruction of a great number of moulds and fine examples of Copenhagen porcelain. The echo of this still reverberates on the china shelf. There is a hiatus in examples of the old Copenhagen porcelain, difficult and perhaps impossible to fill. The arts of war have unfortunately laid a heavy hand on the arts of peace.

It is a happy circumstance, a tardy act of reparation owing to the old Copenhagen factory, that the first volume dealing with its eventful history and development should appear in English by an English author. In admiration of the great art of Frantz Heinrich Müller, master-potter of Denmark, I hang up this garland of laurel as a tribute to the genius which has inspired the Royal Copenhagen
Porcelain Factory and promulgated traditions which have carried the art of Copenhagen to the highest pinnacle of fame.

Connoisseurs have long recognised the need of a volume dealing with a factory of such prestige and distinction as Copenhagen, with an unbroken history from mid-eighteenth-century days, and whose productions to-day claim consideration from those experts and specialists who are prescient enough to buy for posterity.

The subject naturally divides itself into the Fournier period, soft-paste porcelain (1760–1766); the great Müller period, hard-paste porcelain (1773–1810), including the creation of the wonderful Flora Danica service made for Catherine II., Empress of Russia, taking twelve years to complete; the Decadent period of the nineteenth century, lasting till 1880; and the modern Renaissance period after that date.

In regard to illustrations, no trouble has been spared to make the volume representative of the various periods. Examples from royal, national, and private collections have been specially photographed for inclusion in this volume. I have visited Denmark and personally examined those specimens from which marks have been drawn that have never before been published.

Among the illustrations are included specimens from the collections of His Majesty the late King Edward VII., Her Majesty Queen Alexandra, His Imperial Majesty the German Emperor, His Imperial Majesty the Emperor of Russia, including examples formerly in the possession of His Imperial Majesty the late Alexander, Emperor of Russia, Her Imperial Highness the Dowager-Empress of Russia, Her Majesty the Queen of Denmark, His Majesty King George of Greece, and His Royal Highness the Duke of Cumberland.

Of other examples there are illustrations from the collections of His Grace the late Duke of Argyll, His Excellency M. de Bille, the late Danish Ambassador at the Court of St. James’s. The old is
PREFACE

represented by a remarkable casket from the collection of J. Pierpont Morgan, Esq., and an equally representative type of the modern Renaissance is exemplified in the illustration, in colours, of a delicate vase in the collection of Mrs. Coutts Michie.

I am indebted to the authorities of the Victoria and Albert Museum and the Bethnal Green Museum for kindly affording me facilities for having photographs taken of fine examples, and to the executors of the late Sir A. W. Franks for illustrations of two remarkable Fournier specimens.

To the Trustees of the British Museum I have to express due acknowledgment for permission to reproduce a letter from Admiral Lord Nelson, in facsimile.

I have to record my grateful acknowledgment to the courtesy of Hr. Director Bering Liisberg for the inclusion of a series of illustrations, including those of the Flora Danica service, at Rosenborg Castle. To Hr. Director Olsen, of the Dansk Folke Museum at Copenhagen, I am under a similar debt for his kindness in permitting a close study of old Danish examples and for their inclusion as illustrations in this volume. Similarly I am indebted to the Directorate of the well-arranged collection at the Kunstindustri Museum, Copenhagen, who have granted permission for illustrations of many fine examples to appear in this volume.

From the National Museum, at Stockholm, several old pieces are herein illustrated, and I wish to offer my warm thanks to Hr. Director Folcker for especial trouble in the matter of their selection. To Hr. Director Bøgh, of the Kunstindustri Museum, Bergen, personal thanks are due for courtesy in connection with specimens illustrated herein.

To Mr. Frederik Dalgas, I offer sincere acknowledgment of unfailing kindness in regard to information concerning newer developments and in affording me the opportunity of obtaining
photographs of the artists *in situ*, and of the factory. Professor Arnold Krog has generously augmented my researches into the history of the art and evolution of the Royal factory. In graciously allowing me access to artistic data accumulated for twenty-five years he has illuminated the path for me of which every footstep is so well known to him.

In conclusion, I have to express sincere and heartfelt thanks to my old friend Mr. Frederik Arup, who has at all times most generously encouraged me, and has left no stone unturned to place a wealth of material at my disposal.

It is my hope that the volume as a pioneer work will be found of use for consultation by custodians of collections and by collectors and all those interested in the history of European ceramics. I have given a considerable amount of time to painstaking research with a view to recording facts with accuracy, and the added historical background will enable the English reader to realise the conditions in which the old Copenhagen porcelain was produced. In regard to marks, I have carefully examined hundreds of authenticated examples, and have included carefully drawn lists which I trust will be found useful to those students who come after me.

Of the great modern Renaissance period, it is not too much to confess that one stands abashed at the poetry and beauty expressed by the potters and artists. There is no doubt that some day connoisseurs, to a man, will greedily compete for specimens that nowadays are procurable at normal prices. But prophecies fall on deaf ears, and I have said enough. The contemplation by my readers of the masterpieces of which I speak will repay me for the labour of love in endeavouring to the best of my ability to point out great art existent in our midst, and perhaps unheeded.

ARTHUR HAYDEN.

*July, 1911.*
CONTENTS

CHAPTER I

The Early History of the Copenhagen Factory . . . 21
The Fournier Period (1760-1766)

CHAPTER II

Frantz Heinrich Müller (1773-1801) . . . . . 49
Queen Juliane Marie Period (Part I, 1775-1780)

CHAPTER III

Frantz Heinrich Müller (1773-1801)—continued . . . 85
Queen Juliane Marie Period (Part II, 1780-1796)

CHAPTER IV

Figure Subjects and Groups (1780-1820) . . . . . 159

CHAPTER V

The Flora Danica Service (1790-1802) . . . . . 201
Made for Catherine II, Empress of Russia
# CONTENTS

## CHAPTER VI

**Early Blue and White**

Underglaze Painted Porcelain. The National Danish Pattern

**PAGE**

233

## CHAPTER VII

**The Successors of Müller (1820-1880)**

The Decadence

**PAGE**

257

## CHAPTER VIII

**The Modern Renaissance (Part I.)**

Early Days

**PAGE**

277

## CHAPTER IX

**The Modern Renaissance (Part II.)**

The Golden Period

**PAGE**

307

## CHAPTER X

**Figure Subjects and Groups**

Modern Renaissance Period

**PAGE**

379

## CHAPTER XI

**Crystalline Glazes**

**PAGE**

407

## CHAPTER XII

**The Factory To-day**

**PAGE**

421

## INDEX

**PAGE**

441
LIST OF ILLUSTRATIONS

VASE AND COVER. Panel with portrait of Crown Prince Frederik. Festoons of finely modelled flowers painted in colours. Frontispiece
At Victoria and Albert Museum.

CHAPTER I

THE EARLY HISTORY OF THE COPENHAGEN FACTORY

THE FOURNIER PERIOD (1760-1766)


In the Collection of Count Moltke, of Bregentved.


In the Collection of Count Moltke, of Bregentved.

VASE AND COFFEE POT. Vase with turquoise ground and festoons of flowers in high relief. Coffee Pot. Richly painted with medallions representing classical subjects.
In the Collection of the late Sir A. W. Franks at the Bethnal Green Museum, London.

CHAPTER II

FRANTZ HEINRICH MÜLLER (1773-1801)

QUEEN JULIANE MARIE PERIOD (PART I., 1775-1780)

TEA AND COFFEE SERVICE (Portion of) made for Christian VII., dated 1780.

TEA AND COFFEE SERVICE (Portion of) decorated in Indian red.

VASE AND COVER. With crown and royal cipher and silhouette portrait of Queen Juliane Marie.

PAGE 23
PAGE 30
PAGE 36
PAGE 41
PAGE 47
PAGE 52
PAGE 52
PAGE 54
LIST OF ILLUSTRATIONS

FRUIT DISH AND PLATE. Former with initials J.M. and crown. Latter with date 4 September, 1780. Both made for Queen Juliane Marie

At Rosenborg Castle.

BUST. Dowager-Queen Juliane Marie, signed Luplau fec. 1781

At Rosenborg Castle.

STATUETTE. (In Biscuit.) Hereditary Prince Frederik. Signed “A.H., 1791”

At Rosenborg Castle.

OVIFORM VASE AND COVER. Modelled Cupids holding festoons of flowers in relief, painted in colours and richly gilded

At Rosenborg Castle.

CASKET. Panels having sporting subjects painted in colours. Richly gilded, with lock, escutcheon, and hinges set with rubies

At Rosenborg Castle.

DETAIL (of above) showing Lid and Key with design C7, the cipher of Christian VII.

In the Collection of J. Pierpoint Morgan, Esq.

VASES WITH COVERS. Decorated with festoons of coloured flowers in relief. Panels with portraits of the Dowager-Queen Juliane Marie and the Crown Prince Frederik

At Rosenborg Castle.

VASES WITH COVERS. Handles finely modelled as masks, covers having modelled figure of seated faun

At Rosenborg Castle.

CHOCOLATE POT AND COVER. Painted with military subject in mulberry purple

At Kunstindustri Museum, Bergen.

CHAPTER III

FRANTZ HEINRICH MÜLLER (1773-1801)—continued

QUEEN JULIANE MARIE PERIOD (PART II, 1780-1796)

VASE AND COVER. With portrait group of Theodor Holmskjold and family

At Dansk Folke Museum, Copenhagen.

PASTILLE BURNER on tripod stand supported by dolphins

In the possession of Her Majesty the Queen of Denmark.

SUCCRIER AND CUP. Former with painted panel representing Harvest

At Dansk Folke Museum, Copenhagen.

TEA AND COFFEE SERVICE (Portion of). Richly painted and gilded

At Kunstindustri Museum, Copenhagen.

SAUCERS. Painted in colours and with rich gilding at borders

At Kunstindustri Museum, Copenhagen.

VASE. Panel with silhouette portrait of Müller's son

At Kunstindustri Museum, Copenhagen.

SAUCERS. Richly painted and gilded

At Kunstindustri Museum, Copenhagen.

CUPS. Richly painted and gilded

At Kunstindustri Museum, Copenhagen.
LIST OF ILLUSTRATIONS

PORTRAIT of Frantz Heinrich Müller, from a lithograph . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . .
LIST OF ILLUSTRATIONS

Page 170

Group. Flora and Minerva

Detail (of above), showing mark of Jacob Schmidt

At Dansk Folke Museum, Copenhagen.

Statuette (in biscuit), A Hero, marked Holm 1780

Figures. Sea horses. Painted in colours and finely modelled

At National Museum, Stockholm.

Centre Dish. White porcelain. Two boys supporting fluted dish

At Dansk Folke Museum, Copenhagen.

Two Figure Groups of Lovers with Cupids

From the Collection of the late Hr. B. Hirschsprung.

Figure. Woman with hens

At Kunstindustri Museum, Copenhagen.

Figure. Market woman with fowls

Figure. Woman milking cow

At Kunstindustri Museum, Copenhagen.

Figure Group. Lovers. Delicately modelled in contemporary costume

Detail (of above). Showing signature, A. Hald, 1797

At Dansk Folke Museum, Copenhagen.

Figure. Boy with grapes

At Kunstindustri Museum, Copenhagen.

Figures. Old Woman supplicating alms, and Man playing flute

At Dansk Folke Museum, Copenhagen.

Figures. Children in costume. Romantic school of design

At Kunstindustri Museum, Copenhagen.

Figures representing Spring, Summer, Autumn, and Winter

At Kunstindustri Museum, Bergen.

Figures. Representing contemporary naval and military costume

From the Collection of His Excellency M. de Bille.

Figures. Market woman with fruit, and lobster-seller seated between barrels

CHAPTER V

THE FLORA DANICA SERVICE (1790-1802)

MADE FOR CATHERINE II., EMPRESS OF RUSSIA

Group of Flora Danica pieces. (In colours.)

Centre Piece and two Baskets of Flowers

At Rosenborg Castle.
LIST OF ILLUSTRATIONS

Salad Dish and Fish Dish with modelled trout. At Rosenborg Castle.

Cruet Stand and Soup Tureen. At Rosenborg Castle.

Dessert Plate and Fruit Basket. At Rosenborg Castle.

Egg-Bowl and Casserole with handle. At Rosenborg Castle.

Ice Box and Centre Dish. At Rosenborg Castle.

CHAPTER VI

EARLY BLUE AND WHITE

UNDERGLAZE PAINTED PORCELAIN. THE NATIONAL DANISH PATTERN

Group of underglaze, painted blue (Bornholm Period). At Dansk Folke Museum, Copenhagen.

Group of underglaze, painted blue (showing marks). In Museum at Royal Porcelain Factory, Copenhagen.

Underglaze Painted Plates. At Dansk Folke Museum, Copenhagen.


Dish and Two Plates. Underglaze painted. At Dansk Folke Museum, Copenhagen.


CHAPTER VII

THE SUCCESSORS OF MÜLLER (1820-1880)

THE DECADENCE

Bowl. Commemorative of the Battle of Copenhagen. Dated, with inscription, 1801. At Dansk Folke Museum, Copenhagen.

Cups. With scenes painted in overglaze colours (Kongens Nytor, Copenhagen, and Kronborg Castle and Shipping). At Dansk Folke Museum, Copenhagen.

Facsimile of portion of letter from Admiral Lord Nelson to Lady Hamilton. At British Museum.

Plates. Painted in colours and richly gilded. One marked I. In Museum at Royal Porcelain Factory, Copenhagen.


Figures. Ganymede and the Eagle, and Mercury, after Thorvaldsen.
LIST OF ILLUSTRATIONS

CHAPTER VIII
THE MODERN RENAISSANCE (PART I.)

EARLY DAYS

VASES. Designed by Arnold Krog (1885–1890) .......... 284

PLACQUES. Bird subjects. Designed by Arnold Krog (1885–1890) .... 286

PLACQUES. Portrait of Arnold Krog and sporting subject
At Kunstindustri Museum, Copenhagen. .. 290

VASES. Designed by Arnold Krog (1885–1890) .......... 292

VASES .......... 294

From the Collection of His late Imperial Majesty, Alexander II., Emperor of Russia.

FACSIMILE REPRODUCTION OF SKETCH for placque. By Arnold Krog .... 299

CANDELABRUM. With mussel-blue painted decoration .... 301

PLACQUE (1891–1895). PLACQUE (1901–1905). By Arnold Krog .... 303
From the Collection of the late Hr. B. Hirchsprung.

CHAPTER IX
THE MODERN RENAISSANCE (PART II.)

THE GOLDEN PERIOD

PLACQUES. Girl with Geese and The Flight of Wild Swans. (In colours.) By Arnold Krog. 305

DISH (1885–1890). PLACQUE (1896–1900). By Arnold Krog .... 309

PLACQUES (1891–1895). Polar Bear on Iceberg and Wild Geese on Ice. By Arnold Krog .... 311

PLACQUES (4). By G. Rode, V. Th. Fischer, and C. F. Liisberg .... 313

PLACQUE. Heron Fishing. Signed by G. Rode .......... 318
In the Collection of Her Majesty Queen Alexandra.

PLACQUE. Signed Stephan Ussing.

PLACQUE. Signed G. Rode.

VASE. Signed Jenny Meyer .... 318
From the Collection of His late Majesty King Edward VII.

PLACQUE. Signed C. F. Liisberg .... 320
In the Collection of His Imperial Majesty the Emperor of Russia.

PLACQUE. Signed V. Th. Fischer.

PLACQUE. Signed G. Rode .... 320
In the Collection of His Imperial Majesty the German Emperor.

VASES. Signed Nathanielsen.

VASE. Signed S. Ussing .... 325
In the Collection of Her Imperial Majesty the Empress Dagmar of Russia.
LIST OF ILLUSTRATIONS

VASE. Signed A. Smidth. In the Collection of His Majesty King George of Greece. Page 325

VASE. With bird subject. In the Collection of His Imperial Majesty the Emperor of Russia. Page 325

PLAQUE (1891–1895). Landscape subject by Arnold Krog. Page 327

VASE with Subject, Three White Cats. By V. Th. Fischer. (Exhibited at Paris Exhibition, 1900) Page 327

PLAQUES. By C. F. Liisberg and A. Smidth. Page 332

PLAQUES. By B. Nathanielsen. (Exhibited at Paris Exhibition, 1900). Page 334

VASES. Pike in Reeds. By M. Høst; and Water-fowl. By V. Th. Fischer. Page 334

VASE, by C. F. Liisberg, and PLAQUES with bird subjects. Page 335

In the Collection of Consul-General Hoskier.

VASE. Painted with decorative subject of landscape with gulls. By Arnold Krog. Page 339

VASE. With landscape and flying swans. By C. F. Liisberg. Page 341


VASE. Lake scene with water-fowl. By V. Th. Fischer. Page 346

VASE. With pastoral scene with figure and cattle. (Exhibited at Brussels Exhibition, 1910) Page 348

VASES with bird subjects. By V. Th. Fischer and C. F. Liisberg. Page 349

VASE. With moulded ornament and painting of swans. (Exhibited at Brussels Exhibition, 1910) Page 351

VASE. Decorated with Deer and leafy background. By Gerhard Heilmann. Page 356

VASE. Winter, snow scene. By C. F. Liisberg. (Exhibited at Brussels Exhibition, 1910) Page 358

VASE. With fish. (Exhibited at Brussels Exhibition, 1910) Page 362


MEMORIAL PLAQUES (in blue and white) with heraldic decoration. Page 366

CORONATION PLAQUES. Edward VII. (1902) and George V. (1911). Page 368

PLATE and DEEP OVAL DISH. Blue and white. Page 370

VASE With subject of Peacock. By B. Nathanielsen. (In colours) In the Collection of Mrs. Coutts Michie. Page 377

CHAPTER X

FIGURE SUBJECTS AND GROUPS

MODERN RENAISSANCE PERIOD

Figures of Owls (1893), and Fox (Period 1901–1905). By Arnold Krog. Page 381


LIST OF ILLUSTRATIONS

<table>
<thead>
<tr>
<th>Illustration</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Figure of <em>Fish</em></td>
<td>381</td>
</tr>
<tr>
<td><em>In the Collection of His Grace the late Duke of Argyll.</em></td>
<td></td>
</tr>
<tr>
<td>Figures of <em>Seagull</em> and <em>Turkey</em></td>
<td>383</td>
</tr>
<tr>
<td>Figures of <em>Woman</em> and <em>Cow</em> and <em>Boy</em> and <em>Calf.</em> By Chr. Thomsen</td>
<td>385</td>
</tr>
<tr>
<td>Figure of <em>Polar Bear</em></td>
<td>387</td>
</tr>
<tr>
<td>Figures of <em>Child</em> and <em>Old Woman.</em> By Chr. Thomsen</td>
<td>397</td>
</tr>
<tr>
<td>Figures of <em>Soldier</em> and <em>Witch</em> and <em>Soldier</em> and <em>Princess</em> (&quot;The Tinder Box&quot;)</td>
<td>397</td>
</tr>
<tr>
<td>Figures of <em>Princess</em> and <em>Swinhard</em> (Hans Andersen's stories)</td>
<td>404</td>
</tr>
<tr>
<td>Figure of <em>Peacock.</em> By Arnold Krog</td>
<td>405</td>
</tr>
</tbody>
</table>

CHAPTER XI

CRYSTALLINE GLAZES

| Dish. Subject, *Frog imbedded in ice.* By Arnold Krog and V. Engelhardt       | 412  |
| *At Sévres Museum.*                                                           |      |
| Two polar bears on an ice floe. By C. E. Bonnesen and V. Engelhardt          | 412  |
| Two Vases. By V. Engelhardt                                                  | 413  |
| *Polar bear* lapping water. By Arnold Krog and V. Engelhardt                  | 413  |
| Vases. Designed by Arnold Krog, glazing by V. Engelhardt                     | 417  |

CHAPTER XII

THE FACTORY TO-DAY

| Factory, General View                                                        | 424  |
| Factory, Exterior, with Turkey and brood                                     | 424  |
| Portrait of Professor Arnold Krog, Art Director                               | 428  |
| Portrait of the late Hr. C. F. Liisberg                                      | 430  |
| Portrait of Hr. Christian Thomsen                                           | 434  |
| Interior of Studios at Factory. Lady Artists at work                         | 435  |
| Workman at Grinding Mill                                                     | 439  |
| Group of Danish workmen removing a firing from oven                          | 439  |
CHAPTER I

THE EARLY HISTORY OF
THE COPENHAGEN FACTORY

THE FOURNIER PERIOD
SOFT-PASTE PORCELAIN
(1760-1766)
GROUP. FOURNIER PERIOD (1760-1766). SOFT-PASTE PORCELAIN
At Rosenborg Castle.

GROUP. FOURNIER PERIOD (1760-1766). SOFT-PASTE PORCELAIN
At Rosenborg Castle.
IN order to understand the initial stages in the history of the manufacture of porcelain in Denmark, it is necessary to review the peculiar conditions in which china factories existed in the eighteenth century. At the middle of the century there were two great schools, the German and the French. The former made hard or true porcelain according to the formula of Meissen, and the latter made soft or artificial porcelain in the manner of St. Cloud.

At Nove, near Venice, in 1752, Pasqual Antonibon brought from Meissen a potter, Sigismond Fischer, to construct a furnace for making porcelain in the Saxon style. In 1761 there were three furnaces,
ROYAL COPENHAGEN PORCELAIN

one for hard paste *ad uso Sassonia*, and two for soft paste *ad uso Francia*.¹

It will thus be seen that the two schools had begun to run side by side. The crowning point was in 1768 when the Sèvres factory commenced to make hard paste. Both bodies were simultaneously made until 1804, after which the manufacture of soft porcelain at Sèvres was discontinued by M. Brongniart until 1847, when the old style was revived by his successor, M. Ebelman. *(Report on Pottery at the Paris Exhibition by M. Arnoux, 1867.)*

The impulse of the Western potter had always been to reproduce exactly and chemically the Oriental porcelain. Until the first decade of the eighteenth century this had not been achieved. The news of the great discovery by Johann Fredrich Böttger, in 1709, of a white translucent porcelain, having all the characteristics of the Chinese ware, ran like a flame throughout Europe. Translucent porcelain may be either what is termed hard paste (*pâte dure*), containing only natural elements in the composition of the body and the glaze, or soft paste (*pâte tendre*), where the body is an artificial combination of various materials used as a substitute for the natural earths. All Chinese or true porcelain is of the hard-paste variety. The term *pâte tendre* really applies to the feeble resistance of this artificial porcelain to the action of a high temperature as compared with that offered by true porcelain, and also to the softness of the glaze which can be scratched by steel.

The body of the true porcelain is essentially of two elements—the white clay or *kaolin*, the infusible element which gives plasticity to the paste, and *petuntse*, the felspathic stone, which is fusible at a high temperature and gives transparency to the porcelain. Of the two Chinese names, which have become classical since they were adopted in the dictionary of the French Academy, *kaolin* is the name of a

¹ *Marks and Monograms on Pottery and Porcelain*, by William Chaffers. *(Letter from Francesco Antonibon to Lady Charlotte Schreiber.)*

26
locality where the best porcelain earth is mined, and *petuntse*, literally "white briquettes," refers to the shape in which the finely pulverised porcelain stone is brought to the potteries, after it has been submitted to the preliminary processes of pounding and decantation.¹

The former was termed *marga porcellana* by the Swedish mineralogist Wallerius in 1747, and in 1758 it was named *terra porcellanea* by Cronstedt.

**Soft Paste.—** The artificial porcelain which was difficult of fabrication could not serve as a substitute for the true Chinese porcelain, although its whiteness, its translucency, and its brilliant glaze have all the appearance of true porcelain. *Kaolin* and *petuntse* are of little importance in the composition of soft porcelain. Its transparency is obtained by salts, its plasticity by soapstone, and its glaze by an admixture of silica, alkali, and lead. Moreover, the composition of artificial porcelain has required researches and combinations much more intricate than those which had led to the discovery of hard porcelain, the latter being produced by two substances already provided by nature.

Imitative porcelain had been made at Florence under the auspices of the Grand Duke of Tuscany as early as from 1568 to 1587, of which *fabrique* only about thirty pieces are known. France is the most prolific in porcelain factories of the *pâte tendre*, as it came afterwards to be termed in contradistinction to the *pâte dure* or true porcelain of Meissen. The factory at St. Cloud lasted from 1695 till 1773. Vincennes was founded in 1740, and was finally transferred to Sèvres in 1756, which factory stands paramount in its porcelain known to collectors as *vieux Sèvres*. In 1768 hard paste was produced at Sèvres, and the character of the old ware began to

ROYAL COPENHAGEN PORCELAIN

deteriorate. From 1804 to 1847 only hard porcelain was manufactured. These soft-paste factories are all prior to the manufacture of porcelain in Denmark. Copenhagen comes into the arena from 1760 to 1766.

In regard to England, it is interesting to note in passing that the old porcelain so highly valued by collectors—Worcester, Chelsea, Bow, Derby, and the other factories of the eighteenth century—is all soft or artificial porcelain, containing large quantities of bone-ash and soapstone. Only at Plymouth (1768-1770) and Bristol (1770-1781), followed by the company of Staffordshire potters at New Hall, was true porcelain ever made in England, unless we include the hard jasper ware of Josiah Wedgwood and Turner.

The New Ceramic Art.—The eighteenth century, in spite of the wars which shook the kingdoms of Europe to their foundations, showed a singular enthusiasm for the art of the potter. A reference to a table of the factory marks of European porcelain of that period will disclose the fact that most of the leading factories were under the auspices of royal or noble patrons whose arms or monograms were incorporated in the mark of the factory.

Kings, princes, electors, grand dukes, and margraves vied with each other in producing rival ware. The St. Petersburg factory had the cipher of the Emperor Paul. At Weesp, in Holland, Count Gronsveldt-Diepenbroek's factory, the works were handed over to the direction of a Protestant pastor. From Vienna with the mark of the Austrian arms, to La Haye with the design of the stork, the symbol of the city; from the arms of the Archbishop of Mayence and the cross and initials of the Prince Bishop of Fulda, to the design of Lille, the Manufacture Royale de Monseigneur le Dauphin with the crowned dolphin, a bewildering entanglement of royal marks and patrician ciphers is studded on china to the confusion of collectors, adding zest to the art of the connoisseur.
VASES

Decorated in rococo style with panels having allegorical subjects, one of which has a medallion supported by Cupids upon which a crown and F5 are inscribed in gold. Festoons of flowers, painted in natural colours, are suspended from a ring at top of vase; all in high relief. Marked F5 in gold.

In the Collection of Count Molike, of Bregentved.
EARLY HISTORY OF COPENHAGEN FACTORY

The Great Secret.—The actual discovery of the composition of true porcelain by Böttger is interwoven with romance, and the betrayal of the secret processes of its manufacture at Meissen to the leading factories of Europe is a record filled with stirring incidents of the most piquant character. The story of young Böttger, the alchemist and inventor, is told in full by Professor Ernst Zimmermann, Keeper of the Royal Porcelain Collection at Dresden, Die Erfindung und Frühzeit des Meissner Porzellans, Berlin, 1908. The search for the philosopher’s stone to transmute baser metals into gold had fascinated all chemists. Böttger was credited with more knowledge than he possessed, and he hastily quitted Berlin to avoid the too assiduous attentions of the King of Prussia. For three years he wandered in Saxony, and finally claimed protection in 1701 from Frederick Augustus, Elector of Saxony. His life at the laboratory at Meissen, under Ehrenfried Walter von Tschirnhaus, who was a distinguished scientific scholar, was that of a guarded prisoner with a wonderful secret. Tschirnhaus, who was a good chemist, established a glass furnace and invented an ingenious burning mirror, and had essayed to make porcelain. But on the assumption that it was a vitrification, his results only led him to the production of a milky glass. A specimen of this milch glass is in the Japanese Palace at Dresden.

When Charles XII. of Sweden invaded Saxony, Böttger and his workmen were hurried off to the impregnable fortress of Königstein, where a laboratory was erected. A year later he was back at Meissen conducting experiments and cheerfully exhorting the workmen. In 1709 he produced his true hard porcelain from natural earth obtained from Aue, near Schneeberg.

The most elaborate precautions were taken at Meissen to prevent the secret becoming known. The earth was delivered in sealed casks. It was in vain that an oath was exacted from each workman and written on the walls—"Silence until death" (Geheim bis ins grab).
The punishment for betrayal was incarceration as a State prisoner in the fortress of Königsberg for life. The terrible silent conditions of the labour produced a longing on the part of the immured workmen to escape. And escape they did.

**The Secret Divulged.**—In 1718, the year previous to Böttger's death, Stolzel, the chief workman at Meissen, made his way to Vienna and proceeded to establish, under the direction of a Belgian named Claude Du Pasquier, a manufactory of hard porcelain. The factory was acquired for the State by the Empress Maria Theresa in 1744.

From Vienna a workman named Ringler carried the secret far and wide. His name is linked with the founding of several factories—at Höchst in 1740, at Frankenthal in 1754, where he became director, at Nymphenberg in 1756, where his aid was invoked, at Ludwigsberg (in Wurtemberg) in 1758, and at Zurich in 1759.

The workmen of Höchst, in their turn, further divulged the secret. Bengraf, in 1750, carried the process to Fürstenberg, the factory under the patronage of the Duke of Brunswick.

In 1744 an Imperial china factory was established at St. Petersburg by the Empress Elizabeth Petrowna, who employed workmen from Meissen, and in 1765, under the patronage of the Empress Catherine II., the works were enlarged.

There were two methods of obtaining the great secret of Meissen—by stealth and by experiment; most of the factories employed the former means. The attempts to arrive at the hard paste by experiment resulted in the establishment of many soft-paste factories. One remarkable instance of indefatigable industry is that of the chemist Pott, in the employ of the King of Prussia at Berlin, who endeavoured honestly to arrive at the nature of the composition of the Meissen body. He is credited with having made no fewer than thirty thousand
EARLY HISTORY OF COPENHAGEN FACTORY

experiments, and in so doing he contributed largely to the modern chemical knowledge of the effect of high temperatures on minerals.¹

It is thus seen how great was the discovery of Böttger, of Meissen, and how far-reaching were the results of the manufacture of true porcelain in Saxony. A wild burst of enthusiasm followed which has been rarely equalled. Soldier-princes engaged in the wars which were waged in the German States turned aside to indulge in speculation concerning the new art. In 1717 about a hundred and fifty pieces of fine porcelain, many of them old Oriental, now at the Japanese Palace at Dresden, were acquired by Augustus the Strong of Saxony from the King of Prussia in exchange for a regiment of dragoons, without uniforms, horses, or arms.

When the vigilant Frederick the Great commenced the Seven Years' War, and on a sudden filled the electorate of Saxony with sixty thousand Prussian troops, Dresden was taken. It was in vain that the Queen of Poland, daughter of an emperor and mother-in-law of a dauphin, placed the secret State documents in her bedroom to avoid seizure. They were too valuable to Frederick, who had them forcibly removed, and by publishing them proved that he was to be assailed at once by Austria, France, Russia, Sweden, Saxony, and the Germanic body.

The factory of Meissen was depleted of material and models, and he transported artists and workmen to Berlin to found his factory there. Five hundred persons were engaged at this new factory, and in order to win commercial success he executed a master-stroke by framing a decree that all Jews in his kingdom must produce a voucher from the director of the factory that they had purchased a certain amount of the royal porcelain before permission would be granted for them to marry.

It is such human touches as these, significant in their piquancy,

ROYAL COPENHAGEN PORCELAIN

which give exceptional interest to the porcelain of the old days produced in conditions of no little difficulty. Under Court patronage, beset by espionage, and hedged about by intrigue, the secret of one factory rapidly found its way across the frontier to the neighbouring State. The fortunes of potters have not lain in smooth places, and fate has been as capricious as the fire of the furnace. In eighteenth-century days the _furore_ of mad dilettantism pursued them relentlessly. Royal amateurs more often than not asked them to make bricks without straw, and there was still in the air the lingering suspicion that the furnace might yield up the secret of the philosopher's stone and fill the State treasury to the full.

**The First Porcelain in Denmark.**—It is not difficult to imagine the situation. King Frederik V. determined to found a porcelain factory of his own. His queen consort was Louise, daughter of George II., who died in 1751, eight years after her marriage. His second wife was Juliane Marie, of Brunswick-Wolfenbüttel.

Faience was made at various factories in Denmark, and it is more than conjectural that various native attempts were made to produce porcelain. The Royal factory, which the king built near the Blue Tower at Christianshavn, with the aid of foreign workmen whom the king had induced to enter his service, commenced to make experiments. Mehlhorn was one of the alien potters brought from Saxony, but apparently, whether from paucity of natural earths or owing to faulty kilns, nothing of any moment resulted until Louis Fournier, a Frenchman (1760–1766), was induced to take charge of the factory. During what is known as the Fournier period the French director had the assistance of Danish artists, including Johannes Wiedewelt the sculptor. His contemporaries speak of the services he designed. Doubtless many of them were intended as presents to foreign princes and ambassadors, and found their way into royal and foreign cabinets.
FOURNIER PERIOD (1760-1766). SOFT-PASTE PORCELAIN

Portion of service presented to King Charles XV. of Sweden by the Countess Dannemand. Marked F5 in gold.

At National Museum, Stockholm.
EARLY HISTORY OF COPENHAGEN FACTORY

Although only about twenty pieces of the Fournier period are known, it is not impossible that careful research may discover that some of the early pieces attributed to Fürstenberg may really belong to Fournier of Copenhagen. Obviously on account of their rarity they are of great value and of exceptional interest as being the first creations of the Royal Copenhagen Porcelain Factory. The identification should be rendered the easier when it is borne in mind that the early Copenhagen porcelain of the Fournier period is soft paste whereas the Fürstenberg porcelain is hard paste. The mark F with the figure 5 stands for Frederik V. and not for Fournier. The coincidence of the initial letter is like the W in Worcester porcelain of the Dr. Wall period.

The early creations of the Copenhagen factory were porcelain it is true, but they are not the hard or true porcelain of Meissen. They are the soft paste of the same nature as the pâte tendre of contemporary Sévres. They did not attain the high ideal contemplated by Frederik V. when he set out to equal the Saxon porcelain and the other hard-paste porcelains of Germany, but they arrived at a dignity and a grace of style which are worthy of regard. As first attempts they are of surprising beauty, and the few specimens remaining arouse curiosity as to what masterpieces of this short period have been lost to posterity.

The modelling, the design, and the colouring of such early examples as these of a new factory, are naturally dependent on prototypes. It was a great thing to produce porcelain at all, consequently the style is found to be derivative. A fine Sévres jar with cover, in date 1761, at the Sévres Museum, has a family likeness to the Fournier cups with covers in Rosenborg Castle. Although these latter have the same type of decoration with a white panel on a dark ground, it will be seen that the Sévres example exhibits the sure mastery of technique of an older factory. The painting is richer and of more detail with
ROYAL COPENHAGEN PORCELAIN

birds of tropical plumage. The Fournier examples, with handles, were evidently designed for use. There are five of these covered custard cups at Rosenborg Castle, three having green and two having blue grounds; we illustrate an example of each. At the Kunstindustri Museum at Copenhagen there are two custard cups and covers of similar form. One with red decoration, and the other with red and green, and floral decoration painted in colours. These are both marked F5 in blue.

It is interesting to note, in the archives of the Sèvres factory, that Louis XV. sent, in 1758, to the King of Denmark a service of green, decorated with figures, flowers and birds, which cost 30,000 livres. Here, at hand, was a fine Sèvres service as model for Fournier, and the resemblance of soft-paste Copenhagen porcelain to Sèvres is not difficult to understand.

In the illustration of the Tureen with Cover standing between the two cups, the ware is coarser and in paste and colouring is not unlike some of the earlier specimens of Bow china. The other illustrations of Tureen with Cover and Dish are from the famous collection at Rosenborg Castle. The tureen and cover are decorated with scale pattern, portions of the outer rim are moulded in relief and the floral decoration is in natural colours. The bowl is fluted and the base is ornamented in strong relief.

The illustrations of the specimens of the Tea-Service at the National Museum at Stockholm exhibit a similar style in this experimental period. The colours of the teapot, cream jug, and cup and saucer are emerald green borders with gilding. The flowers are painted in natural colours. They bear the Fournier mark F5 in gold. The service was a present to King Charles XV. of Sweden from the Countess Dannemand.

In the collection of Count Moltke of Bregentved are four fine Vases of this period. They exhibit the rococo style then prevalent,
and are remarkable works emanating from the little royal factory of Copenhagen during the first years of its existence. On one of these vases is a panel decorated with a group of Cupids supporting a shield upon which is inscribed the mark used by Fournier in the period of Frederik V.

The collection of the late Sir Augustus Wollaston Franks was enriched with three very beautiful examples of the Fournier period, two of which are herein illustrated. The Vase has a turquoise coloured ground, and is decorated in rococo manner, having a relationship with the style then prevalent at Sèvres. The handles are in acanthus form, from which are suspended festoons of flowers modelled in high relief and painted overglaze in rich natural colours. This example is marked F5 in gold, and its colouring is extremely delicate and indicates that Fournier had mastered his art in no minor degree. (Illustrated, page 47).

The Coffee Pot and Cover was formerly in the Bohn Collection, and is richly painted in colours and gilded. On each side is a medallion, one depicting the parting of Orpheus and Eurydice, and the other having the representation of an empty throne. The lobed borders are of rose du Barry colour, and garlands of flowers are painted in natural colours overglaze. The mark is F5 in blue at the base, and the same mark in gold under the spout indicating that it was used by Frederik V. (Illustrated, page 47).

A Sucrier and Cover of the same service, and formerly in the Bohn Collection, are exhibited side by side with this Coffee Pot at the Bethnal Green Museum. The mark on the base is the same, in blue, and the decorations and colours are similar. It has two panels, one of which represents a young woman sacrificing beside the dead body of a man. On the reverse is a group of objects, cauldron, hour-glass, books, &c.

All these soft-paste Copenhagen examples are of great rarity. The Fournier period was of short duration. The death of Frederik V., in 1766, removed its royal patron.
ROYAL COPENHAGEN PORCELAIN

Christian VII. by the grace of God, King of Denmark, Norway, of the Goths and Wends, Duke of Schleswig-Holstein, Stormarn and the Dittmarsches, Count of Oldenburg and Delmenhorst, was invested with the government of his country at the age of seventeen. Great hopes were centred on the new monarch. His youth and vivacity seemed to promise sounder administration. The late king had relegated the government to his Prime Minister and his nominees. A policy of royal indolence resulted in corruption in the persons in authority, a rapidly increasing national debt, and growing disaffection in the masses of the people overburdened with taxes.

The winter of 1766–7 brought great distress in Copenhagen, and the masked balls and masquerades and the luxurious riot of the court of the young king Christian VII. at Christianborg inflamed public opinion against the new monarch.

It is obvious that at such a juncture the royal factory, which in its struggling infancy needed enthusiastic patronage, suffered from neglect, so that it is not surprising to find that its days were numbered, and after a vain struggle it finally ceased work. Louis Fournier returned to France, and the first period of Copenhagen porcelain came to an end.
VASES AND COVERS. FOURNIER PERIOD (1760-1766). SOFT-PASTE PORCELAIN.

Decorated in rococo style with panels and having flowers in strong relief painted in natural colours. Marked F5 in gold.

In the Collection of Count Moltke, of Bregnved.
LIST OF AUTHENTICATED SPECIMENS
OF THE FOURNIER PERIOD
(1760–1766)
LIST OF AUTHENTICATED SPECIMENS OF THE FOURNIER PERIOD
(1760-1766)

At Rosenborg Castle, Copenhagen.


Custard Cup and Cover. (Two examples.) Moulded convolvulus as knob on cover. Rich blue ground, with panel having spray of roses painted in natural colours.

Custard Cup and Cover, having rich green ground, otherwise similar to above. (Two examples.)

Plate, with scale border in blue and floral sprays.

These examples are all marked F5 in gold.

Oval Dish and Cover. Body fluted, decorated with rococo scroll and floral pattern.

Oval Dish, somewhat similar to above.

These examples are marked F5 in blue. (See illustration, p. 23.)

At the Kunstindustri Museum, Copenhagen.

Custard Cup and Cover, with decoration in red.

Custard Cup and Cover, with red and green decoration and flowers painted in natural colours.

Cup and Cover, with floral decoration in colours.

These examples are marked F5 in blue.

In the collection of Count Moltke, of Bregentved (Denmark).

Vase with handles. Rococo style, with festoon of flowers suspended from ring in high relief at top of vase. Panel with Cupids supporting medallion on which a crown and F5 are shown in gold. Richly gilded borders.

Vase, similar to above, with panels painted in colours of female figures and cupids.


Vase with Cover, similar to above.

These examples are marked F5 in gold. (See illustrations, pp. 30, 41.)
ROYAL COPENHAGEN PORCELAIN

At the National Museum, Stockholm.

Marked F5 in gold.

*Cream Jug. Cup and Saucer.* Portion of same service as above. This service was a present to King Charles XV. of Sweden from the Countess Dannemand. (See illustration, p. 36.)

In the collection of the late Sir Augustus Wollaston Franks. (Now on loan at the Bethnal Green Museum, London.)

*Vase* painted in colours with gilding. Two acanthus handles from which hang festoons of flowers in relief. The body colour is turquoise. Height 6½ inches. Marked F5 in gold. (See illustration, p. 47.)

*Coffee Pot and Cover* richly painted in colours with gilding. On the sides two medallions, one representing the parting of Orpheus and Eurydice. Borders of *rose du Barry* and garlands of flowers. Under the spout is F5 in gold. Height 7½ inches. Marked F5 in blue. (See illustration, p. 47.)

*Sucrier and Cover* of same service as above. Two panels: one with female figure sacrificing beside the dead body of a man; the other with emblems—cauldron, hour-glass, books, &c. Borders of *rose du Barry* with gilding and flowers painted in colours. Height 4½ inches. Marked F5 in blue.
VASE. FOURNIER PERIOD (1760-1766)

With turquoise coloured ground at top and base. Acanthus handles with festoons of flowers in high relief painted in natural colours.

Marked F5 in gold. Height 6½ inches.

COFFEE POT AND COVER. FOURNIER PERIOD (1760-1766)

Richly painted in colours with gilding. Medallions, one representing Orpheus and Eurydice, the other with empty throne and emblems. Borders of rose du Barry and garlands of flowers.

Marked F5 in blue at base, and F5 in gold under spout. Made for use of Frederik V.

In the Collection of the late Sir Augustus W. Franks at the Bethnal Green Museum, London.
CHAPTER II

FRANTZ HEINRICH MÜLLER
(1773-1801)

QUEEN JULIANE MARIE PERIOD

PART I (1775-1780)
CHRONOLOGY

1732. Frantz Heinrich Müller born, 17th November.

1765. Müller solicits support for the establishment of a porcelain factory.

1773. Frantz Heinrich Müller presents his first pieces of hard-fired transparent porcelain to Christian VII. The first hard porcelain made in Denmark.

1775. A company formed, of which the members of the Royal Family held shares. The Dowager-Queen Juliane Marie suggests the factory mark of the three blue lines, symbolising the three waterways of Denmark, which mark was adopted and has been continuously used since that date.

1779. The factory taken over by the king becomes the Royal Porcelain Manufactory.

1780. The first retail depot opened in Copenhagen.
PORTION OF TEA AND COFFEE SERVICE


PORTION OF TEA AND COFFEE SERVICE, WITH TEA CADDIES, &c.

Decorated, Overglaze, in Indian red.
VASE AND COVER WITH SILHOUETTE PORTRAIT OF QUEEN JULIANE MARIE
Crown and royal monogram on reverse. Richly decorated in green and gold.

GROUP.
BUST OF THE DOWAGER-QUEEN JULIANE MARIE

With signature "Luplau fec : 1781." Height 27 inches.

At Rosenborg Castle.
STATUETTE IN BISCUIT OF THE HEREDITARY PRINCE FREDERIK

After a Model by Claus Tvede, pupil of Ludovico Grossi. Signed "A. H., 1791" (Andreas Hald). Height 19½ inches.

At Rosenborg Castle.
CHAPTER II

FRANTZ HEINRICH MÜLLER
(1773-1801)

QUEEN JULIANE MARIE PERIOD
PART I. (1775-1780)

The Court of the young king Christian VII. The great Court scandal of Struensee and Queen Caroline Matilda. Struensee invents a new office and becomes "Master of Requests" and virtually Prime Minister. The radical reforms of Struensee the Dictator stir up strong opposition. 1772—The Dowager-Queen Juliane Marie and her son head a conspiracy. The young Queen Matilda and Struensee seized after a masked ball. 1773—Müller succeeds in making the first hard porcelain in Denmark. 1775—A company formed in which members of the Royal Family held shares. The mark of the three blue lines adopted at the suggestion of Queen Juliane Marie. 1779—The factory taken over by the State becomes the Royal Porcelain Manufactory. 1780—The first opening of a retail business in Copenhagen. The ware becomes national.

At the death of King Frederik V. in January, 1766, and the succession of Christian VII., then seventeen years of age, the Royal china factory at the Blue Tower fell upon evil days. When Frantz Heinrich Müller, "only after numerous unsuccessful attempts," presented his first three pieces of hard-fired transparent
ROYAL COPENHAGEN PORCELAIN

porcelain to the young king in September, 1773, there were matters of much graver moment occupying public attention. It was almost in vain that Müller had built new kilns differing from those in which soft porcelain was made, travelled to Bornholm to find suitable clay, and experimented with glazes.

In the six years since the death of Frederik, Denmark had passed through one of the most tragical periods of her history. Christian VII., a manikin prince, became the sport of fate. Caroline Matilda, the sister of George III. of England, at the early age of fifteen, became his queen. Himself the son of the beloved Louise, daughter of George II., great hopes were entertained by the Danish people of the alliance. But perverse circumstances—with the grim figure of the Dowager-Queen Juliane Marie in the background—beset the path of the young couple.

The Court at Christianborg, an echo of Versailles, filled with painted men and women who affected to despise Danish customs and even the Danish tongue, was a hot-bed of intrigue. Christian threw etiquette to the winds in his sanctum surrounded by boon companions. The coterie had all the abandon of Sans Soucci without the master-mind of Frederick of Prussia and the wit and satire of that monarch’s confidants. Madame de Plessen, lady-in-waiting, stern precise in etiquette, devoted to her young mistress, but heedlessly tactless, made a breach between the king and queen. The bride of a year retired to the company of staid dowagers and played chess. The petulance and malignant tricks of the king early showed that, unable to govern himself, he was unable to govern others. Madame de Plessen was dismissed by the king and ordered to leave Denmark. Christian’s dissipation was rapidly becoming a public scandal. The “Northern Rogue” was the mild epithet of the English populace who cheered the little king when he came to St. James’s. Echoes of his wild life reached Matilda at Copenhagen.

60
VASE

With garland of roses modelled and painted in natural colours. With handles in form of rams' heads. Three figures of Cupids with wings holding garland. Richly gilt.

At Rosenborg Castle.
At this juncture a remarkable man, John Frederick Struensee, the king's physician, a German, possessed of extraordinary talents, gradually began to assume control of State affairs. The tragic story is too intricate to refer to here in more than a cursory manner. Queen Matilda's attachment to Struensee is as romantic as that of Mary Queen of Scots for Rizzio. An English author has termed her "A Queen of Tears." It is Madame de Genlis who affirms that "men summon physicians only when they suffer, women when they are merely afflicted with ennui." In six years this man became the most powerful in Denmark. An amazing state of things followed. The envoys of the various Powers became alarmed at the situation. Drastic reforms followed one another in quick succession, inaugurated by Struensee, but promulgated in the king's name. Undoubtedly Struensee had a genius for government had he tempered his reforms with discretion. He was saturated with German philosophy, and based his ethics on Voltaire and the sordid sentiment of Rousseau. "It is the path of the passions that has conducted me to philosophy," writes Jean Jacques, and Struensee might well have applauded that sentiment. But he offended too many people's interests and became the object of hatred. He galled the old nobility by his despotic power, and the Dowager-Queen Juliane Marie from her seclusion at Fredensborg filled the Court with spies. The weak-minded king now showing signs of mental aberration signed everything put before him, and the young Queen Matilda was under the domination of Struensee, who openly treated her with disrespect.

In 1771 there was great distress in the country and discontent was growing. Scurrilous letters fell at the feet of Struensee and Matilda on their walks at Hirscholm, and placards of a threatening nature were affixed to the walls of the royal palaces. Struensee had flouted the

army by attempting to disband the Guards. The mutterings of disaffection became more audible. His effrontery deserted him. He grew craven-hearted in face of grave dangers. His failure stamps him as a colossal adventurer at bottom; had he been of sterner stuff he might have become a hero.

The hour of striking a blow was at hand, and Queen Juliane Marie and her son Frederik with a band of conspirators at a masked ball on the night of January 16, 1772, seized the person of the king together with Matilda, the latter was hurried off to the fortress of Kronborg, and Struensee and Brandt his coadjutor were imprisoned in the citadel at Copenhagen.

The trial and divorce of Matilda, and the beheading of Struensee and Brandt is a poignant story. The name of the unfortunate young queen was ordered to be officially omitted from the prayer-book at a time when she surely stood most in need of prayer. Juliane Marie pursued Matilda with vindictiveness, and her malevolence nearly precipitated Denmark in a war with England. It was intended that Matilda should be imprisoned in a remote fortress in Jutland. The British Minister, Sir Robert Murray Keith, informed the Danish Government that unless Queen Matilda was released he would present his letters of recall and war would be declared. The Danish Minister in London wrote in great haste to say that a fleet was fitting out. It was only then that Queen Juliane Marie released her hold of Matilda and allowed her to depart to Celle, in the State of Hanover, where she died in 1775 in her twenty-third year.

Here, then, was the state of affairs when Müller was experimenting with his clays, his glazes, and his colours. In 1771 a hundred and fifty weavers set out on foot from Copenhagen to Hirscholm, in days of panic, to complain that they were starving because the royal silk factory was closed. It was an ill-starred venture to attempt the establishment of a new porcelain factory, and it is to Müller's immense
CASKET

Lock and escutcheon in gold set with two rubies. Hinges at back set with four rubies. Richly gilded and having painted panels on lid, at front, at back, and at sides, representing sporting subjects painted in colours. Mark at bottom in interior three incised lines gilded over with ornamental lozenge. On four claw and ball feet. Royal crown in gold mounted in front of lid, and key with royal monogram of Christian VII. Height 4½ inches, width 7½ inches, depth 5½ inches.

Lid of above Casket and Key showing crown and cipher of Christian VII.

In the Collection of J. Pierpont Morgan, Esq.
energy undeterred by reverses of fortune and by want of support that he fired into being the great porcelain factory of Copenhagen. To Müller the Dane belongs the honour of founding the little factory which strove to achieve results no less beautiful than Meissen, Berlin, or Sèvres. Begun in a spirit of worthy emulation, the Copenhagen factory shortly began to develop an original and national style in spite of the fact that it worked in the early days on foreign suggestion and employed foreign artists.

Frantz Heinrich Müller was born on the 17th of November, 1732. When an apprentice, from the age of fifteen, at the Kong Salomon’s Pharmacy at Copenhagen, he devoted his leisure to the study of chemistry, botany, mineralogy, and metallurgy. He was appointed as Guardian of the Mint at the Bank of Copenhagen in his twenty-eighth year, and held the post from 1760 to 1767. As early as 1765 he had the object in view of establishing a porcelain factory, together with a painter named Richter we find him soliciting support. In common with his contemporaries he cast eager eyes on foreign porcelain. He wandered for three years on the Continent under an assumed name, and the unravelling of this period of his career would throw much light on his researches.

Müller, on his secret mission in Germany, found that the china factories of Fürstenberg, Meissen, and Berlin were closed to him, but he threw his whole life and energy into the work. He outlived the opposition of the Society of Apothecaries, who objected to a licence being granted him as a druggist and dispenser. But in face of the objection the College of Medicine found the applicant “a very capable, learned, and experienced man, not only in Pharmacy, but also in Chemistry, Assaying, and Natural History.” With characteristic energy he passed the pharmaceutical examination at the age of forty-one; already he had shown originality and inventiveness by making several discoveries in colours and in dyeing. But with all his virility he found financial success no easy matter at such a disturbed
ROYAL COPENHAGEN PORCELAIN

period. He endeavoured to form a company for the manufacture of Danish porcelain. To his chagrin, only one share was sold.

At the outset there was little promise that his untiring efforts would win the remotest recognition from his countrymen. It seemed imminent that the whole enterprise would have to be abandoned. Happily, Privy Chancellor Holm, the private secretary to the Dowager-Queen Juliane Marie, saw possibilities in the venture. To revive the old factory which Fournier had vacated was an opportunity not to be missed. If it proved a success, it would redound to the credit of the queen and add lustre to the new régime just commenced under the sway of Juliane Marie, with Guldberg as the power behind the throne. Christian VII. had simply passed as a signer of documents into the keeping of another set of masters.

Of the shares, most of them in the new factory were held by members of the Royal Family and one by Müller himself. The directors were Holm; Suhm the historian; General Eickstedt, one of the conspirators who took a leading part at the arrest at the masked ball; and Guldberg, who had a finger in every pie. On the 13th of March, 1775, the company obtained the monopoly of the manufacture of porcelain in all the dominions of the King of Denmark, in spite of the opposition of the Board of Trade.

The first meeting of the company was held on the 1st of May, 1775. It was decided that the trade-mark of the factory, according to the proposal of Queen Juliane Marie, should be three wavy lines, always marked in blue, representing Denmark's three waterways—Oresund and the two belts: Storebelt, between Sjaelland and Fyen; Lillebelt, between Fyen and Jutland. With this trade-mark of the three blue lines the Copenhagen factory (Den Danske Porcellænsfabrik) took its place beside the older factories on the Continent, and to this day, a hundred and thirty-six years afterwards, this same mark appears on all porcelain emanating from the Royal Copenhagen factory.
TWO VASES WITH COVERS


At Rosenborg Castle.
FRANTZ HEINRICH MÜLLER

Although Müller only had one share of the subscribed capital, there was only one controlling brain. He worked the enterprise single-handedly. It was "par ses seules lumières," to quote a contemporary French account of the factory, that he had succeeded in producing the beautiful porcelain which won early recognition from connoisseurs. But the Court were not eager to encourage ambition. After the late startling exhibition of a now defunct medico, whose head still stuck on a pole on Gallows-Hill, genius must needs be rigorously safeguarded. In common, therefore, with his artisans, Müller was required to sign a contract binding him to remain in the employ of the Court factory, and to keep secret all that he knew of the manufacture of porcelain—his own invention. His official position was only that of works manager.

Genius, that indomitable and unquenchable spirit which overrides all obstacles, found Müller, with his crowd of untried soldier workmen and crude apprentices, ceaselessly working in the factory from five in the morning till seven in the evening, and often superintending the firing all night. In 1776 three workmen were inveigled from Meissen to the Court factory at Copenhagen, but only two out of the three showed any ability. Their supercilious manners, together with their higher wages, brought trouble in the factory among the other workmen, and Müller expelled them by force. But he made one appointment which undoubtedly was of benefit to the factory; by contributing part of the salary himself, he brought A. C. Luplau from the Fürstenberg factory, who became modelling master. As early as 1776 the name of Bayer appears as a painter in colours, as opposed to the painters in underglaze blue. It was Bayer who afterwards was entrusted with the painting of the celebrated Flora Danica service, begun in 1790. Others whose names are found in the early records are Hans Clio and the portrait painters, Camrath and Ondrup.

The first four years of the factory were very critical. Notwith-
standing the close application of Müller, the financial position came
to a serious crisis in 1779. There seemed every likelihood that the
factory would follow in the steps of Fournier and close its doors. How
the royal shareholders adjusted matters is not known, nor what became
of Müller's one share in the enterprise. The debts were paid in the
king's name, and the factory was taken over by the State and became
the Royal Porcelain Manufactory (Den Kongelige Porcellænsfabrik),
which name it bears at the present day. In March, 1780, a retail
business was opened at Copenhagen in connection with the factory.
Müller was made inspector of the factory and the title of Councillor
of Justice was conferred upon him.

Christian VII. was now in his thirty-first year, and the tea and
coffee service illustrated (p. 52) was executed at this date. It bears
the initial letter C interwoven with the figure 7 and the date 1780 on
the pieces. It was obviously intended for the private use of the king
and possibly as a birthday present to His Majesty on the 29th of June.

In the group (illustrated, p. 54), the fruit dish with the crown
and initials J.M. and the plate were made for Queen Juliane Marie,
and the latter bears the inscription, "Den 4de September 1780," the
anniversary of her forty-ninth birthday. This group is from the
collection at Rosenborg Castle. These dated specimens have an
exceptional interest in proving that no inconsiderable progress had
at that time been made in the artistic development of the factory.
Already in form and in decoration there was something distinc-
tive in Müller's ware. Such pieces as these show indisputably that
great days were at hand, if indeed in these first few years success
had not already been achieved in training artists and craftsmen in the
new industry.

Danish ceramic art is profoundly indebted to Müller for his pioneer
work. He was a giant in days when pigmies controlled the destinies.
His unflagging energy, his practical experiments, and his original and
inventive genius impelled him to implant national characteristics in the Royal Copenhagen porcelain which have never departed from the ware of this factory. His first attempts were made with kaolin which he obtained from the island of Bornholm. He soon realised that this did not fulfil all the conditions necessary for a fine body. It was of a greyish blue tint, and was liable to lose its shape in firing. In appearance it is not very transparent and is somewhat coarse like some of the old Japanese porcelain. Of this Bornholm period mention will be made later in dealing with the early examples of blue underglaze painted ware which is a special variety by itself running concurrently with the overglaze painted ware which Müller brought in his best period to unexampled perfection.

He prepared the glazes himself, determined the correct method of firing, and made the colours used at the factory. The blue that he invented is perfect and is to be found on the early specimens of underglaze painted porcelain for domestic use. The green and the purple found in the early Müller period was his own discovery and of exceptional quality in tone. He was a master of technique, and perfected a new body which he called "virgin paste." This is of a dazzling white, and Müller's glaze is transparent and smooth as polished crystal. The tint is that of the green of the sea, and without doubt its technical excellence lends great beauty to the porcelain of this period. Considering the primitive methods of working and the impure materials then available, the perfection and beauty of the results claim profound admiration from the connoisseur. Even with the aid of modern technology and chemistry it has not yet been found possible to equal the technique of Müller's best period.

The year 1780, the date when the first opening of the retail business took place, was the turning-point in the history of the factory. Müller was acclaimed as a genius by his countrymen. It was proposed that a statue should be erected to his honour—and this in his lifetime. A
wave of enthusiasm found an outlet in Latin poems to "the man who had done so much for his king and country." It is exceptional to find such contemporary honour bestowed on a potter. Rarely is a man a prophet in his own country. But happily Müller lived to wear the laurel wreath. "What honour," writes a contemporary, "this industry has brought its founder! I was enraptured with the things which I saw. How could I have dreamed that these could be made by a Dane and in my native land!"

We catch an insight into Müller's methods from a letter he wrote, when eighty years of age, to Boye, a subsequent director, who had suggested the use of some pieces of new apparatus for the laboratory. Old Müller wrote as follows: "I fail to see the use or necessity of the thermometer, eudiometer, or hydrometer. I have never found it necessary to apply such exact learning in the manufacture of porcelain, and ideas such as these appear to me to be absolutely absurd." While allowance must be made for Müller's advanced age and the hypersensitiveness towards his successors, it is of great interest to speculate upon his point of view. Man of science that he was, his deprecatory regard for these instruments seems to denote that his technique was arrived at by practical rule-of-thumb methods dependent upon personal exactitude rather than upon formulæ. It is idle to scoff at Müller's conservatism, for science has yet to unravel the secret of the lost art of tempering the Damascene blade, and the subtleties of the potter's art of the K'ang Hsi period in the single coloured glazes, la qualité maîtresse de la céramique, the delicacies of the rare peau de pêche, the famille rose, and the famille verte. In late seventeenth and early eighteenth-century days the methods of Chinese potters were as unscientific as those defended by Müller, but the results are "not of an age, but for all time." And Müller's results stand the test of intense criticism; they are hitherto inimitable.
**VASE AND COVER**

With banded wreath of oak leaves and acorns in relief. Finely modelled cover and base, with rich gilding.

**TWO VASES WITH COVERS**

Decorated with landscape of formal garden scene, and *attrap* subject, musical instruments, &c. Covers with seated faun. Mask handles moulded in form of head of Pan.
Müller's Range of Subjects.—In regard to the periods of the various styles of Müller, with very little data to guide the critic, it must be largely a matter of conjecture as to the exact chronological order of their manufacture. It seems to the present writer, in endeavouring to classify the examples, that they naturally fall under the following heads. One class overlaps another in point of time, and although at first in the experimental period elaborate artistic creations cannot at that time have been attempted, it must equally follow that in the middle and later period the simpler and utilitarian forms were still being made concurrently with the finer works of art.

The natural order of development in point of technique would be:

1. Underglaze painted "mussel" blue and white fluted porcelain. The Bornholm grey paste being the earliest period. (See illustration, p. 235.)

2. Underglaze painted "mussel" blue and white fluted porcelain. (See illustrations, p. 245.)
   (a) Perfecting of body.
   (b) Development of design.

3. Early examples painted in colours overglaze. (See illustrations, pp. 52, 92.)
   (a) Dishes, plates, tea and coffee services, for use by royal and noble patrons.
   (b) Vases and ornamental pieces of a minor character.

4. Vases with modelled figures. Figure subjects in colours.

5. Busts, in biscuit. (See illustration, p. 55.)

6. Elaborate and finely modelled vases and sumptuous services, of which the Flora Danica is the culmination.
ROYAL COPENHAGEN PORCELAIN

It is obvious that in the immature years of a pottery figure-subjects would be rarely attempted until such time as the potters were sure of their ground and the technique had been securely established. The highest artistic achievements must necessarily come after the rudiments of the art had been mastered. In regard to figure-subjects the fact that Luplau came to Copenhagen in 1776 with eighteen years' experience from the Fürstenberg factory must be taken into due consideration in regard to appearance at an earlier stage than usual in the history of a factory of figures of excellent character. But at the same time it must be borne in mind that the utilitarian blue and white services, the national Danish pattern now so well known, were made simultaneously with such fine creations as the elaborate royal services at Rosenborg Castle and elsewhere.

All through the periods from Müller onwards the famous blue and white has remained as a standard output; but as a rough generalisation, with the reservation admitted in regard to figures, it may be said that the classes above mentioned followed one another in quick succession, until the climax of the Müller period was reached, when the Royal Copenhagen factory worthily claimed a place beside the great factories in Europe.
CHOCOLATE POT AND COVER

Painted in mulberry colour with horse soldiers and mother and children in supplication. Height 9\(\frac{3}{4}\) inches.

At Kunstindustri Museum, Bergen.
DESCRIPTION OF
EXAMPLES ILLUSTRATED
Description of Examples Illustrated.

Page 52. **PORTION OF SERVICE**, with coffee pot, cream jugs, cup, and two tea caddies, with covers, one cover of metal. Painted with overglaze floral decoration in Indian red.

Page 52. **TEA AND COFFEE SERVICE**, portion of, with coffee pot, teapot, sucrier, tea caddy, plates, basin, and cup and saucer. Floral decorations overglaze in colours. Coffee pot and tea caddy having royal crown and C7 (Christian VII). Teapot, basin, and plates with date 1780 enclosed in wreath.


Page 57. **STATUETTE**, in biscuit, of Hereditary Prince Frederik, in classic costume. The figure leans on the trunk of a tree, whereon busts of Danish kings of the House of Oldenborg are depicted in relief. The original model was executed by Claus Tvede, repoussé worker at the factory (1775–1783), who succeeded the Italian Ludovico Grossi, who lived in Copenhagen (1780–1784). It is signed "A.H., 1791," the initials of A. Hald, modeller at the factory (1782–1797). A similar statuette is at the Kunstindustri Museum, Copenhagen. *At Rosenborg Castle*. 
ROYAL COPENHAGEN PORCELAIN

Page 62. **Oviform Vase and Cover**, finely modelled, with handles in the form of rams' heads. Three figures of Cupids, with wings holding garland of roses, in relief and painted in natural colours. Richly gilded. Height 31½ inches. There is a somewhat similar vase at Kunstindustri Museum, Bergen, marked H.M. (See illustration, p. 136.) *At Rosenborg Castle.*

Page 65. **Casket.** Lock and escutcheon in gold set with two rubies. Hinges at back set with four rubies. Richly gilt and having painted panels on lid, at front, at back, and at sides, representing sporting subjects painted in colours. Mark at bottom in interior, three incised lines gilded over with ornamental lozenge. On four claw and ball feet. Royal crown in gold mounted on front of lid, and key with royal monogram of Christian VII. *In the Collection of J. Pierpont Morgan, Esq.*


Page 76. **Vase and Cover,** oviform shape, with banded wreath of oak leaves and acorns in relief, having handles modelled with head of Pan. Cover with seated figure of faun with pipes. Finely modelled cover and base, with rich gilding.

Page 76. **Vase and Cover.** Decorated with landscape of formal garden scene with fountain and with figures in costume. On reverse, *attrap* subject of musical instruments, scissors, &c. Covers with seated figure of faun with pipes.

Page 80. **Chocolate Pot and Cover,** painted in colours overglaze, with military subject. Three horse-soldiers interrogating a group consisting of kneeling mother and her sons. The painting is reddish violet in tone. Height 9½ inches. *At Kunstindustri Museum, Bergen.*
CHAPTER III

FRANTZ HEINRICH MÜLLER (1773-1801) Continued

QUEEN JULIANE MARIE PERIOD

PART II. (1780-1796)
CHRONOLOGY

1780. The first retail depot opened by the Royal Porcelain Manufactory in Copenhagen. The china becomes national.

1784. Queen Juliane Marie and her son Frederik, the Hereditary Prince, overthrown. The Crown Prince Frederik undertakes the government of the country on behalf of his imbecile father, Christian VII.

1790. The importation of foreign porcelain into Denmark prohibited. The great Flora Danica Service for Catherine II., Empress of Russia, commenced.

1796. Queen Juliane Marie dies in retirement.

1801. The Battle of Copenhagen. Müller retires from active work at the factory, then in his sixty-ninth year.

1807. Copenhagen bombarded by the British fleet. Considerable damage done to the Royal Porcelain Factory.

1808. The Crown Prince Frederik ascends the throne as Frederik VI. on the death of his father, Christian VII. The Flora Danica Service completed.

CHAPTER III

FRANTZ HEINRICH MÜLLER
(1773-1801) Continued

THE JULIANE MARIE PERIOD

PART II. (1780-1796)

The great outburst of activity in 1780. The manufacture of porcelain an assured success. Elaborate services and vases made. Müller perfects the body and the glaze. Exquisite gilding becomes a strong feature of the ware. 1784—Queen Juliane Marie and her son Frederik, the Hereditary Prince, overthrown by the Crown Prince Frederik. 1790—The importation of foreign porcelain prohibited. 1796—Queen Juliane Marie dies in retirement. 1801—Müller retires from the factory. Description of Examples illustrated. Table of Marks. List of Leading Painters and Modellers.

The masterpieces of Müller come, as do all chefs-d’œuvre, as a surprise. Their gracefulness and poetic charm are captivating. To those who have never had the opportunity to examine a fine collection of old Copenhagen porcelain the discovery of these works of art is a revelation. It has hitherto been supposed that the productions of the little Danish factory were only imitative of the works of the older and better-known German factories. But to the
ROYAL COPENHAGEN PORCELAIN

most superficial observer it is at once evident that here is something at once national and beautiful.

During the ten years subsequent to the opening of the retail establishment in Copenhagen, the output of the factory must have been very extensive. It is interesting to find that in 1790 the Custom House regulations relative to the subject are as follows: “Foreign china is prohibited, because the manufactory at Copenhagen, which is at the charge of the State, has been of late productive enough to supply the two kingdoms with an article of luxury, more than of necessity. Painted earthenware is likewise prohibited, from its resemblance to china being so great, that many may be induced to purchase it instead of a more valuable article; but plain earthenware, being more generally necessary, is allowed, as is also the porcelain brought over by the East India ships belonging to the Asiatic Company.”

The testimony of two foreign critics who visited the factory in 1790 is a valuable record, as they produced authoritative statistical volumes on Northern Europe. Their opinion assists the modern student in forming an estimate of the relative value of the Royal Copenhagen porcelain as compared with that of the great contemporary factories, especially Meissen. In Les Voyages de deux François dans le Nord de l'Europe, published by the Chevalier Louis de Boisgelin and the Comte Alfonse de Fortia, the trade and manufactures of Denmark receive full treatment.

The details of the factory as it then existed are very interesting. There were three large and two small ovens; one of these was the first employed by Müller when he produced his hard porcelain. The ovens were of brick. A firing lasted eighteen hours. It took four days to cool. “These ovens are capable of firing eight complete services at once, whereas those of Saxony cannot take in more than three. The fire here is so well distributed that in many of the firings of fine porcelain the loss sustained is scarcely more than ten rix-dollars.”
VASE AND COVER

With modelled roses and garland painted in natural colours.
Panel with portrait group of Theodor Holmskjold with his wife and daughter.

At Dansk Folke Museum, Copenhagen.
PASTILLE BURNER AND COVER

On tripod stand with modelled dolphins as supports. Moulded cherub heads, and gilded banded wreath in high relief. Perforated cover surmounted by gilded pine-cone ornament.

SUCRIER WITH COVER, AND CUP

With deep blue bands having rich and elaborate gilding. Sucriet with panel inscribed Guds Frucht, figure representing Harvest. Cups with convolulus painted in natural colours.

At Dansk Folke Museum, Copenhagen.
After describing the process of glazing, the visitors proceed to describe the most important operation of all performed in a room “where there is only one man who takes an oath to have no communication whatsoever with any other workman. He works a mill by hand in which he prepares the paste, and mixes the different matters which compose the glaze.” Of the mills for grinding there were two. The granite came from Zealand; “the black is of no use for this operation, which is not performed in the same manner as in Saxony, where the matter is mixed without water, but here it is quite the contrary. By the method employed in this country there is as much made in two hours as they can possibly produce in Saxony in twenty-four; besides the advantage of having no occasion for sieves.”

A contemporary account such as this by competent observers who had visited other porcelain factories in Europe and came with the definite object of finding out as much as possible, is of supreme importance as a document. It appears that the blue which came from Norway was considered the finest. There was an immense loft for “coffins,” or cases to be stored for a year before being ready for use. These are made from Bornholm clay, and were used in the ovens as “saggers,” as the term is in English pottery, to contain the porcelain. “The moulds are made of a kind of plaster which comes from France. This,” says the narrative, “is the only foreign article employed in the manufactory.”

In regard to the overglaze colours used there are some interesting facts. Yellow is made from pure tin; purple, with tin and gold; dark poppy, with iron; sky-blue, with cobalt; black, with manganese; rose-colour, with gold; and green, with copper. “These colours never change in firing, but remain precisely as they were first drawn; whereas they spread in many other factories.”

Bearing in mind that the travelling counts were comparing the manufactures of one country with another in their precise records, which
ROYAL COPENHAGEN PORCELAIN

obtained great European esteem, the praise of the Royal Copenhagen porcelain makes the more pleasant reading. "The Copenhagen porcelain is less glassy than that of China. The paste of the biscuit is lighter and closer than that of the Saxon porcelain, the white keeps its colour better, and it is easier to wash. In short, the whole of this manufacture is perfectly well understood, and carried on with great spirit and diligence. It has only been established thirteen years, and at the end of four the storehouses were already filled with a variety of articles. We saw some flutes, for which they asked seventy rix-dollars each. These are very just in tune, but too heavy to be played upon conveniently; they are likewise astonishingly brittle. We were also shown vases two and a half feet high most beautifully painted by Camrath."

The writers make one extraordinary statement, which goes to show that the finest works were made for rich people, and were not seen by the Danish people in general. "The Copenhagen porcelain is very little known even in Denmark; for the original expenses of a manufacture of this nature are such, that it must necessarily be sold very dear: it is indeed more so at present than the Saxon china; but it is imagined the price will be lowered in a short time."

The number of workmen employed at the factory at the time of this inspection was three hundred, "forty of whom were for the painting part of the business, which we thought but few for that important branch."

In regard to the director Müller himself they make some trenchant criticisms as to the poor recognition the State had made to so great a potter. In other factories there were different directors, one for the body and glaze, another for the ovens and firing, a third for the artistic form, and a fourth for the painting and gilding, all of whom were paid at a high rate. "But here M. Müller, an excellent chemist, acts himself in these various departments, and is very shabbily paid, having only a salary of 500 rix-dollars. He is also the original inventor of this manufacture, and when it is known that he was never out of Copenhagen,
and consequently could have had no model to go by, it is inconceivable to what a degree of perfection he has brought it, and that, too, entirely from his own enlightened genius, without the smallest foreign assistance."

Concerning the salary of Müller of 500 rix-dollars per annum, it is noteworthy to observe that at that time the retail price in Copenhagen of a complete afternoon service, consisting of six chocolate cups with handles, twelve coffee cups, coffee-pot, teapot and dish, sugar dish, tea caddy and cream jug was 19 rix-dollars 3 marks first quality, blue and white, and 26 rix-dollars 4 marks, painted with natural flowers. Müller's yearly labours were evidently reckoned as only worth a score of such afternoon services. Hence the piquant strictures of the foreign noblemen.

The point raised as to Müller not having had the smallest foreign assistance may be dismissed as somewhat erroneous. There was Anton Carl Luplau, who was at the Fürstenberg factory for eighteen years, and who came to Copenhagen in 1776; and Johan Christoph Baýer, who was born in Nuremberg, and came to Copenhagen in 1768 when he was thirty years old; and Peter Heinrich Benjamin Lehmann, who was a native of Hamburg, and came to Copenhagen from the Berlin factory in 1780, and was naturalised in 1781; and Carl Fridrich Thomaschefsky, who worked a short time at the factory; and Martin Cadewitz, who served eleven years, and died in 1791. In 1781, of two hundred persons employed at the factory only ten were foreigners.

As to whether Müller ever left Copenhagen the Count de Boisgelin adds a footnote: "According to M. Catteau, this was not the fact; we only repeat what the man told us was the case." The work referred to is *Le Tableau des Etats Danois envisagés sous le Rapport du Mécanisme Social*, par Jean Pierre Catteau, printed in Paris in 1802 in three volumes. The above footnote was added by de Boisgelin to his English edition published in 1810.

It is rather an interesting point, but the evidence is against
de Boisgelin, for Müller not only visited Brunswick when he entered into negotiations with Luplau to enter the Danish service, but at a slightly earlier date he made a tour of the German factories, in an assumed name as some accounts go. That he made good use of his time is amply borne out by the results he achieved in so short a space of time on his return to his native land.

There is nothing to detract from the originality and inventiveness of his work. The personality of his genius illuminates the work of the factory. He experienced as many reverses of fortune as did Bernard Palissy, and battled against adverse circumstances with no less indomitable spirit. He conquered technical difficulties, and experimented with clays and bodies and glazes and pigments with hardly less assiduity than did Josiah Wedgwood.

No art is wholly independent in origin or of sporadic growth. In the early days and the initial stages it must always be derivative. In ceramic art this applies either to form or decoration, often to both. The form and decoration of Chinese blue-and-white porcelain was the basis of the school of Delft faience. The scale pattern and the panel with exotic birds were slavishly adopted at Sèvres from Oriental prototypes. Similarly the older European factories impressed their styles upon factories of a later growth. The crowd of German factories came under the direct influence of Meissen in design as well as in technique. It is a significant fact that Copenhagen porcelain under Müller’s guiding spirit developed a national style from the first establishment of the factory. This achievement should be placed to Müller’s credit in determining his position among European potters. He did something more than assimilate the technique of Meissen in his hard paste, and the fact that he was the first man to make real porcelain in Denmark is only a part of the honour due to him. He created what was far more difficult—a national style.

Influences there undoubtedly were bearing on the form and on the
PORTION OF SERVICE

Chocolate Pots, Teapot, Tea Caddy, &c. Fruit subjects, richly painted in colours and finely gilded.

In the possession of Her Majesty the Queen of Denmark.
SAUCER

Subject, Eagle and lamb painted in natural colours.
Richly gilded border.

SAUCER

With purple flowers and green spray.
Finely designed gilded border.

SAUCER

Subject, Water-god painted in purple, with green wreath
of aquatic foliage on a base of shells and seaweed.

SAUCER

With rose in rich natural colour on roll
of paper. With blue border finely gilded.

At Kunstindustri Museum, Copenhagen.
**VASE AND COVER**
With silhouette portrait of Müller's son, aged 12. Inscribed F.H.M. 12 Aar.
Decorated with ribbons and richly gilded.

**SAUCER**
Fruit subject richly painted. Blue border with *aurora* gilding.

**SAUCER**
Painted in colours with cattle subject. Plain blue border.

*At Kunstindustri Museum, Copenhagen.*
COFFEE CUPS
Painted in overglaze colours with blue border richly gilded. Rose and spray in natural colours.
Group of Cavalry with rich uniform, painted in colours.

At Kunstindustri Museum, Copenhagen.
FRANTZ HEINRICH MÜLLER

style of decoration employed at Copenhagen. Luplau had little technique to learn. He came as a maturely trained modeller from Fürstenberg, which accounts for the fact that busts and statuettes were produced at a much earlier date in the history of the Copenhagen than in a factory having slowly to train its modellers. But undoubtedly a close examination of the porcelain of the Müller period exhibits the fact that there was a fine reticence applied to the form and the decoration which stands out in strong contrast to the extravagances and reckless prodigality of ornament employed by factories with older traditions. The new factory at Copenhagen was endowed with a sense of beauty from the first. The rococo style prevalent then at Meissen and dominating art is seldom found in old Danish porcelain; now and again its presence is noticeable and indicates that the work is of the early experimental days. But Copenhagen created a characteristic and natural style of its own, not only in the choice of Danish or Norwegian subjects, but in its intense love of nature and of simple forms.

The whole series of fine pot-pourri vases with natural flowers in relief (as, for instance, that shown in the Frontispiece of this volume) is essentially different from Meissen examples, where the vase is overloaded with fancifully modelled flowers and leaves. The graceful form and subdued decoration of the Copenhagen example stands out in effective contrast.

Moreover, the flowers themselves were evidently copied direct from nature, and are executed with such skill and refinement that they still stand as ideals of technical and artistic perfection.

In regard to the modelling of figures, especially those in costume, the reticence of Copenhagen is noticeable in comparison with the outré cavaliers and dames in crinolines of the Saxon and other factories. The subdued colouring and the simple charm of the Danish figures places them in a gallery of their own. Nor must this be mistaken for insipidity or weakness of design. Judged by the highest canons of art,
ROYAL COPENHAGEN PORCELAIN

the quality of such creations indicates complete control and mastery of technique, and art in due subjection.

The outburst of strong national intensity, love of nature, breadth of conception, and virility of execution lasted at the most for twenty years. The verse on a plate:

*Enhver sin Sak til Møllen bærer
Hvor tungt den ham end og besværer;*

which may be turned into English:

*Each man to the mill must bear his sack
Although the load may break his back;*

was the leading precept of the staff under Müller. All worked together with single-heartedness of purpose, and the result is the admiration of all who love ceramic art, purposeful, and instinct with grace and dignity.

The illustrations accompanying this chapter will show the range of subjects executed under the masterly régime of Müller. At first vases and services for royal use were made, but as soon as the retail establishment in 1780 enabled persons outside the royal entourage to purchase the porcelain, the feet of the factory were set on a rock. It will be seen that similar forms to those embellished with royal ciphers and monograms and portraits were subsequently employed for persons of lesser degree. For example, the Flower Vase with the moulded lions in its first form bore the monogram, J.M.R., of Queen Juliane Marie. This is at Rosenborg Castle. At the Dansk Folke Museum, Copenhagen, there is another specimen decorated with a landscape. In the Kunstindustri Museum, Copenhagen, there is another with still slightly different decoration, and at the Kunstindustri Museum at Bergen there is yet another of the same form with different treatment.

The portrait of Müller shows him to have been a keen,
virile, determined man, as we know of endless resources, and possessed of abnormal energy. In less than twenty years there had been a constant and untiring enthusiasm in order to bring the factory to such perfection that it would be able to compete with the older and larger factories of Meissen, Berlin, and Sèvres. Perhaps this object was not achieved, inasmuch as the little factory did not enter into the lists to win European approval, but it succeeded in developing a national style, and this in spite of the fact that at the early stages it worked on foreign suggestion and employed foreign artists. Owing to the crowd of smaller factories at that date assimilating the technique and copying the designs of Meissen, it has come to be erroneously believed, owing to the looseness of generalisation by writers on the subject and the absence of detailed study of Copenhagen porcelain of that period, that the Danish factory was another echo of Meissen or Berlin. The contemporary opinion of the two French counts, men of practised skill in observation and keen critics in regard to comparing the state of technique and conditions of manufacture of one country with another, comes as a complete refutation to the beliefs that Copenhagen was then in the second rank.

In regard to Müller's technical achievements, they stand to this day as a permanent record of his mastery of his art. The new body which he invented and called "virgin paste" is of a clear dazzling white, and is covered with a glaze transparent and smooth as polished crystal, tinted with the green of the sea, this glaze enhanced the beauty of the porcelain. Considering the impure materials then available, and the primitive working methods (for instance, fuel used at that time was wood, in poles 10 feet long of pine and fir), the perfection and beauty of the results demand profound admiration. Even with the aid of modern technology and chemistry it has not yet been found possible at the factory to produce porcelain equal in every respect to the old Müller period.
The diverse character of the output was stupendous. It was rich in design, varied and original in invention, virile in modelling, and national in spirit. The beautiful body invented by Müller had its decoration with his perfected overglaze colours, green and blue and purple. In regard to gilding, the artistic ideal seems to have been attained. It was not possible to convey as illustrations in this volume the extraordinary variety and beauty exhibited in this field. In selecting a series of cups and saucers at the Kunstindustri Museum, Copenhagen, herein illustrated, the fine quality of the designs is lost in translation, but these borders of deep blue enriched with gilded designs of the most exquisite character are something to marvel at in connection with the work of the Müller period.

The creations of the factory cover a wide range. The versatility of the modellers and the artists is pronouncedly marked. It bespeaks a great and prolific period when ideas were not lacking. Evidently there was no great searching after novelty, the gold was not beaten thin, apparently there was a profusion of intellectual force behind the factory. The difference is noticeable as soon as the great period is passed, when one falls on barren ways and thinly eked out inventions, the long years of the dreary twilight.

From the attrap decorations, depicting a scattered heap of diverse articles, pens and scissors, newspapers and scraps of prints seemingly thrown together in confusion, Chinese fashion, to the elaborate and studied forms of the magnificent vases moulded and fluted and rich in decorative scheme of colour and gilding, the great field of ceramics found interpretative skill at this epoch. The love of landscape especially appealed to Copenhagen. The colours of the ceramic artist have limitations peculiarly their own. Atmosphere is rare in overglaze painting. There is a tendency to prettiness and an absence of breadth. But with pigments so refractory there are instances of work surprisingly powerful. Single colour scenes fare best, and there is one example
PORTRAIT OF FRANTZ HEINRICH MÜLLER
(From an old lithograph.)
Reproduced by kind permission of Tidskrift for Industri, Copenhagen.

**COFFEE CUP**

With painted subject of Frantz Heinrich Müller in his laboratory, in an oval surrounded by wreath of flowers in gold. Marked with three blue lines. Blue border with inscription in gold:

Forstanden, Sind og Sands kan samtligen fornøjtes—Naar ved Naturens Kraft paa chymiske Veije ploijes—Men vil og Nyttene sees da skal Forstanden raade—Og binde Sind om Sands til det som Skatter baade.

*At National Museum, Stockholm.*
OCTAGONAL DISH
Painted in colours. Blue border with gold decoration.

OCTAGONAL DISH
Painted in colours, with subject, Man hawking.

At Kunstindustri Museum, Copenhagen.
TRAY

TRAY
VASE AND COVER

With rams' heads moulded in high relief surrounded by grapes and vine leaves. Cover with seated figure of draped woman. Two medallions at sides, one with lyre and musical trophies, and the other with portrait of G. W. Rabener (1714–1771), encircled by gilt scrolls and bows.

Height 15 inches. Diameter 4½ inches.

At Kunstindustri Museum, Bergen.
CUP AND SAUCER
With painted landscape in purple.

FLOWER VASE
With perforated top. Moulded lions as handles. Landscape subject painted in purple. Slight gilding.

At Dansk Folke Museum, Copenhagen.
in purple, poor enough medium, which has qualities almost suggesting the strength of a Dutch etching, as shown on a cup and saucer in the Dansk Folke Museum (illustrated, p. 117). The green landscape painted by Elias Meyer in formal panel is exceptionally pleasing (illustrated, p. 113). The picturesque in colour finds its exposition in two octagonal dishes with sporting subjects (illustrated, p. 111). The one shows a man with a hound, and the other a man with a red coat engaged in the pastime of hawking.

Vases with portraits secured their patrons. There is one at the Kunstindustri Museum at Bergen, with the portrait of G. W. Rabener, born at Leipsic in 1714 and died in 1771, the friend of Klopstock, and the good-humoured satirist of German bourgeois society.

Apart from colour and decoration, there is the fine modelling. The symmetry of the more important vases, instinct with decorative qualities of the highest order, having ornament in relief, moulded garlands, gay Cupids, or mask handles of some wood-god, is always paramount. Rarely is there a false note. Perhaps in magnificence of style the modelled figures on two vases at Frederiksborg Castle stand alone for the strength and classic grace of their lines. The figures have the breadth of sculpture (see illustration, p. 141). At Rosenborg Castle there is another vase of the same style with decorations in colours. But the pair at Frederiksborg, no less than 4 feet in height, in white, have a finer quality of massive solemnity.

Of form and the mastery of the difficulties and the due observance of the technique of the potter, it is necessary to devote another chapter in which the illustrations convey sufficient evidence to show that projecting limbs and fantastic shapes more suitable to the metal-worker were eschewed at Copenhagen. The essentials of ceramics were never lost sight of by the band of modellers working under Müller.

There is a vein of sentiment very pleasing and very piquant running through much of the work of this period. It is the under-note of the
ROYAL COPENHAGEN PORCELAIN

potter, who, as other potters of other nations have before him, desired to convey a written message as well as the message in line in colour and in beauty of form that he set before his generation. Centuries before Müller, the Chinese potter revelled in his inscriptions. Potters the world over apparently are poets. On an old Chinese porcelain vase painted in blue, with a garden scene by moonlight, the following inscription in Chinese is found:

"Heaven and earth are the associates of creation, as light and darkness are the passing guests of a hundred generations. Fleeting life is like a dream; how long do we enjoy it? It was this knowledge that made men in the old days trim the midnight lamp. And now Yang Chun invites us with smoke to illuminate the world with literature, to associate the fragrant gardens of the peach and the plum, and to talk of happiness. All graciously join me, and as they chant and sing, I alone am ashamed; they become vivacious, I in solitude rejoice. With loud talk they grow merry; a scholar's feast is spread and sitting amid the flowers we pass the goblet quickly and drink till we are drunken. When the moon is not in its splendour how can one expatiate on its ecstasy. But if my verses are not perfect I am fined the customary gold and the embarrassing wine."

Here is the Chinese potter—almost Viking-like in his song of the wine-cup in place of the wassail-bowl. Or shall it be the Persian astronomer-poet Omar Khayyám with his—

The Grape that can with Logic absolute
The Two-and-seventy jarring Sects confute:
The subtle Alchemist that in a Trice
Life's leaden Metal into Gold transmute.

The Staffordshire potters to a man loved a rhymed couplet on a jug or mug or punch bowl, and their crude efforts amuse the latter-day collector. Their subjects were varied in character—loyalty, naval
victories, courtship, and conviviality, with a smack of religion, as for instance:—

Drink to live and live to die
That you may live eternally.

There are many pretty sentiments found on Müller's ware. We have already quoted one (p. 106), and there are many mottoes inscribed in Danish on the porcelain of his period. There is the long inscription on the cup with his portrait (see p. 109), and there are others which we have translated as follows:—

Art bends nature to herself that clay
By magic is transformed to gold alway.

and an inscription on another example, translated runs:—

Long live the King, and glorious be his reign;
Long live ourselves to drink this toast again.

In the collection at Rosenborg Castle there is a cup and saucer upon which the letter F is painted in forget-me-nots. It is dated November 22, 1797, with this inscription:—

_Uforglemmelige ungdomsaar for mig!_
(Years of youth, unforgettable for me!)

We wonder for whom this initial F stands. The permanently abiding sentiment enshrined behind the glass case is to-day as fresh as the forget-me-nots. What romance lies hidden in these four Danish words burnt into the clay? But the records are silent and F the giver or the receiver is turned into dust, while the potter's clay stands to symbolise an old-world story of the days when youthful ambitions and dreams lit up the memory.
DESCRIPTION OF
EXAMPLES ILLUSTRATED
Description of Examples Illustrated.

   At Victoria and Albert Museum.

Page 90. Oviform Vase and Cover, with garlands of finely modelled roses and other flowers in relief, painted in natural colours; panel with portrait group of Theodor Holmskjold and his wife and daughter. Cover with Cupid holding garland.
   At Dansk Folke Museum, Copenhagen.

Page 92. Sucrier, with Cover, and Cup, with deep blue bands, having rich and elaborate gilding.
   Sucrier with panel inscribed Guds Frucht with figure representing Harvest.
   Cup with convolvulus painted in natural colours.
   At Dansk Folke Museum, Copenhagen.

Page 92. Pastille Burner and Cover, on tripod stand. Oviform, with three modelled dolphins as supports. Cherub heads, in relief, from which a garland of laurel is suspended. Finely moulded ornament and original combination of colours. Decorated in green and deep purple and richly gilded. The aurora decoration on cover is suggestive of similar decoration in underglaze blue painted ware, a detail which has continued to this day.
   At Dansk Folke Museum, Copenhagen.
   Pastille Burners of similar form are in Rosenborg Castle and at the Kunstindustri Museum, Copenhagen.

   In the Collection of Her Majesty the Queen of Denmark.
ROYAL COPENHAGEN PORCELAIN

Page 100. Two Saucers. Saucer, with subject of Eagle and Lamb painted in natural colours.

Saucer, with purple flowers and green spray, having finely designed gilded border. Important as showing that flowers were carefully drawn from nature.

Page 100. Two Saucers. Saucer, blue border finely gilded. Subject—a water-god, painted in purple, with green wreath of aquatic foliage.

Saucer, with rose in rich natural colour, resting on a scroll of paper. Similar in conception to the attrap style of designs.

The above series of cups and saucers painted in overglaze colours exhibit a delicacy and purity of technique of great beauty. The body is a dazzling white and the glaze of liquid transparence. The deep rich blue of the borders exhibits a series of designs in gilding of exquisite character.

Page 101. Vase and Cover, with silhouette portrait of Müller's son, aged 12, inscribed "F.H.M. 12 Aar," in panel, decorated with ribbon pattern.

At Kunstindustri Museum, Copenhagen.


Page 103. Two Cups. Cup, painted with two red roses, gilded scalloped design at base.

Cup, with two horse soldiers in brilliant uniform, and a third firing a pistol in his retreat. Both cups with blue borders richly decorated with gilding.

Page 103. Two Cups. Cup, blue border with exquisite gilding, having panel with subject painted in flame colour of three figures. Fine colour effect.

Cup, with Sow and litter of pigs, painted in natural colours, indicating that simple farm life was not neglected by the artists.

Page 109. Portrait of Frantz Heinrich Müller, from an old lithograph.

Page 109. Coffee Cup, with painted subject—Frantz Heinrich Müller in his laboratory in an oval surrounded by a wreath of flowers in gold. Blue border with inscription in verse in gold:

"Forstanden, Sind og Sands kan samtlig færøjes—Naar ved Naturens Kraft fæ chymiske Veije fløjies—Men vil og Nyften sees da skal Forstanden raade—Og binde Sind om Sands til det som Shatter baade,"
TUREEN AND COVER

Round body with handles moulded in form of two lions. Cover with figure of crouching lion. Marbled banded decoration. Dark-green oak wreaths entwined with gilt ribbons and intermingled with coloured festoons of flowers.

At Kunstindustrisk Museum, Bergen.
COFFEE-POT, TEAPOT, AND SUCRIER
With gilded acorn knob, and decorated in attrap style. A portion of a service.

TWO SAUCERS
One with initials F.D. and K.B. The other with classical figure and Cupid holding medallion inscribed F.M.H. 1783.

In the Collection of Hr. Nörgaard, Sölyst, Denmark.
VASE AND COVER

Three standing figures of Cupids with garlands at base, and three seated figures of Cupids with baskets of flowers and fruit at neck of vase. Painted in natural colours and richly gilded.
Height 18 inches.

At Dansk Folke Museum, Copenhagen.
Which may be translated into English:—

The finest senses may well pleased be
When Nature leans on Science for her aid;
But Art in wedlock with Utility,
Demands from skill a double debt be paid.

At the National Museum, Stockholm.

Page 111. **TWO DISHES. Sportsman with dog.** Painted in colours, man with yellow coat.

*Man hawking.* Painted in colours. Blue border and gilded decoration.

Man in costume with red coat and brown bars. Landscape in natural colours.

At the Kunstindustri Museum, Copenhagen.

Page 113. **Tray (Frohostel),** decorated in attrap style, with scissors, compasses, pens, envelopes, and pages of printed matter bearing date *Anno 1783.*

*In the Collection of Hr. Nørgaard, Sølyst, Denmark.*

Page 113. **Tray (Frohostel),** with central oval panel with landscape painted in deep green. Wreaths around panel in purple. Finely gilded at borders with floral design in purple. Painted by Elias Meyer. Given by Frederik VI. to Pastor Mandal, Sørum, Norway, 1790.

At the Kunstindustri Museum, Copenhagen.

Page 115. **VASE AND COVER,** with oval medallion containing portrait of G. W. Rabener, the satirist (1714—1771), surrounded by ribbon and knots. On the cover is a seated figure draped, similar to the figure on the Wedgwood service made for Catherine II., Empress of Russia. Rams’ head moulded ornaments at sides, surrounded by grapes and vine-leaves. On reverse, lyre and musical trophies.

At the Kunstindustri Museum, Bergen.

Page 117. **CUP AND SAUCER.** Painted landscape in purple.

*Saucer.* Strong and virile treatment suggestive of Dutch etching.

*Cup.* Delicate landscape painted in purple.

Page 117. **FLOWER VASE with moulded lions as handles.** Purple painted landscape. Slight gilding; green base. Similar vases are at the Kunstindustri Museum, at Rosenborg Castle, and at the Kunstindustri Museum, Bergen, with slightly different decoration. The Rosenborg example was made for Queen Juliane Marie, and bears the initials J.M.R., and is the earliest piece.

At Dansk Folke Museum, Copenhagen.

At the *Kunstindustri Museum*, Bergen.

Page 130. **Coffee Pot, Teapot and Sucrier,** with covers having moulded acorn. Decorated in *attrap* style with prints, playing cards, &c., thrown together in seeming confusion. (Portion of a service.)

*In the Collection of Hr. Nørgaard, Sölyst, Denmark.*

Page 130. **Two Saucers,** one with initials F.D. and K.B., presumably portion of a marriage service. The other having female classical figure and Cupid holding medallion on which are inscribed the initials *F.M.H. 1783.*

Page 132. **Vase and Cover,** with three seated Cupids on cover, with baskets of flowers and fruit. At base three standing Cupids with wreaths of roses. Richly decorated and gilded. Height 18 inches.

At *Dansk Folke Museum*, Copenhagen.

Page 136. **Oviform Vase and Cover.** Resting on base on a high plinth. Finely modelled. Dome-shaped perforated cover, surmounted by winged Cupid holding a wreath of flowers, the two ends of which fall over the sides of the vase. Gilded handles, goats' heads which bear from their mouths festoons of oak-leaves in high relief and gilded.

At the base, two winged Cupids fastening up coloured wreaths of flowers. This vase is decorated with highly coloured butterflies and insects. The letters *HM* are inscribed at base, the signature of the modeller, Hans Meehl.

At the *Kunstindustri Museum*, Bergen.

Compared with a similar example at Rosenborg Castle, this appears to be of later date, although it is possible that the same modeller may have executed the two pieces.


At *Frederiksborg Castle.*
VASE AND COVER

On slightly projecting base resting on high plinth. Dome-shaped perforated cover surmounted by winged Cupid holding a wreath of flowers, the two ends of which fall over the sides of vase. The handles gilt rams' heads bearing from their mouths chains of oak leaves in festoons modelled in high relief and gilded. Two winged Cupids at base. Incised Mark H.M. (Hans Meehl).

At Kunstindustri Museum, Bergen.

136
Page 147. **Teapot, Plate, Cups and Saucers.** *Plate* (at the *Dansk Folke Museum*). Perforated edge, *aurora* gilding at border. Rose and tulip painted in colours. *Teapot* decorated with primula, myosotis and poppy, in natural colours, and having moulded rosebud on cover.

Page 147. **Group of Chocolate Pots.** The middle example has rich roses and leaves, painted in natural colours, and is gilded.

The left-hand example has blue flowers, and wreaths of indian-red, yellow, and rose-pink sprays. Finely gilded at edges.

The right-hand example has finely painted tulips and spray of primula, violets and other flowers. The idiosyncrasy of Danish naturalistic ceramic painting is shown in this example and in the adjacent chocolate pot. There is a studied attempt to avoid formality and the leading flower prominently stands out, avoiding the exactly symmetrical in design.

Page 154. **Two Vases and Covers.** Oviform shape, with seated Cupids on covers. Border on cover of fine design in gilding. Silhouette portraits of lady and gentleman in panels, surrounded by rose and garland of flowers painted in natural colours and moulded.

At the *Kunstindustri Museum*, Bergen.


*In the Collection of His Excellency M. de Bille.*
TABLE OF MARKS
FOUND ON ROYAL COPENHAGEN PORCELAIN
WITH DECORATION PAINTED OVERGLAZE
OF THE FRANTZ HEINRICH MÜLLER PERIOD
(1775-1801)
TWO VASES WITH COVERS

In white porcelain. With seated draped female figures boldly modelled, and standing figure of Cupid surmounting cover. Height 48 inches.

At Frederiksborg Castle.
TABLE OF MARKS

Found on Royal Copenhagen porcelain with decoration painted overglaze of the Frantz Heinrich Müller period (1775–1801).

These signatures and initials of painters and modellers, either painted or incised, are found in conjunction with the usual factory mark of the three blue lines.

GENERAL.

The usual Factory Mark, in blue, found alone or in addition to painter's or modeller's signature or initials.

This mark was adopted at the suggestion of Queen Juliane Marie in 1775, and symbolises the three waterways of Denmark—the Sound, and the Great and Little Belts.

This mark has been used on all porcelain made at the Royal Copenhagen Factory, both with overglaze and underglaze painted decoration, since that date.

N.B.—From 1773 to 1775 the porcelain of the Copenhagen factory made by Müller bore no mark.

Signature of Anton Carl Luplau, who came to Copenhagen in 1776, and died in 1795. See illustration, page 55, of Bust of Queen Juliane Marie at Rosenborg Castle bearing this signature on base.

Signature of Hans Clio, who was working at the factory prior to 1779, and who died in 1786.

Peter Heinrich Benjamin Lehmann. Came to the factory in 1780. Died 1808. Painter of landscapes, figures, and birds.

1 These marks are strictly copyright.
Signature of Hans Christopher Ondrup (1779–1787). Sometimes signed *Ondrup mahlt.* (Ondrup painted it.) Painted signature frequently in red.

This signature in full has been traced from an example in the collection of Count Chr. Danneskjold-Samsøe, at Gissenfeldt.

Signature of Andreas Hald (1781–1797), modeller and sculptor. See *Statuette of Hereditary Prince Frederik,* illustrated, page 57. Frequently marked his pieces in full or with initials *AH* incised. (See illustration, page 188.) In some instances his initials are painted in blue on side of base, as in *Figure of Flute Player* (illustrated, page 190.)


Signature of Johan Christoph Bayer. Came to Copenhagen in 1768. Died 1812. Landscape painter, followed the style of Johann Christoph Dietsche, of Nuremberg (1710–1769). Engaged on painting the flowers in the *Flora Danica* service.

The mark of Jacob Schmidt, modeller and sculptor. He was, in 1779, a pupil at the factory in his fourteenth year. He died in 1807. Many of his pieces have his initials incised. See illustration, page 170, showing an example (at the *Dansk Folke Museum,* Copenhagen) having this mark together with the three lines *incised,* which is an exceedingly rare mark.
Incised mark on a cream cup and cover at the Kunstindustri Museum, Copenhagen, decorated with purple flowers and rococo ornamentation, gilded, and having scale-pattern in red. This mark (signifying that the piece belongs to the Christian VII. era) is unusual. This may be conjectured to be a specimen made by Müller prior to 1775, that is, before the adoption of the mark of the three blue lines.

The incised mark of Hans Meehl, who was a modeller at the factory in 1791. This mark is found on a polychrome Figure of a Man in national costume (Norsk Bjergmund), at the Kunstindustri Museum, Copenhagen.

See illustration of an Oviform Vase and Cover (illustrated, page 136), bearing the initials HM.

This mark is incised on the base of a polychrome figure of a Woman with Hens at the Kunstindustri Museum, Copenhagen. (See illustration, page 178.)
GROUP OF PORCELAIN

With floral subjects painted in natural colours. Teapot, bowl, and cup and saucer (at Museum, Royal Porcelain Factory). Plate with perforated edge (at Dansk Folke Museum).

GROUP OF CHOCOLATE POTS

Painted in natural colours with floral subjects and gilded.

At the Museum, Royal Porcelain Factory, Copenhagen
LIST OF
LEADING PAINTERS AND MODELLERS
WHO WORKED AT THE
ROYAL COPENHAGEN FACTORY
UNDER THE DIRECTION OF
FRANTZ HEINRICH MÜLLER
(1773-1801)
LIST OF LEADING PAINTERS AND MODELLERS

Who worked at the Royal factory under the Direction of Frantz Heinrich Müller (1773–1801).

ANTON CARL LUPLAU.
1776–1795.
Was at the Fürstenberg factory for eighteen years. Müller visited Luplau at Brunswick in 1776, and on November 14th an agreement was signed, and Luplau joined the Copenhagen factory as modelling master. He died in 1795. He was a perfect craftsman. Many of his pieces were signed, e.g., the Bust of Queen Juliane Marie. Luplau made many of the models for the Flora Danica service, and executed 20 Norwegian types after the well-known sandstone figures at Fredensborg.

CLAUS TVEDE.
1775–1783.
Sculptor, and modeller at the factory. He is supposed to have made the Statuette of the Hereditary Prince Frederik after the design by Ludovico Grossi, which piece bears the initials of the modeller Andreas Hald.

JOHAN CHRISTOPH BAVER.
1776–1812.
Born in Nuremberg, 1738. Came to Denmark in 1768. Agreement signed on November 16, 1776, when he entered the service of the factory. He died in his seventy-fifth year, in 1812. Landscape painter; followed the style of Johann Christoph Dietsche, Nuremberg landscape-painter (1710–1769). Executed drawings for Holmskjold's book on Danish Fungi. Entrusted with the work of flower painting on the Flora Danica service.

¹ For the leading facts contained herein, I am indebted to Professor Karl Madsen in his article in Tidsskrift for Kunstindustri, 1893.

151
ROYAL COPENHAGEN PORCELAIN

HANS CLIO.  
Working before 1779.  
Died in 1786.  
Painter. Appointed drawing master to train the pupils at the factory. His signature appears on some of the porcelain with landscapes painted by him.

LARS HANSEN.  
1777–1800.  
Born in 1739. In 1777 he is noted as being one of the best painters in blue underglaze ware. He died in 1800.

JACOB SCHMIDT.  
1779–1807.  
Born in 1764. Modeller and sculptor. At factory in 1779 as pupil in modelling in his fourteenth year. Many of his pieces are marked with his initials incised. See illustration of group Flora and Minerva, page 170.

HANS CHRISTOPH ONDRUP.  
1779–1787.  
Painter. His signature, or his initials, painted in red is found on several pieces.

PETER HEINRICH BENJAMIN LEHMANN.  
1780–1808.  
Born in 1752 at Hamburg. Came to the factory from Berlin in 1780. Was naturalised in 1781, and died in 1808. He was a painter of landscapes, figures, and birds.

G. KALLEBERG.  
1780–1810.  
Modeller of figures and repousse worker. He appears to have had a large share in the production of figures and moulds, and there is presumptive evidence that his work was of a superlative character.

JESPER JOHANSEN HOLM.  
1780–1802.  
Modeller. Born in 1747. Member of the Royal Academy. Trained by Wiedevelt, the sculptor. His statuettes are finely executed. See A Hero (with 1 HOLM 1780 incised mark), illustrated, page 171, at National Museum, Stockholm. He became model-master in 1802.

ABILDGAARD.  
1780–  
Danish artist and sculptor, returned to Copenhagen from Continental travels in 1777, and brought new impulses. Consulted as adviser to factory in regard to art matters and correctness of modelling.

MARTIN CADEWITZ.  
1780–1791.  
Served eleven years at factory. Died in 1791.
PAIR OF VASES WITH COVERS

With rich blue bands at neck, base, and cover, elaborately gilded

Having medallions with silhouette portraits, with wreaths of coloured flowers in high relief.

Probably a marriage gift.

At Kunstindustri Museum, Bergen.
FRANTZ HEINRICH MÜLLER

Johan Camrath, Senior. 1780-1796. Portrait painter. Executed work for the factory till 1796. Died in 1814, in his seventy-sixth year. He was engaged on fine vases, and painted grey medallion panel portraits of Queen Juliane Marie, and other royalties, for important pieces. There is a small cup with the portrait of P. A. Heiberg painted by him (at Rosenborg Castle). He was not permanently at factory, but undertook work of a highly artistic nature.


Søren Preus. 1784-1784. Modeller. Executed the delicate flowers in relief on vases, baskets, and groups. The vases with Cupids and garlands, and the magnificent vase, with portrait of Queen Juliane Marie painted by Camrath, having a Cupid seated on body of vase amidst a garland of exquisitely moulded flowers, and two lions finely modelled on cover, is the work of Søren Preus.

The baskets of flowers and bouquets and ornaments in the dessert centre pieces of the Flora Danica service suggest his master-hand.

Elias Meyer. 1785-1809. Born in 1763 at Copenhagen, trained at Dresden. Flower and landscape painter. He occasionally marked pieces with his name. His work is not in the first flight. He died in 1809 as member of the Royal Academy.

M. Meyer. 1784-1792. This artist was mentioned in conjunction with Camrath by Count Louis de Boisgelin, who visited the factory thirteen years after it had been founded. M. Meyer “is much esteemed for the beauty of his designs.” It appears that both he and Camrath were not actually in the factory service on a fixed salary, but received payment for each piece executed.

Andreas Hald. 1781-1797. Modeller and sculptor. This artist modelled a number of gracefully conceived figures. He frequently signed his work either A. Hald or with initials, incised, sometimes initials painted in blue, as on figure of Flute Player. See illustrations, pages 188 and 190.
ROYAL COPENHAGEN PORCELAIN

Johan Arentz.
1786-1796.

N. Bau.
1791-1820.

Landscape painter, animals and figures, genre subjects of peasants, and also silhouettes. Bau was the head painter from 1812. He died in 1820. Many of his landscape subjects are painted in purple.

Johannes Ludvig Camrath,
Junior.
1794-


Carl Fridrich Thomaschefsky.
1780-

This painter, originally trained at Berlin, worked only a short time at the factory. A colleague of Lehmann.

Raben Svardahlyn.
Hans Jacob Hansen.
Christian Ahrensborg.
Matthias Wolstrup.
Schultz.

These painters were engaged on the underglaze mussel-blue painted ware during the Müller régime, together with Lars Hansen, who, in 1777, was considered the leading painter in this style.
VASE AND COVER
With landscape subject painted in colours. Cover surmounted by Cupid.
In the Collection of His Excellence M. de Bille.

REFRIGERATOR
With reservoir; tall cover with handle in form of loop. Body fluted.
Decorated with panels painted with marine scene (Kronborg), and landscape with pastoral subject.
Painted in purple with gilt rococo borders. Height 9\(\frac{3}{8}\) inches. Diameter 7\(\frac{3}{8}\) inches.
At Kunstindustri Museum, Bergen.
CHAPTER IV

FIGURE SUBJECTS

AND GROUPS

(1780–1820)
CHAPTER IV

FIGURE SUBJECTS AND GROUPS

(1780–1820)

The year 1780 to be regarded as inaugurating new impulses. Anton Carl Luplau, the modelling-master, makes it possible to produce figures at an early date in the history of the factory. Saxon workmen, not altogether a success at Copenhagen, are expelled from the factory. Kalleberg, the originator of a series of finely modelled figure subjects. The last days of Müller. Reticence, restrained modelling, and ornament in due subjection dominant notes. Figures of contemporary costume reflect the national life. List of examples illustrated. Prices (Frohne Sale), 1910.

Apart from the royal busts and statuettes, the sumptuous vases with portraits of royalties, and the magnificent services made for royal use or for some important personage, culminating in the great and extensive Flora Danica service, there were other examples, notably figure subjects and groups, often of a minor character, and vases and services of less splendour in their decoration but not of inferior character.

The date of these may be determined as subsequent to the year 1780, when a retail establishment was opened in Copenhagen in the heyday of Müller’s triumph, for the sale of the factory productions. An outburst of popular feeling hailed this adventure with delight. The chronicles of the time are full of the subject. Hitherto great and important pieces were made under the Court patronage of Queen Juliane
ROYAL COPENHAGEN PORCELAIN

Marie and of Prince Frederik her son, and important subjects were executed, giving to this period a character and dignity not surpassed by many of the older factories. But the Royal factory now became the national factory. Henceforth merchants, burghers, the professional classes, and the Danish public in general were enabled to see a permanent exhibition of the ware of the Royal porcelain factory, and to purchase or give orders for a national ware which, naturally, was supplanting the use of all others in the country. In the year 1790 the importation of any foreign porcelain save Chinese was prohibited by law.

From 1780 to 1790 one may expect to find the factory in full enjoyment of success, particularly in regard to its manufacture and sale of utilitarian blue fluted services, underglaze painted, and of small figures and vases, overglaze painted, of a less magnificent character, designed for use and ornament in the home rather than representative of types more fitted for presents to foreign princes and plenipotentiaries. In 1790 Müller was fifty-eight years of age. In 1801 he had retired from the factory.

This chapter, while including important figures and groups, deals with types of a class which may be termed as in the second flight of Müller's artistic triumphs, and be it said much of the work is contemporary with more ambitious creations equal in character to some of the finest. There is no sharp distinction to be drawn between the supremely good and the excellently mediocre. The two classes merge into one another in point of time, and it is impossible to lay down a hard and fast line and say here at such and such a point the great Juliane Marie period or the dominant genius of Müller came to an end. Such gradations of work were imperceptible to contemporaries, and it is unwise for critics a century later to make dogmatic pronouncements.

As many of these minor pieces are dated and others have the signature of the artist or modeller, it is possible to arrive, with some
OLD COPENHAGEN GROUP

Danish lady and gentleman dancing. Finely modelled figures in contemporary costume. Delicately painted in colours, overglaze, and on pedestal with gilded ornamentation.
FIGURE SUBJECTS AND GROUPS

degree of accuracy, at the period of their manufacture. Contemporary with all these overglaze painted examples of the factory one must not lose sight of the fact that the mussel-blue underglaze painted ware was continuously being made. New forms were being added, and its decoration with the “Danish pattern” adhered closely to the original floral motif now perennial to the ware.

In regarding the figure subjects, it must be borne in mind that the foreign assistance which Müller called in at the inception of the factory had not a little influence on the early and sure production of figures which could not have been attempted without experienced supervision. Under Luplau, the modelling-master who came to Copenhagen from the Fürstenberg factory, where he had spent eighteen years, the early stages of the Copenhagen modelling show a completer mastery of the technique than is usually exhibited by so young a factory.

But design and modelling, excellent though they undoubtedly were in the hands of Luplau, were only factors in the problem towards perfected results. The body, the glaze, and the colours were Müller’s. Nor is it to be supposed that Luplau contributed more than the idea, practical without doubt, but it is improbable that he carried his supervision beyond the plastic stages. All credit is due to him for instilling the principles of fine lines and graceful forms into the minds of the young potters. But it was Müller by day and by night, with long vigils, often all night, at the ovens with his workmen whom he was training to control the caprice of the furnace, who seized the situation and gladly profited by experience in his uphill struggle to establish his factory in the face of all difficulties. Müller had the genius of “moulding men in plastic circumstance.” Nor was Luplau the swan he is sometimes thought to have been. There is a suggestion in one of Müller’s letters to the board of management of the factory which illuminates the inner history. Speaking of Luplau, and
probably the old story— the cost of production, he says, "On the contrary, he demands extra payment for any work which he does himself, and as the factory cannot afford this, most of the figures and moulds are made by Kalleberg, and in this work Luplau appears to take a very small share."

This comes as a suggestive and authentic pronouncement to fill a hiatus which has puzzled all those who have wondered at the fertility of the early Copenhagen period when masterpieces, full of charm and perfect in style, rapidly appeared one after another in a short but crowded period. To accept Luplau as the creator of them all, is to believe him classic and precise or forced and naïve, and at the same moment capable of transforming his style into elegant, restrained creations of gaiety, and fanciful forms in due subjection. To omit the subtle and critical examination of style is to fall into the pit which contains those curious mortals who believe the exact, terse, and laboured prose of Bacon to be by the author of *A Midsummer Night's Dream* and *Hamlet*. To such it is possible to credit Julius Cæsar with having written the ode of Horatius Flaccus to *Lyde*.

There is some mystery as to the designer of the dancing figures, the flute player, the lady at the tea-table, the Copenhagen group, the Norwegian dalemen in Fredensborg, the mountain-men, and certain dainty Cupids. They differ entirely from Luplau's productions in every respect, and stand far above them in artistic merit. The late Professor Krohn, whose patient researches, on this and other vexed questions concerning old Copenhagen porcelain, were unfortunately broken off by his untimely death, was of the opinion that these figure subjects were the work of the repoussé worker Kalleberg. Authentic confirmation is lacking, other than the letter above quoted. Until further evidence is forthcoming and further investigations are made into the Müller period, we must accept this statement by Müller as the last word on the subject.
FIGURE SUBJECTS AND GROUPS

In regard to the employment of foreigners. It is certain that the experiment was not a success. Five workmen were inveigled from Meissen in 1776. Out of the five, probably induced by monetary considerations to quit the Meissen factory, two did not make an appearance in Copenhagen. Of the three who came, it seems that only one showed any great talent. It would appear, too, that they exhibited an arrogance that stirred up strife in the factory. They received higher wages than the Danish workmen and began to assume correspondingly superior manners, with the belief that the factory could not proceed without them. But Müller speedily put an end to this state of affairs by closing the factory gates against them, and when they attempted to break in he had them turned out by force. With these experiences in mind, it is not surprising that when, at a later date, some English workmen from the Wedgwood factory desired employment they received scanty consideration.

The figure subjects under examination in this chapter may be divided into the following groups:—

Portrait Busts and Statuettes—
such as those of Queen Juliane Marie and the Hereditary Prince Frederik.

Classic figures, in biscuit—
such as the statuette of A Hero at the National Museum, Stockholm.

Ornamental subjects, in white—
such as the centre-piece with the supporting Cupids at the Dansk Folke Museum, Copenhagen, and the remarkably fine vases at Frederiksborg, having powerfully modelled groups of female classic figures.
ROYAL COPENHAGEN PORCELAIN

Classic figures and subjects;
   decorated in colours, overglaze—
   such as the group Flora and Minerva by Jacob Schmidt (illustrated, page 170) and Sea Horses at the National Museum, Stockholm (illustrated, page 171).

Romantic subjects in costume;
   decorated in colours, overglaze—
   such as the two groups of Lovers with Cupids and garlands (illustrated, page 173), and small figures of women and children in fanciful costume (illustrated, page 194).

Group, Chinese woman and Chinaman who is offering her a basket of fruit. Very rare subject. Marked with three lines underglaze in blue, but the yellow overglaze pigment on base has turned the blue into three green lines. (At Frederiksborg Castle.)

Figure subjects in correct contemporary costume.
   Practically a ceramic gallery faithfully reflecting the social character of the period—
   such as the Flute Player, the Lady and Gentleman dancing, the Beggar, and an especially fine series of peasant types in old costume, engaged at their various vocations—e.g., two groups of Norwegian Miners, with black costume and green caps, with C7 in gold (at Frederiksborg Castle). The Woman with Hens, in Norwegian costume, a Market Woman with Fowls, a Lobster-seller, Woman selling Fruit, Woman milking Cow. Figures of naval and military costume, including one of an Admiral.
GROUP. FLORA AND MINERVA
Height 11½ inches.

Incised mark on above group of Jacob Schmidt (1778–1807), and three lines incised.

At Dansk Folke Museum, Copenhagen
STATUETTE OF A HERO

With incised Mark and three blue lines painted.

1 HOLM 1780
Height 12½ inches.

TWO FIGURES OF SEA HORSES

Painted in colours, brown predominating on a white ground. Each marked with three blue lines.
Height 3½ inches. Length 6½ inches.

At National Museum, Stockholm.
CENTRE DISH OF WHITE PORCELAIN
Marked with three blue lines. Height 12\(\frac{1}{2}\) inches.
At Dansk Folke Museum, Copenhagen.

TWO FIGURE GROUPS
Painted in overglaze colours. Period 1780-1790. Marked with three blue lines. Height 9\(\frac{1}{2}\) inches.
From the Collection of the late Hr. B. Hirschsprung.
FIGURE SUBJECTS AND GROUPS

Figure subjects incorporated with important vases—such as the series of seated Cupids on the covers of oviform vases. Lions moulded as handles or as ornaments to covers, and the modelled Cupids, usually a trio, on vases with garlands. Together with this class must be included the finely modelled flowers by Sören Preus for important vases made for royal use.

In regard to the series of figures in contemporary costume, there is an air about them which stamps them at once as being the work of the old Copenhagen factory. They are practically portrait studies with that added touch of poetic charm which fits them for their place among the gods of the china cabinet.

They challenge comparison with the work of other European factories. Kändler, the modeller at Meissen, in what is styled the Krinolinengruppen period in mid eighteenth-century days, produced figures of lovers and ladies in rich costumes. They belong to that impossible world of the china-shelf, of shepherds and shepherdesses and bending cavaliers and gay ladies, conjured up in the fertile brain of the potter. They invaded France and they conquered England in the glorious days of Derby and Chelsea. But with a few notable exceptions they did not penetrate to Copenhagen.

The groups of Lovers with Cupids and chains of roses are two examples of this romantic movement which came into the world of ceramics a reflex of the decorative art of fashionable Court painters, who invented a topsy-turvy world of make-believe.

The quiet strength and the subdued restraint of the old Copenhagen figures stand out in contrast to this outburst of fanciful exuberance. The note of fidelity is as apparent in the figures in costume of the Müller period as it is noticeable in regard to floral
ROYAL COPENHAGEN PORCELAIN

decorations and modelled foliage taken direct from nature. Nor does this betray a want of imagination or a lack of ideality in choice of figure subjects. If it be classic, there is poetry in the statuette of A Hero, or a loose rein is given by the modeller to his Sea Horses, a poet’s vision of the sea rollers leaping shorewards from the Baltic. The fashion for the romantic did eventually tinge the Copenhagen atelier, as in the row of little figures (illustrated, page 194). They are graceful, retiring, modest examples of the movement. It is true they are decked in impossible costumes, but the mode has in the transplantation acquired simplicity and reticence. Two small figures (illustrated, page 194) suggest, in porcelain, the quaint charm of the later colour designs of our own Kate Greenaway in her depiction of children.

Of the gallery of contemporary life the Copenhagen figures, in the main, are faithful likenesses. The dancing cavalier and lady represent persons who actually did dance as they are modelled. There is nothing added except that touch of the modeller’s genius in catching the rhythmical pose of the poetry of motion which crystallises them as a work of art. The Flute Player is equally caught in the act, natural and unobtrusive. There is nothing affected in his attitude or in his costume. It is such traits as these which endear the old Copenhagen figures to connoisseurs. The glaze is rich and liquid and the colours are subdued in tone and appeal to lovers of subtlety in art. Whatever extraneous influences in art pressed upon the work of the Danish potters, there was a process of refining which they seemingly underwent, and in so doing

Suffer a sea change
Into something rich and strange.

As may be imagined, these old-world figures are much treasured by Danish collectors, who realise that they represent a national phase of art and form a record of quaint and forgotten costume. The sellers
FIGURE OF WOMAN WITH HENS

Painted in overglaze colours. Green coat, red bodice, with yellow and gold corset, white cap. Belt and pendant ornaments black and gold. Marked with M incised.

At Kunsthistorisk Museum, Copenhagen.

178
FIGURE SUBJECTS AND GROUPS

in the market-place, the women with fowls, the fisherman with the striped jersey and shiny hat familiar in old prints of our own sailors, and the Admiral with his speaking trumpet—it might be the great Fischer himself, of the days when fleets were sweeping the North Sea and the Baltic—come with peculiar associations from bygone days. The pastoral figure of a Woman milking a Cow shows the tendency towards the study of animal life, which at a later date in the Renaissance period has become so pronounced a feature both in figures and painted subjects.

The illustrations herein given cover this diverse field and serve to indicate the versatility of the modellers who worked during the Müller period. The peasant types and some of the smaller figures belong to the latter days of the Müller régime. Although Müller retired from the factory in 1801, he kept in touch with what was in progress. His hand may not have been on the helm, but he had spirit enough left in his retirement to burst forth with pungent criticisms upon the later methods pursued, and there is no doubt the old veteran was frequently consulted by those upon whom his mantle had fallen. The fiery spirit of Müller, proof against all adversity, with the eye of the eagle saw across a longer space than men of ordinary vision. "Everything which has been done after I left the factory," growls out the fiery old man, "has been to its detriment." And who shall say that his words were not true?

The great proud Müller had heard the guns booming in the Sound in 1801, he had seen the havoc of bombardment by an alien fleet in 1807. His heart's desire, his beloved factory, had been wrecked. A great man's treasure-house of dreams had been devastated. The story of the ruin which overtook the factory comes with stunning poignancy with the knowledge that owing to the misery which followed the war the factory actually closed down in 1810, for a time, owing to the want of fuel. Years after the death of Müller and the glories
of his day had departed, a number of his oldest models and moulds were found in a heap of shards stowed away in a loft in the old factory. At the removal to the new factory at Frederiksborg it was hardly thought worth while to carry them away.

Fortunately this was done, and in spite of their wrecked condition, loving hands have pieced them together. It is now happily possible to reproduce faithfully some two hundred of the beautiful models of the great days.

Frantz Heinrich Müller, the greatest potter of Denmark, is not dead, although his ashes have lain in a nameless grave for nearly a century. His memory still lies green in the hearts of those who love great things finely conceived, great triumphs nobly won, and great dreams perfectly consummated.
DESCRIPTION OF
FIGURE SUBJECTS
AND GROUPS
ILLUSTRATED
FIGURE

Market woman with fowls.

FIGURE

Woman milking cow. Height 5½ inches.

At Kunstindustri Museum, Copenhagen.

183
Description of Figure Subjects and Groups illustrated.

Page 163. Group of Lady and Gentleman dancing. Painted in colours overglaze, delicately modelled, representing faithful costume study of contemporary social life. The note of reticence in form and the subdued colours, studiously avoiding the rococo style, are characteristic of the first creations in figure subjects at this period.

Page 170. Group. Flora and Minerva. Two seated figures with a little Cupid overhead bending forward from a tree behind. Minerva, with gilded classic casque, has an encircling arm around Flora, who holds a cornucopia filled with flowers in her lap. The hair of Flora is as yellow as the primrose-coloured gown of Minerva, and the gown of Flora is the pale grass-green of early summer.

Signed with incised mark of Jacob Schmidt, and, what is most unusual, the factory mark of three lines incised. Height 11½ inches.

The accompanying illustration shows a photograph taken from the base of this group.

At Dansk Folke Museum, Copenhagen.

A similar Group is at the Kunstindustri Museum, Copenhagen, and at the Frohne sale in February, 1910, a similar group realised 870 kr.

Page 171. Statuette in biscuit of A Hero with incised mark 1 HOLM 1780 and the factory mark of the three blue lines painted. This is an individual piece, by Jesper Johansen Holm. Height 12½ inches.

At National Museum, Stockholm.

There is a Portrait Bust of Prince Frederik similarly marked with the date 1781 in the Kunstindustri Museum, Copenhagen.
ROYAL COPENHAGEN PORCELAIN

Page 171. Two Figures of Sea Horses. Painted in colours. Warm brown predominating, on a white ground. Touches of red at mouth. These two figures have been photographed side by side. Each is marked with the usual factory mark in blue. Height \(3\frac{3}{4}\) inches. Length \(6\frac{1}{4}\) inches.

At National Museum, Stockholm.

Page 173. Centre Dish. White porcelain. With two figures of boys supporting an oval dish, strongly fluted. Height \(12\frac{3}{4}\) inches. Marked with the factory mark of the three lines (in blue). Exhibiting slight fire-cracks, and probably belonging to the period prior to 1780.

At Dansk Folke Museum, Copenhagen.


Left-hand group:—Man with plum-coloured coat with spots; apple-green breeches. Woman, dainty light green dress, yellow bodice, blue and white apron.

Right-hand group:—Man with green coat, red waistcoat, and spotted grey breeches. Woman with blue hat, corn-green frock and magenta bodice.

Both groups are on green bases, richly gilded. The overglaze colours are subdued and pleasing. Marked with three blue lines.

From the collection of the late Hr. B. Hirschsprüng. These two groups sold, in 1910, for 25,000 kr., at Copenhagen.

At the dispersal of the collection of Hr. J. W. Frohne, at Copenhagen, in February, 1910, the right-hand group was sold alone for 1,310 kr.

There are similar groups at the Kunstindustri Museum, Copenhagen.

The models were executed by Andreas Hald, probably from designs by Kalleberg.

Page 178. Figure of Woman with Hens. Painted in colours. Green coat, red bodice, with yellow and gold corset and white cap. Belt and pendant ornaments, black and gold. Marked with \(M\) (incised).

At the Kunstindustri Museum, Copenhagen.

Page 183. Figure of Market Woman with Fowls. Painted in colours. The seated figure of a woman in peasant costume with a covered basket on each side of her, through the top of which the heads of imprisoned fowls appear. Holding a fowl in her hand and apparently in the act of bargaining.
GROUP
Modelled in biscuit.

Base of above
Showing incised mark. A. Hald. 1797.
At Dansk Folke Museum, Copenhagen.
188
FIGURE
Boy with grapes.
At Kunstindustrin Museum, Copenhagen.

FIGURES
Old woman supplicating alms. Man playing flute.
Marks—A.H. incised on base, and A.H. painted in blue at side of base. Height, 6½ inches.
At Dansk Folke Museum, Copenhagen.
FIGURE SUBJECTS AND GROUPS

Page 183. **Figure of Woman Milking Cow.** Finely modelled, painted in colours. Striped brown and grey bodice with red sleeves. Frock, green with black spots. Headdress, blue and white kerchief. Height 5½ inches.

At the *Kunstindustri Museum*, Copenhagen.

Peasant figures such as this are representative of some of the sanest work of the factory. The study of simple life and the record of contemporary types with correct costume give an added value to the modelling which made traditions for subsequent artists and craftsmen. It is interesting to compare this *Milkmaid* with the same subject produced in *underglaze* painting in the Renaissance period (see illustration, page 385).

Page 188. **Model of Figure Group.** Lady and gentleman in contemporary costume, on moulded and fluted base. Signed with incised mark of A. Hald, 1797.

The accompanying illustration shows a photograph of the base.

At *Dansk Folke Museum*, Copenhagen.

Page 190. **Figure of Old Woman** in peasant costume supplicating alms.

**Figure of Flute Player.** Polychrome painted overglaze and finely modelled subject of gentleman of the period seated at table with books and music, playing a flute. Beneath the table a dog is lying. On circular base with linked pattern of gilded ornament.

Page 190. **Figure of Boy with Grapes.** Painted in colours. Red boots, striped yellow breeches, and vest trimmed with blue. Heliotrope coat. Green hat. On green base.

Collectors are familiar with this style, similar to the foregoing pair of children, in Chelsea figures. It has its votaries, but as a general rule it may be said to be foreign to the natural impulses of the Copenhagen factory.

Page 199. **Two Figures. Soldier in Uniform and Admiral.** These are painted in colours and belong to the interesting series, extending over a wide area, of contemporary characters in costume. The military subject represents a soldier in full uniform, with cross-belt and shako and plume, standing at attention, on a marbled base and support. The Admiral, with speaking trumpet, stands on base like the quarter-deck and rests on a gunwale. His attitude is that of a sailor watching intently from his post.

*In the Collection of His Excellency M. de Bille.*
ROYAL COPENHAGEN PORCELAIN

Page 194. **Two Figures of Children.** Painted in colours and wearing fanciful costumes with the highly ornate style prevalent at some of the older factories. It was not until late that such extravagances made a very limited appearance at the Copenhagen factory. But such examples are interesting as showing the diversity of styles in modelling.

Page 194. **Four Figures. The Four Seasons.** Painted in colours. The right-hand figure of a Boy is in winter dress with skates on arm. The adjacent figure of a Boy is in fanciful costume and belongs to the romantic school of whimsical creations of the potter. The left-hand figure of a Girl with basket on arm, dainty though the modelling be, is suggestive of French influence. The adjacent figure of a Young Girl is simple and natural and has avoided anything mincing or artificial. It is finely modelled and conveys a pleasing character of coy maidenhood.

At the *Kunstindustri Museum*, Bergen.

Page 199. **Figure of Market Woman with Fruit.** Painted in colours and true to contemporary costume. On each side of standing figure of woman is a basket filled with fruit.

Page 199. **Figure of Fisherman selling Lobsters.** Painted in colours. Man with black shiny hat and striped jersey and knee-breeches, seated between two barrels, and holding lobster in his hand. Height 10 inches. At the Frohne sale, at Copenhagen in February, 1910, a similar figure realised 175 kr.

---

*Blue underglaze painted fluted porcelain (Detail).*
FIGURES OF CHILDREN IN COSTUME
Decorated with overglaze colours.
At Kunstindustri Museum, Copenhagen.

FIGURES
Representing Spring, Summer, Autumn, and Winter. On three of these figures is the mark A.H. (Andreas Hald).
Height 5½ inches.
At Kunstindustri Museum, Bergen.

194
PRICES
REALISED AT THE
SALE BY AUCTION
OF THE COLLECTION
OF OLD COPENHAGEN PORCELAIN
OF HR. J. W. FROHNE
AT COPENHAGEN
FEBRUARY, 1910
PRICES

Realised at the Sale by Auction of the Collection of Old Copenhagen Porcelain of Hr. J. W. Frohne, at Copenhagen, February, 1910

Two Vases, with handles, dome-shaped covers, with flowers in relief, coloured floral decorations. Height 11½ inches ... ... ... ... ... 2,000 kr.

Vase, oviform, with cover surmounted with modelled seated figure. Panel with classical figure subject. Painted in colours. Height 10½ inches ... ... 460 kr.

Vase, with cover surmounted with Cupid, with shield upon which a wreath of flowers encloses monogram C A W. Flowers in relief on handles. Oval panel painted in red camaieu, representing two lovers. Above this and around sides, garlands of flowers in relief. Height 15½ inches ... ... 1,400 kr.

Flower Pot, with square stand (corners slightly cracked). With ram’s head moulded ornaments. On two of the four sides oval paintings in colours, one of which represents the Danish Fleet saluting, and other a Lady and a Cavalier with landscape, having castle in background. On the other two sides are trophies consisting of gardening implements, flowers, fruit, pine-cones, &c., with doves and roses. Painted and signed by Ondrup. Height 5½ inches ... ... 850 kr.

Flower Pot and square stand (corners slightly cracked). With ram’s head moulded ornaments; polychrome decoration with landscapes and trophies. Height 6½ inches ... ... ... ... ... 600 kr.

Figure from Normandsdal. Man with butter dish. Height 9½ inches ... 300 kr.

Figure. Cupid as Watchman. Height 4½ inches ... ... ... ... ... 130 kr.

Group. Lady and Gentleman surrounded by Cupids with garlands. Height 9 inches ... ... ... ... ... ... ... 1,310 kr.

(A similar group to this is illustrated, page 173.)


197
ROYAL COPENHAGEN PORCELAIN

Figure. Gaoler with bunch of keys. Height 10\frac{1}{4} inches ... ... ... 235 kr.

Figure. Fisherman with Lobster-pot beside him and lobster in his hand. Height 10 inches ... ... ... ... ... 175 kr.

Figure. Peasant woman in costume. Green blouse, black apron, and pink dress. Height 11 inches ... ... ... ... ... 200 kr.

Figure. Sailor with pulley in his hand. Height 9 inches ... ... ... 160 kr.

Figure. Minerva with helmet and spear in hand. Height 7\frac{1}{2} inches ... ... 350 kr.

Figure. Jupiter sitting on cloud with Thunderbolt grasped in his hand and eagle by his side. Height 7\frac{1}{4} inches ... ... ... ... ... 100 kr.

Group. Two Boys fighting. Height 3\frac{1}{4} inches ... ... ... 100 kr.

Group. Minerva in classic costume with gilded helmet, sitting beside Flora, one arm around shoulder. Flora holding a cornucopia of flowers in her lap. Overhead is a Cupid bending forward from tree in background. Height 11\frac{1}{8} inches ... ... ... ... ... 870 kr.

(A similar example to this is illustrated, page 170.)

Group. Turkish woman and negro servant. Height 7\frac{1}{2} inches ... ... 290 kr.

Group. Turk and negro servant. Height 7\frac{1}{2} inches ... ... ... 210 kr.

Figure. Boy sitting on a stone, holding a fish on his knee. Height 3\frac{3}{4} inches 70 kr.

Group. Autumn. Three naked boys loading a ram with brushwood. Height 6\frac{3}{4} inches ... ... ... ... ... ... 175 kr.

Figure. Lady with Lap-dog, sitting at a table. Height 6\frac{3}{4} inches ... ... 520 kr.

Group. Milkmaid with Cow. Height 5\frac{1}{2} inches ... ... ... ... 640 kr

(This example is illustrated, page 183.)

Figure. Fisherman seated between two barrels. Height 6\frac{3}{4} inches ... ... 285 kr.

(A similar example is illustrated, page 199.)

Figure. Peasant in shirt-sleeves, with mug in hand sitting on an inverted barrel, on which lies his tobacco-pouch and clay pipe. Height 4 inches ... ... 135 kr.

_A Danish Krone is about equivalent to 13\frac{1}{4}d. English money._
FIGURES
Decorated in colour, with contemporary naval and military costume.
*From the Collection of His Excellency M. de Bille.*

FIGURE GROUPS
Market woman with Fruit and Lobster-seller.
Height 6½ inches.
199
CHAPTER V

THE *FLORA DANICA* SERVICE
(1790-1802)

MADE FOR CATHERINE II.

EMPRESS OF RUSSIA
DESSERT PIECES FROM *FLORA DANICA* SERVICE MADE FOR CATHERINE II., EMPRESS OF RUSSIA

Richly gilded and painted in colours, overglaze. Each subject representing a specimen of Danish flora.

- *Atriplex calotheca*
- *Cerasus avium*
- *Prunus Domestica*
- *Rubus idaeus*
CENTRE PIECE AND BASKETS

With finely modelled flowers painted in natural colours. Decorated with moulded ornament richly gilded.

From Flora Danica service made for Catherine II., Empress of Russia.

At Rosenborg Castle.
CHAPTER V

THE “FLORA DANICA” SERVICE

(1790-1802)

MADE FOR CATHERINE II.

EMpress of Russia

The Crown Prince Frederik (afterwards Frederik VI.) orders the *Flora Danica* service to be made. A period of twelve years occupied in making it. The botanical character of its decorations, designed under the inspiration of Holmskjold the botanist, a director at the factory. The taste of the Empress Catherine in regard to learned arts. The service a reflection of the monumental volumes on the *Flora Danica*. The new impulses as to poetic and scientific study of nature. The service as seen by a contemporary eyewitness. Description of illustrations.

A separate chapter is devoted to the great service executed by the Royal Copenhagen factory during the years 1790 to 1802. It takes a place with other great services, the masterpieces of old and distinguished factories, such as the magnificent table service of *pâte tendre* Sévres porcelain, finished in 1778, for the Empress Catherine II. of Russia, consisting of about 750 pieces and costing some £13,200. The Empress, it is interesting to read, considered this price exorbitant, and a lengthy diplomatic correspondence ensued. This service is still in the imperial collection at St. Petersburg. The celebrated Wedgwood dinner service of earthenware
ROYAL COPENHAGEN PORCELAIN

made for Catherine II., and delivered in 1774, consists of painted English scenery, depicting famous views and noblemen's seats. This comprised over 950 pieces, and a portion of it was exhibited in London in 1909 by Messrs. Josiah Wedgwood and Sons, of Etruria, by permission of His Imperial Majesty the Emperor of Russia.¹

The *Flora Danica* service had as a patron the Crown Prince Frederik, the son of Christian VII. and Queen Caroline Matilda. In 1784 another palace revolution had happened. The power of Queen Juliane Marie and her son, the king's brother, was broken. Prince Frederik (afterwards Frederik VI. on the death of his father Christian VII., at the age of fifty-nine, in 1808) assumed the presidency of the State Council, an unseemly struggle for the person of the imbecile king took place between the Crown Prince Frederik and his uncle Frederik, Prince Hereditary, resulting in the rout of the latter. The same day, April 14, 1784, the Crown Prince Frederik was proclaimed Regent. From that moment the rule of the Queen Dowager and her son Frederik was ended. She and her son retained their apartments at Christiansborg Palace, and Fredensborg was set apart for the use of Queen Juliane Marie. She lived in retirement until her death in 1796. Her son Frederik refrained from meddling in State affairs, and confined his attention to the welfare of art and science.

Frederik VI., endeared to his people more than any other Danish king, in spite of his military brusqueness, was as simple and frugal as our own Farmer-King, George III., whose grandson he was. Frederik's blue cotton umbrella is still exhibited as a relic in his apartments in Rosenborg Castle, and at his death, in 1830, all classes mourned the loss of a friend. Peasants bore the coffin of the old monarch tenderly to his last resting-place at Roskilde.

¹ See illustrated descriptive catalogue of Wedgwood Exhibition, Connoisseur, December, 1909.
SALAD DISH

FISH DISH

With drainer having modelled trout painted in natural colours.
From Flora Danica service made for Catherine II., Empress of Russia.

At Rosenborg Castle.
He was twenty years of age when Count Marshal Bülow, with a fatherly regard for the Crown Prince, and desirous of giving that touch of refinement denied the youth by the naturalistic theories of Struensee and the sterner methods of the Queen Dowager, took him from his military duties to pay early morning visits to the Royal factory. These glimpses into a world of artistry cannot have been other than stimulating to the young prince. Struensee's Rousseau-like training had made him a child of nature, and Juliane Marie had twisted him into the cast-iron grooves of a stiff and formal Court etiquette. In regard to art, he came at a time when the love of nature was becoming paramount. The age was rapidly shaking off the artificial. Sated with rococo ornament and with insipid and frivolous unrealities, the pendulum swung to the natural and to the essentially simple. Straight or shapely curved lines became the fashion. The period of Louis Seize had succeeded the rococo taste of Louis Quinze in Continental art.

From 1784, when he made his coup d'état, Frederik advisedly gave important orders to the Royal factory. In 1790 the Flora Danica service was ordered by the Crown Prince. It was not at first known for whom it was intended. The old factory books record it as "Perle model broget malet med Flora Danica" (Pearl body, colour-painted with Flora Danica). As the service progressed it transpired that it was to be presented to Catherine II., Empress of Russia. The modern spirit was in the air, the new style was realistic and tinged with a scientific motif; moreover, it was to be a gift to a bluestocking. The Empress Catherine essayed to make her Court the centre of letters and art. At great cost she purchased the library of Diderot, and invited him to come to St. Petersburg to be the custodian of his own collection. She corresponded with Voltaire, and she talked philosophy with Grimm, who, in his celebrated Correspondance Littéraire, kept her informed of the latest
plays and books appearing in Paris. She established a French theatre in St. Petersburg, and fined absentee courtiers fifty roubles and sent her guards to bring in those who had failed to attend. French visionaries looked to Russia as a land of promise. Voltaire never tired of proclaiming that the Mohammedans should be driven out of Europe. And the Empress Catherine was to be the chosen instrument. The philosopher of Ferney with his pen dipped in honey writes:

"Si vous étiez souveraine de Constantinople votre majesté établirait bien vite une belle académie grecque; on vous ferait une Catériniade; les Zeuxis et les Phidias couvriraient la terre de vos images; la chute de l'empire ottoman serait célébrée en grec; Athènes serait une de vos capitales; la langue grecque deviendrait la langue universelle, tous les négocians de la mer Egée demanderaient des passeports de votre majesté."

The great Danish service was therefore to be a fitting present for so powerful a queen. For some twelve years the work was continued uninterruptedly. At first it was designed for eighty persons, and in 1794 no less than 1,835 pieces were ready. The death of the Empress Catherine II., in 1796, precluded the service joining those of Sèvres and Wedgwood in the Imperial palace at St. Petersburg. But its manufacture was still continued. In 1797 it had enlarged its dimensions, and was fit for a hundred persons. In 1802 it was stopped. If counted in English fashion, with lid, bowl, and stand as three pieces, the number had grown to three thousand pieces, or some two thousand, counting such vessels as one piece. The dessert service alone amounted to six hundred and twenty-three pieces, consisting of basket vases, flower and fruit stands, and, as is usual in dessert services, exceptionally fine examples, elegant, finely modelled, and exquisitely painted.

The date of the completion of the Flora Danica service practically coincides with the date of the retirement of Müller from
SOUP TUREEN

From Flora Danica service made for Catherine II., Empress of Russia.

At Rosenborg Castle.

214
DESSERT PLATE

OVAL FRUIT BASKET

From Flora Danica service made for Catherine II., Empress of Russia.

At Rosenborg Castle.

215
the directorship of the factory, and therefore with this service ends the great and prolific Müller period.

In the examination of the *Flora Danica* service considerable attention has been paid to the artistic and decorative results, but insufficient study has been given to the causes which led to the inception of so scientific an idea in regard to the record of the national flora on a service of such importance.

**Theodor Holmskjold, the Botanist.** — The patron, as we have seen, was the Crown Prince Frederik. The artist entrusted with the painting of the work was A. C. Baýer, but the guiding spirit of the enterprise undoubtedly was Theodor Holmskjold, who was a botanist of some distinction, had studied under the world-renowned Von Linné at Upsala, and was his favourite pupil. Holmskjold, a director of the factory throughout the great Juliane Marie period, and almost to the end of Müller’s long control, brought the scientific spirit of exactitude into the field of decorative art. Originally by name Holm, he took, after his ennoblement in 1781, the title of Holmskjold. He was professor of medicine and natural history at Söroe, the Danish Eton, where he planned a botanical garden, and later he took part in the management of the Botanical Gardens at Copenhagen. His work on *Danish Fungi* is distinguished by the artistic excellence of the illustrations which were made by Baýer. In 1767 he became postmaster-general of Copenhagen. In 1772 we find him cabinet secretary to Queen Juliane Marie, the year of the masked ball at Christiansborg. Undoubtedly at that time the man of science put aside his dried specimens to join in the whirl of politics and Court intrigue, which ended in the seizure of Struensee and Queen Matilda—the gallows tree for the dictator and imprisonment for Denmark’s young queen. The classification of *fungi* was seemingly little enough preparation for the pinking of Court butterflies, when
plots of assassination were rife, and when the actors' heads were not secure on their shoulders. But Holmskjold, together with another student, Suhm, the historian, who came from his library and helped to make history, ably acquitted himself. He was a trusted confidant of Queen Juliane Marie. It was he who induced the queen to take up Müller's company, and himself (then Holm) became one of the directors.

Long after Queen Juliane Marie's power had waned, we find him true to his allegiance to her, as in 1792 he became chamberlain to her Court. His connection with Müller was intimate. A widower in 1780, Müller married Holm's somewhat elderly sister. In brother-in-law Holm Müller found a good patron. His position at the Court, his relationship with Müller, his intense desire to win renown for an enterprise to which he had himself obtained the Royal appellation, made him at once a powerful and interested ally. He died in 1793, before the final completion of the great service to which his influence had contributed so much, but not before he had seen the establishment of the Royal Copenhagen porcelain under the régime of Queen Juliane Marie, his mistress, attain great eminence and distinction.

It is impossible to ignore Holmskjold's special and particular influence on the character of the decorations of the great Copenhagen Catherine II. service. The personality of the botanist-director is here evident. But apart from this individual influence, in an examination of the causes likely to have contributed to the style of decoration employed, passing mention must be made of the great national enterprise planned by Oeder in 1761: the original idea being that all European Governments should contribute to a series of volumes illustrating the complete flora of Europe. By this scientific co-operation duplication was thus to be avoided, and each plant would be described once only.

Denmark alone took sufficient interest in the botanical work to
EGG-BOWL, WITH 18 EGG-CUPS

CASSEROLE, WITH WOODEN HANDLE

From Flora Danica service made for Catherine II., Empress of Russia.

At Rosenborg Castle.

219
THE *FLORA DANICA* SERVICE

complete it. Austria touched the fringe of her flora with five hundred illustrations, and Russia contributed a hundred. So the *Flora Danica*, under the guidance of several generations of botanists, ploughed its solitary furrow alone. The first volume containing the first three parts was issued by Oeder in 1766. The plants were painted *in situ*, by zealous artist-botanists who travelled to the remote districts of Denmark. This magnificent undertaking was in its earliest stages when the great porcelain service was in contemplation.

It is interesting here to note the further history of the great botanical work. Five parts were issued by O. F. Müller from 1775 to 1787. Vahl, the great botanist, who died in 1804, followed on by another five parts, and the next seventeen parts, extending over a period of thirty-five years, were under the editorship of J. W. Horniman, who published a history of the progress of the work from its inception down to 1836. By Royal decree in 1847, it was decided to accept illustrations of Swedish and Norwegian plants not found in Denmark, thus increasing the scope and value of the work. It was to be completed in fifty-one parts, and not until the year 1883 was this great botanical work of the *Flora Danica* pronounced finished.

It will thus be seen that, apart from Holmskjold's special and particular predilections, there were the general and national impulses directed towards this work of exceptional character and of European importance. It may readily be imagined that prior to the advent of the *Flora Danica* service, the artists at the Royal factory who painted flowers had, under the vigilant eye of the specialist director, to paint them from nature. A convolvulus did not become so decoratively treated as to evade identification. The Greek honeysuckle pattern of conventional use would not have passed at Copenhagen. Conventionality was as much eschewed in decoration as was the rococo in modelling. It is thus evident that nature
and nature study, so remarkable and beautiful a feature in Copenhagen porcelain, owes not a little to the trained scientific vision of Theodor Holmskjold, the botanist.

Other factors enter into the question of the consideration of this *Flora Danica* service. It is obvious that the national feeling in artistic and scientific circles was centred on nature and nature study. Jean Jacques had shown mankind that Dame Nature was capable of being wooed with intense passion. It was not until the late eighteenth century that the beauties of landscape began to be assiduously sought after. Travellers crossed the Alps from one country to another and regarded the frowning mountain, the sombre pass, or the rushing torrent much in the same manner as the unpoetic mariner feared the hurricane. Nature in her majestic loneliness was appalling. The sunny slopes of the Apennines concealed volcanic terrors. The smile of the blue Lake of Como was as treacherous as the dancing waves of the fickle sea itself. Lakes and mountains and mountain gorges were to be avoided; no mortal had conceived the idea of discovering their beauty. They were as fearsome as the Pillars of Hercules to the Latin mariners.

In England, Thomas Gray, the poet, made a journey into Westmoreland and Cumberland in 1765 to see the Lake Country. His letters are the first note in English literature of man’s kinship with nature. It took a century for the modern thought to germinate—"great men are part of the infinite, brothers of the mountain and the sea." As early as 1739, Gray’s letters to his mother are filled with passages extolling the grandeur of the crags and precipices of the Alps, at a time when Rousseau had not developed his later method, and Vernet had only commenced to paint the turbulent sea, with ecstasy.

In Denmark in 1790, when the first model of the *Flora Danica* service was turned on the potter’s wheel, this inquiring and reflective
ICE BOX AND STAND

CENTRE DISH AND STAND
From *Flora Danica* service made for Catherine II., Empress of Russia.

*At Rosenborg Castle.*
THE FLORA DANICA SERVICE

spirit was in the air, and the general tendency manifestly found a reflex in the great national service being manufactured at the Royal Porcelain Factory. The Russian Government had already entered into co-operation in a small degree in regard to bringing the records of the Russian flora into line with that of Denmark, and Catherine II., as is known, was the patron of the German naturalist Dr. P. S. Pallas, who, in 1784, commenced a Flora Russica, which was to eclipse anything yet attempted. This was to be published at the expense of Catherine. At her wish Pallas had in 1768 undertaken a scientific expedition to Siberia, which occupied six years.

In this connection, therefore, and knowing the Empress Catherine to be a votary of science and of art, the services made in England, France, and Denmark for Imperial use were not undertaken without due consideration of this fact. The Sèvres service was embellished with the art of the schools of Boucher, Lancret, and Watteau; the Wedgwood service was frankly topographical, having painted copies, in mulberry purple, of old engravings, and Copenhagen was designedly botanical based on the coloured illustrations of the Flora Danica volumes.

The Service.—A notable visitor to the factory at the time of the inception of the Flora Danica service was the Chevalier Louis de Boisgelin, Knight of Malta, who published his Travels through Denmark and Sweden in English in two volumes, at London in 1810. Together with his fellow-traveller, the Comte Alfonse de Fortia, he had previously published Les Voyages de deux François, dans le Nord de l’Europe. As a trustworthy account of a contemporary eye-witness his opinion is worth quoting:

“\text{The most beautiful porcelain likely to be sent for a long time from this manufactory will be a complete service upon which is to be represented, in natural colours, all the plants of the Flora Danica, with one upon each piece, large or small, according to the}
dimensions of the piece. The name of the plant will be marked under the plate, and the whole is to be classed according to the Linnæan system. The drawings are traced with such wonderful accuracy, that the most famous painters belonging to the manufactory would not undertake so difficult and slavish a piece of work."

This last statement as to the mechanical accuracy required in the painting of the flora stamps it as something outside the realm of the ordinary flower painter, and indicates at once the extreme scientific definition of drawing required.

The Royal Copenhagen factory had come to be recognised by other Continental factories as excelling in the modelling of flowers, and as exhibiting truthful and natural beauty in their employment for decorative effect. The originality of the shapes of this service in comparison with those of contemporary factories shows them to possess a fine reticence which does not detract from the grand and imposing character of the imperial service. The border is a new and bold treatment with serrated leaf design, richly gilded and having three rows of gilt pearls. In point of decoration the new style is realistic but far too scientific in treatment.

As a service it is magnificent. It amply fulfils the great and inspired conceptions of its originators. Luplau was still a modeller, skilful and practised in his own field of dignified, restrained, and well-balanced forms compelling admiration, and the bouquets and floral ornaments were modelled by Søren Preus. In painted decoration the scientific atmosphere is only too evident. Bayer's pencil too faithfully followed the botanical volumes of the Flora Danica. Each piece is different, the whole gamut of the flora was covered, but each subject was obviously not equally suitable for decorative effect. True decorative art, however realistic, is alien from scientific exactitude.
THE *FLORA DANICA* SERVICE

The plants with their roots, leaves, and cross-sections of the stems evade decorative treatment. The scientific spirit is further exhibited in the written Latin names and references to the text of *Flora Danica* appearing at the back of each piece. But it must be reiterated that it was intended as a present to a votary of Von Linné, and the scientific study of nature had challenged the capture of nature by art.

The magnificence of the great service is the magnificence of a great series of ceramic volumes reflecting in another medium the triumphs of the illustrated volumes on the *Flora Danica*.

It is the first indication of searching for designs in a domain foreign to the true natural sources of inspiration proper to the artist designer on porcelain. Another and later instance is the series of imitative porcelain statuettes after Thorvaldsen's creations in marble.
DESCRIPTION OF EXAMPLES OF THE FLORA DANICA SERVICE ILLUSTRATED
Description of Examples of the *Flora Danica* Service Illustrated.

The following list of illustrations to this chapter shows the character of the *Flora Danica* service, which, it will readily be acknowledged, displays a fertility of design not surpassed in services of this nature. The serrated leaf edge with rich gilding, the varied coloured blooms, and the green leaves displayed on the pearly white body of the ware, make a pleasing and harmonious contrast.

Page 203. **GROUP.** Reproduced in colours:—

**TWO DESSERT PLATES.** Painted with leaves and fruit, *Cerasus avium*, and *Rubus idaeus*, in natural colours.

**DISH.** Square in form. Decorated with flower and leaves of *Atriplex calotheca*, in natural colours.

**OVAL DISH.** Deep, for use as fruit-basket, with perforated sides. Painted with leaves and fruit of *Prunus Domestica*, in natural colours.

Page 206. **CENTRE PIECE.** An urn-shaped basket with twisted handles, richly gilded base; filled with delicately modelled flowers painted in natural colours.

Two smaller Baskets similarly filled with flowers moulded and painted in natural colours.

Examples such as this were executed by Søren Preus, who excelled in flower modelling. Luplau conceived some of the models of the more important pieces.

Page 210. **SALAD DISH (Trekantet Saladier “Chapeau”).** Painted with green leaves, and blossoms in natural colours.

**FISH DISH WITH PERFORATED DRAINER.** Upon the drainer is a trout finely modelled and painted in natural colours.

This piece is especially interesting in connection with the later models of fish executed in the Renaissance period painted in natural colours underglaze.
ROYAL COPENHAGEN PORCELAIN

Page 214. Cruet Stand, with tray.
Soup Tureen with Cover. Decorated with leaves and flowers painted in natural colours, and richly gilded.

Page 215. Dessert Plate, with plant form and flower painted in natural colours.
Oval Fruit Basket, with handles, and having perforated sides ornamented by entwining blossoms.

Page 219. Casserole, with cover and wooden handle.
Egg Bowl, with handles, having eighteen Egg-cups.

Page 223. Ice Box and Stand. This is of pleasing style, and the technique of the modelling and the grace of the lid, with its moulded leaves and stem and flower as a knob, is of exceptional beauty.

Page 223. Centre Dish and Stand (Blomsterkurv), with acorns, and woodbine, and leaves, shows a careful and natural moulding, free from stiffness and conventionality, which was employed in giving vitality to the work of the service. In this piece, as in many others, the scientific exactitude has been tossed to the winds. Here is a handful of woodland posies seemingly thrown together in careless mood and sweet disorder that

Do more bewitch one than when art
Is too precise in every part.
CHAPTER VI

EARLY BLUE AND WHITE
UNDERGLAZE PAINTED PORCELAIN
GROUP OF UNDERGLAZE, PAINTED BLUE
(Bornholm Period.)

Cup on three feet.
Marked in blue with † and
three lines under handle.

Square Flower Vase.
With perforated top.

Teapot; only one known.
Marked with three blue lines
under handle.

Cup. (Bornholm Period)

In Museum at Royal Porcelain Factory, Copenhagen.
CHAPTER VI

EARLY BLUE AND WHITE
UNDERGLAZE PAINTED PORCELAIN

Müller's first pieces. Bornholm clay, 1783. The establishment of the national Danish pattern. The varieties noticeable in the early forms. Peculiarities in marking. Description of illustrations. Table of Marks.

The blue and white underglaze painted porcelain of Copenhagen has become recognised as characteristic of the Royal factory and of Denmark. The original design is of Chinese origin; in common with other forms of decoration, centuries old, followed by all European potters in early days when the art of making true porcelain was discovered in the West. But, like many another transplantation in art, it found congenial atmosphere, and has become national to the country of its adoption. The light graceful plant motif in the mussel-painted blue and white fluted porcelain is as welcome a sight to Danes the world over as the slender twin spires of Roskilde Cathedral, where the kings of Denmark sleep in eternal peace.

The "Danish pattern" bears in a measure a certain relationship to works in literature where the translation is greater than the original.

This is especially true when the work of a decadent period is
translated into the richer tongue of a more golden age. The English Bible translated in the time of James I. is richer in its fine wealth of prose than the “original sacred tongues.”

Some arts have been lost. It is said that the art of translation has never been discovered. All have laboured after it in vain; it is as hard to seek as hidden treasure, and one never finds it. But the Royal Copenhagen Porcelain Factory found the “hidden treasure” in the design which has grown into a thousand shapes inspired by the traditions of Müller, who “laid the East in fee,” and whose successors true to his memory are not those

Who would keep an ancient form  
Through which the spirit breathes no more.

From the manor farms of Vendsyssel to the confines of Danish-built Altona, from the white cliffs of Möen to the ancient roofed city of Ribe, the blue and white underglaze painted porcelain plates and dishes have been family heirlooms since the days of Christian VII.

The Flora Danica service represents the greatest complete creation in the overglaze painted work of the Royal factory, and this blue and white stands as the greatest and most complete creation of the underglaze work.

It has been advanced, and on sure grounds, that this Copenhagen blue and white porcelain, with its continuity of national design extending in unbroken line for over a century and a quarter, is the largest service the world has seen. It has grown by steady process of evolution into thousands of well-defined forms, rich in inventive modelling, and keeping abreast with modern requirements, and it is to this day decorated with the old pattern of the early days. This of itself is an achievement not equalled by any other factory. A Copenhagen breakfast set of the twentieth century or a tête-à-tête tea service can stand beside eighteenth-century blue and
EARLY BLUE AND WHITE UNDERGLAZE PAINTED

white porcelain from the same factory, and be in perfect harmony in colour, in decoration, and in character.

Kindred and allied by birth,
And made of the same clay.

The "Danish pattern" in blue was not long in attracting copyists from other European factories. To-day in Copenhagen itself English faience transfer-printed in blue stands as a trade imitation and a tribute to the genius and originality of its prototype. Possibly the potter plagiarists may never have heard of the pregnant words of Goethe: "There are many echoes, but few voices."

Mention has already been made, in dealing with the early discoveries of Müller and the experiments he made, of the clay which he found in the Island of Bornholm. This clay forms the body of some of the earliest-known pieces made by him. It may be readily recognised by its heavy weight and by its grey tone. It is easy, after making an examination of a great number of specimens of the old blue and white ware, to distinguish this Bornholm period, even although in the two years (1773-1775) prior to the adoption of the three blue lines as a factory mark some pieces bear no mark whatever. It somewhat resembles certain heavy Japanese ware in its compact and solid body and grey-blue colour.

The author has made a fairly exhaustive test of several hundred pieces, both in public and in private collections. The gradual development in regard to the perfection of the paste and the glaze is so noticeable that it is possible to place the old blue and white fluted ware in successive grades according to the stages of evolution. At first coarse, though never meaningless nor offensive, when the ware was obviously in an experimental period, it betrayed fire-cracks and warpings in form and slight departures from perfect symmetry. Later it became whiter and thinner, and manifestly more completely under
the control of the potter. When the perfected period was reached, there were tea caddies, pounce boxes, and, in particular, certain dishes, of which we give an example (illustrated, page 256), which are not unworthy to be compared favourably with specimens of old blue and white Worcester of the early period. There is a delicacy and refinement in the modelling and potting, and that tenderness in the glaze and thinness in the body, which at once betoken that the technique has been subjected to the patient potter's control.

For the first time in any treatment of the subject, the potters' and modellers' marks are given in a table appended to this chapter, which the writer hopes will be found useful in identifying early examples. These hieroglyphics, usually accompanied by the factory mark of the three blue lines, are painters' marks, and in the case of incised marks are representative of the modellers or turners. It may be possible, upon further research being given to the subject, to identify the individual marks of each painter or modeller, and thus arrive at some more definite conclusion in regard to the date at which these early blue and white pieces were made. But until the exact lists of painters at the factory, together with the dates at which they were employed, is subjected to exhaustive research, it is obviously impossible to establish more than the present series of marks, with limited conclusions in regard to chronological order. The marks now given have been specially drawn from old examples of undoubted authenticity.

There is one peculiarity in connection with the marks found on this early blue and white porcelain. The bases are frequently ground, and the factory mark of the three blue lines, with an accompanying painter's mark, are on the base, with little spots of glaze put over them no bigger than a threepenny-piece. Another idiosyncrasy of Copenhagen marks, not confined to the blue and white, is the almost hidden position in which some of the marks are found. In overglaze
THREE EARLY PLATES

Painted in blue underglaze, showing variation of national Danish pattern.

At Dansk Folke Museum, Copenhagen.

242
EARLY BLUE AND WHITE UNDERGLAZE PAINTED

Painted figures the three blue lines will peep from beneath the hem of some garment. In the blue and white examples the mark is sometimes found on the inside of the handle of a teapot (see illustration, page 235) or on a lid. In some of the earlier pieces the blue mark has turned to black under the action of the oven. Similarly, in the early days of experiments in connection with the perfecting of the blue, a series of plates will be found of exactly the same decoration and bearing the same painter's signature; but the caprice of the fire, or the inexact knowledge of the craftsman, has converted the blue of some of them into a very deep blue approaching black in tone.

There is no doubt that the old blue and white porcelain of Copenhagen has not yet been exploited by collectors. It came concurrently with the rich overglaze painting in colours and the magnificence of gilding for which the Müller period is remarkable. It stands quite apart; its decoration is underglaze, and not at that time nor since has gold ever been added to this blue fluted "mussel"-painted utilitarian ware other than in very exceptional circumstances. It is simple and delightful, and what it was in the old days it is now. The style of painted decoration is perennial. It is a pattern known all over the world. It has lived for a hundred and thirty-six years. Its life-history suggests the long-continued idealities of the Chinese potter or the coloured intricacies of the Persian rug-weaver continued by the wise children of clever craftsmen with equal fidelity from generation to generation.
GROUP, PAINTED IN BLUE UNDERGLAZE

Pounce Box. Pale blue decoration PII (incised mark). Pounce Box, circular. (Bornhølmar period.) Marked with three lines and +.

Fruit Basket. Pierced work, twisted handles and modelled roses. Marked three lines and ... 3 (blue) W2 (incised).

Tea Caddy, circular. Mark, three lines and figure I (blue) II (incised). Tea Caddy. Mark, three lines, figure 2, and two lines (blue).

Teapot. Fine rich blue. Mark, three lines and figure 3 on lid. T (incised).

In Museum at Royal Porcelain Factory, Copenhagen.
DESCRIPTION OF EARLY BLUE AND WHITE PORCELAIN ILLUSTRATED
Description of Illustrations of Underglaze Painted Blue and White Porcelain.

Page 235. Group. (Bornholm Period.) (Five pieces.)

Apothecary Jar with spout. Grey paste, blue grey underglaze decoration. Marked with three blue lines and dagger.


Carafe. Slightly fluted, showing later development of Danish blue painted pattern.

Page 235. Group. (Four pieces.)

Square Flower Holder with perforated top. Fluted body, decorated underglaze with garlands in blue. Marked with three lines and cross (in black).

Cup with three feet, with spout and handle, on which appears the mark of three lines and cross (in blue).

Teapot. Fine model. The only example known. Decorated in blue, with trident and anchor with chain. Marked with three lines and figure 3 inside handle (in blue). At base • (in blue) and MII (incised).

Cup. Rare form, grey blue body. Blue floral decorations in unusual style, with blue band around body. Mark, two lines and the usual factory mark (in blue).

Page 242. Two Plates. One with pierced rim. Decorated with garlands around border and exemplifying the next stage in the development of the Danish pattern, in which two flying moths appear in the design.

The other example indicates the strong deep blue approaching black in tone.

Plate. Showing slight variation in Danish pattern. Fluting more pronounced and the central spray larger in scale.
ROYAL COPENHAGEN PORCELAIN

Page 245. GROUP. (Six examples.)

(Top row.)

**Square Pounce Box.** Perforated top. Decorated in light blue. Mark **Pll** (incised); no other mark.

**Fruit Basket,** pierced work, twisted handles, and rose moulded in relief. Marks, three lines and . . 3 (in blue) **W2** (incised).

**Circular Pounce Box.** Perforated top. Bornholm paste. Marked three lines and cross (in blue).

(Lower row.)

**Tea Caddy,** circular. Partly ribbed and having wicker pattern in low relief at neck. Marked with three lines and figure 1 (in blue) and **II** (incised).

**Teapot and Cover.** Small in size and delicately modelled. Floral decorations in rich blue. Moulded rosebud on cover. Marked with painter's mark and three lines on base (in blue) and figure 3 (in blue) on lid.

**Tea Caddy.** With ornamental band of wicker-work in low relief at top of body. Floral spray in blue. Marked inside rim with factory mark, figure 2 and two lines (in blue). Incised mark at base, **T.**

Page 256. GROUP. (Three pieces.)

**Dish.** This is an exceptionally fine example. It has a perforated ornamental edge, and a new treatment of the border in scale pattern which gives a rich effect. The decoration has become crystallised in the form to which it has since adhered. The body of this specimen is very thin, and the glaze limpid.

Marked with three lines and cross (in blue) and **Mll** (incised).

**Plate** decorated with carnation and spray of flowers, moths, and dragon-flies. Heavy in weight. Paste, grey, of Bornholm period. This style of decoration, although common in overglaze painting, is unusual in blue and white underglaze.

**Plate.** Rare type, with another form of pierced edge and unusual decoration in form of star-like design. Marked with cross and three lines (in blue).

**Saucer** decorated in underglaze blue. One of the rare examples where Chinese decoration has been copied in detail.
TABLE OF MARKS
EARLY BLUE AND WHITE PORCELAIN
EARLY BLUE AND WHITE UNDERGLAZE PAINTED PORCELAIN

TABLE OF MARKS
OF PAINTERS AND MODELLERS

Found usually in conjunction with the Factory Mark of the three blue lines. Painter’s mark in blue. Modeller’s mark incised.

Mark found on examples of the Bornholm clay period, see Apothecary Jar (illustrated, page 235).

On Oval Dish, fine body, and with scale pattern decoration in rich blue. Mil (incised). (Illustrated, page 256.)

Coffee Pot, Bornholm period, ML incised. (Illustrated, page 235.)

On Soup Tureen, marked at bottom of vessel inside.

On a Soup Tureen, at bottom of vessel inside, Tl on base (incised).

Bornholm period mark. On a Pounce Box and other examples. See Cup with spout and handle (illustrated, page 235).

On a Plate with pierced edge (illustrated, page 242).

On a Round Inkstand. Three lines and cross (in black). K (incised).
ROYAL COPENHAGEN PORCELAIN

On a Pounce Box, at Museum, Royal Copenhagen Factory. L (incised).

On a Round Tea Caddy with floral decoration. II (incised).

On a Tea Caddy. Inside rim (in blue). T on base (incised).

On a Small Teapot. Moulded rosebud on lid. Figure 3 (in blue) on rim of lid. Other mark on base (in blue). (Illustrated, page 245.)

On a Compotier (in blue). At the Museum, Royal Copenhagen Porcelain Factory.

Mark (in blue) on Plate with pierced edge.

On a Soup Tureen and Cover, with lemon and leaves modelled on cover, natural size. Figure 2 (incised).

On a Cup, and other examples.

On a Plate, at Museum, Royal Copenhagen Factory, and other examples.

On Cup, of unusual decoration, with blue banded ornament. (Illustrated, page 235.)

On a Fruit Basket, pierced work, twisted handles, and roses in relief. W2 (incised). (Illustrated, page 245.)

On a Jug at the Dansk Folke Museum, Copenhagen.

On a Dish at Dansk Folke Museum, Copenhagen. Other numbers are found from 1 to 7.
DISH AND TWO PLATES
Decorated with underglaze blue painting.

SAUCER
Painted in blue underglaze.
One of the rare examples where Chinese decoration is copied.
Marked with three lines and figure 5 in blue.

In Museum at Royal Porcelain Factory, Copenhagen.

256
CHAPTER VII

THE SUCCESSORS OF MÜLLER
(1820-1880)

THE DECADENCE
LARGE COPENHAGEN PORCELAIN BOWL
Painted in colours and richly gilded. Dated 2 April, 1801.
In memory of the brave Danes who fell at the Battle of Copenhagen.
At Dansk Folke Museum, Copenhagen.

CUPS (1830-1840)
Painted in colours and richly gilded.
Winter scene. King's Square, Copenhagen, with statue of Christian V.
View of Kronborg Castle, with shipping on the Sound.
At Dansk Folke Museum, Copenhagen.

259
CHAPTER VII

THE SUCCESSORS OF MÜLLER
(1820-1880)

THE DECADENCE

Battle of Copenhagen, 1801. Lord Nelson sends a present of Copenhagen porcelain to Lady Hamilton. Copenhagen bombarded in 1807. Great destruction of property at the factory. Empire style introduced. Thorvaldsen biscuit figures. The new impulses in Danish art.

The great days of the Müller régime had come to an end. A quarter of a century of brilliant success was followed by twice that length of gloom. The Arctic night of early nineteenth-century years had settled on art. Müller's retirement in 1801 was not the only contributory cause of the decadence of the factory. The French Revolution had shaken Europe from end to end. The Napoleonic Wars following in its wake disturbed serenity and repose in art and letters. The fortunes of states were in the melting-pot, and destiny was "moulding men in plastic circumstance." The storm cyclone had more than once centred around Denmark. The century opened ill for the fortunes of the factory. In April, 1801, a British fleet entered the Sound, and engaged in a great naval battle with the Danish fleet. "I have been in a hundred and five engagements," said Nelson, "but that of to-day is the most terrible of them.
all." The genius of Napoleon conceived the idea of "conquering the sea by the land," to quote his own words. Paul I. of Russia became Napoleon's ally and tool. Russia brought pressure to bear on Sweden, Denmark, and Prussia, and these Powers were federated as the "League of Armed Neutrality," with the avowed purpose of challenging the maritime supremacy of England. Prussia marched troops into Hanover. Russia seized all British ships in Russian ports, and every port from the North Cape to Gibraltar was closed against the British flag. Behind this combination was the brain of Napoleon.

The story of the battle is well known. The Danes fought stubbornly. The love of the fatherland and the flag, the split flag of old Denmark—the Dannebrog—a white cross on a red field, was stimulated by the poets of the day. Old memories were awakened of the days of Juel, Hvidfeldt, and Tordenskjold. Workmen, peasants from the farms, and merchants from the city hastened to enroll. The students of the university, a thousand strong, enlisted to a man. The Danish ships, supported by the shore batteries, lay in the shallow waters of the Sound. The attacking party had to navigate their ships through narrow and dangerous shoals. On the church towers and roofs hundreds of spectators watched the great fight. There was a dearth of seamen. In some of the vessels there was, so a Danish account narrates, only one sailor in twenty. These raw crews were kept at their drill throughout the night prior to the battle.

Writing to the Times, in 1801, an officer present at the engagement says: "The enemy made a very obstinate resistance and fought like brave men. Most of our ships are very much cut up . . . and the vessels which have been captured are perfect sieves, there being hardly a single plank in any one of them but has at least ten shot-holes in it. In fact, it was the most dreadfully fought action that ever took place in the annals of history." Of the shattered
St. George, April 15th, 1801.

My Dearest invaluable Friend, I can get nothing here worth your acceptance, but as I know you have a valuable collection of China, I send you some of the Copenhagen manufacture it will bring to your recollection that here your attached friend Nelson fought and conquered, Capt. Bligh has promised to try charge of it and hope it will reach you safe; our guns are all out of the ship in order to get her over the shallow water, my Commander-in-Chief has left me but if there is any work to do I dare say they will wait for me.

At British Museum.
PLATE
Painted in warm brown colour overglaze by Garnein, 1822. Broad bands, richly gilt. Marked with three blue lines.

PLATE
Painted with flower subject in natural colours overglaze by Jensen. Date 1827. Rich gilding at border with apparently experimental designs. Mark, three lines and 1 in blue.

In Museum at Royal Porcelain Factory, Copenhagen.
prizes only one Danish vessel was fit to be repaired and taken to Portsmouth.

It was at this battle, as every schoolboy knows, that Nelson disregarded Admiral Parker's signal. "I have only one eye," he said, turning to his captain, "and may be allowed to be blind on occasion." Placing the spy-glass to his blind eye he said, "Upon my word, I do not see any signal."

A young Danish officer, a lad of seventeen, Villemoes, commanding a floating battery with twenty-four men, stuck to his post till but four of his men remained. Nelson, after the battle, begged the Crown Prince to introduce the young officer to him. The brave deeds of two great fighting races stand out on that day of awful carnage. Captain Larssen, after the battle, when he appeared in the streets of Copenhagen, was the object of universal homage as the hero of Bloody Maundy Thursday. When he passed Amagertorv, the fishwives would rise and make him a deep courtesy. Yet he passed his days in straitened circumstances, and died well-nigh forgotten. No statue commemorates his memory.

But there is a ceramic record of that day of great battle. We illustrate a Copenhagen porcelain bowl, with painted scene, showing the *Dannebrog* flying and the sea-fight in progress. It was given, painted in colours, to the officers, and uncoloured to the sous-officers who fought on the 2nd of April, 1801. There is one at the *Dansk Folke Museum* and another at Rosenborg Castle, and these bowls are highly treasured as heirlooms. It is inscribed on a panel:

*Tilegnet
O. Fischer
og alle brave Danske
København, 2 April, 1801,
af
Roepstorff.*

(Dedicated to O. Fischer and all the brave Danes. Copenhagen, 2 April, 1801, by Roepstorff).
ROYAL COPENHAGEN PORCELAIN

It is a sad story,—the world-empire dreams of one man had brought devastating ruin to friend and foe alike. There are many memories of the Battle of the Baltic; many links of friendship between the island kingdoms by the sea have been forged since then.

Let us think of them that sleep
Full many a fathom deep
By thy wild and stormy deep,
Elsinore!

The letters of Lord Nelson at that date have an interesting reference to Copenhagen porcelain. Apart from finding his portrait on Staffordshire earthenware mugs and jugs as a national hero, and commemorative of his victories, he took a considerable pleasure in ceramic art. In 1802 he ordered a Worcester service, pieces of which are found in the cabinets of collectors. His letters often contain references to his china; e.g., “I send by the coach a little parcel containing the keys of the plate-chest and the case of the tea-urn, and there is a case of Colebrook Dale breakfast set and some other things.”

After the Battle of Copenhagen one of his letters to Lady Hamilton is as follows:—

April 14, 1801.

MY DEAR FRIEND,
I was in hopes that I should have got off some Copenhagen china to have sent you by Captain Bligh, who was one of my seconds on the 2nd. He is a steady seaman, and a good and brave man.

Another letter to Lady Hamilton, written on the following day, runs:—

St. George, April 15, 1801.

MY DEAREST FRIEND,
I can get nothing here worth your acceptance, but as I know you have a valuable collection of china, I send you some of the Copenhagen manufacture. It will bring to your recollection that here your attached friend Nelson fought and conquered. Captain Bligh has promised to take charge of it, and I hope it will reach you safe.

Ever yours, most faithfully,
Nelson and Brontë.
PLATE
Marked with three lines and I in blue.

PLATE
View of Princes Palace, Christiansborg, Copenhagen, painted by L. Lyngbe.
Date 1833. Decorations in gold at border by Brandstrup.
Marked similarly to plate above.

In Museum at Royal Porcelain Factory, Copenhagen.

270
THE SUCCESSORS OF MÜLLER

At this date Müller had not retired from the factory, and Nelson undoubtedly procured some specimens of the best period. It is a matter of conjecture as to whether these examples are now known, and in what collection in England they may be found.

Hardly had the echoes of the booming guns died away when Copenhagen was again bombarded by a British fleet in 1807, and the Danish fleet captured to prevent it falling into the hands of Napoleon. A fire had consumed a quarter of the city in 1795, and succeeded by these later calamities produced a condition of considerable distress and social misery. The porcelain factory had its share of disaster. Falling bombs did irreparable damage, thousands of pounds' worth of porcelain and moulds were destroyed. This last blow was indeed a terrible one for the factory and helped to complete the ruin.

But there came another Continental movement inimical to art in no less degree than wars and insurrections—the great inventive spirit which produced the age of machinery. Art grew impoverished and unfertile. Genius seemed to have descended on the workshop and the loom. The painter, the designer, the creator of forms and the artist in colours, lived in a nightmare of banalities. In regard to England this industrial revolution has been a most powerful factor in stifling art. In Denmark, happily, this problem has not yet come with overwhelming force, as there are no mines, no copper, iron, or coal, and the shadowy side of scientific invention and deadening commerce has not darkened the artistic horizon.

In considering the ceramics of Denmark, it should be borne in mind that, owing to an isolated northern position, artistic movements affecting the great European centres were slower in obtaining a foothold in Copenhagen. This in a great measure explains the steady growth of national art on its own lines. It was not until 1824 when G. Hetch became director that the Copen-
ROYAL COPENHAGEN PORCELAIN

hagen factory commenced to produce designs, then almost dis-

appearing in other parts of Europe, in the Empire style.

Count Caylus in France and Winckelmann in Germany in
middle eighteenth-century days had heralded the oncoming classic
movement which had its furore of simplicity under the Empire.
Sir William Hamilton and Wedgwood had carried on the tradi-
tions in England. The Copenhagen factory at this date followed
the decoration of Berlin and Vienna.

Two Cups of this period (1830-1840) are illustrated (p. 259).
That on the left is finely painted in natural colours, with winter
scene Kongens Nytor (King's Square), Copenhagen, with statue of
Christian V., and showing two sleighs. This cup is heavily gilded
in the prevalent atrocious style. The other cup has a painted scene
representing the Castle of Kronborg, with the Sound, and a vessel
in full sail. It was here on the ramparts that Hamlet met the
ghost of his father. To-day the Danish soldiers in blue uniform
keep sentry-go on the platform of the bastion. The bugle-call
echoes across the Sound, and the grey frowning walls hold the
mystery of the poet's dream.

One recalls Hamlet's vigil here with his "The air bites
shrewdly, it is very cold," and Horatio's reply, "It is a nipping,
and an eager air," and the angry waves beating below and
the gathering storm from the north, complete the picture.

We recollect the words—

The king doth wake to-night, and takes his rouse,
Keeps wassail, and the swaggering up-spring reels;
The kettle-drum and trumpet thus bray out
The triumph of his pledge.

And remembering, fall in a muse to be aroused by the note of
the bugle, and the clash of arms of the guard.

It was here that Charles XII. of Sweden came with an army
GROUP. WHITE PORCELAIN

Ganymede and the Eagle, after Thorvaldsen.

FIGURE. WHITE PORCELAIN

Mercury, after Thorvaldsen.

273
THE SUCCESSORS OF MÜLLER

to lay siege, and the place where the manacled prisoners sat in the chapel is yet another link between yesterday and to-day. Here, too, is the tiny room, the prison of the young Queen Caroline Matilda, with barred window overlooking the stormy sea.

The picture of Kronborg Castle on a cup conjures up a list of tragic memories. It is meet that it should find a record in Copenhagen porcelain. It is a page from Danish history.

Two other plates illustrated show the heavy style that had descended on the factory. On one, deep gold bands enclose a circular picture, painted in a warm brown colour by Garmein, in 1822. This is somewhat topographical in character and represents a church with trees. The other plate was painted by Jensen and is signed with his initial together with the three blue lines as a factory mark. It is a fine flower-subject in natural colours representing primula, blue flowers, and daffodil. The border, richly gilded, has three distinct patterns, and evidently has been used as an experimental piece. It is now in the museum at the Royal factory. (Illustrated, p. 265.) Two other plates are painted in colours by L. Lyngbe, in 1831 and 1833 respectively, and bear his initial L. They are decorated in rich gilding by Brandstrup. The upper one represents Soröe (with title on medallion), the Eton of Denmark. The other is of Princes Palace, Christiansborg, Copenhagen (illustrated, p. 270).

In 1867 the factory came under the control of A. Falck, and the director Holm, although not capable of raising the artistic output to its old level, introduced a new feature in a number of biscuit figures after Thorvaldsen, the great Danish sculptor. We reproduce the group Ganymede and the Eagle, and Mercury, as indicating the beauty of these productions. Interesting as they are, and undoubtedly possessing great delicacy as replicas of masterpieces of another art, the decadent note is still present in
ROYAL COPENHAGEN PORCELAIN
denoting that the modellers had to seek inspiration elsewhere. It is pleasurable to be able to collect a miniature gallery of Thorvald- sen's work in porcelain, but the potting and modelling of them added nothing to the creative faculty of the artists at the factory.

The only productions of importance now conducted were an occasional jubilee or presentation vase made from Hetch's old moulds, decorated with a view of some villa or some edifice associated with the person who ordered the vase. They were usually covered with lilac or purple ground, and profusely gilded.

The flame had not gone out but it was flickering fitfully, and the artistic impulses in painting, and the poetry that had never died in Denmark, were stirring to kindle the fire into renewed life.

Since Höyen, the historian, delivered his lecture in 1844 On the Conditions for the Development of a National Scandinavian Art, artists had turned homewards. There was the national spirit of the northern people, the peasants and the fisher-folk, to make the Danish genre picture. There was nothing northern to be found in Rome. Eckersberg had indicated the way, and with the study of man came the study of nature. Johann Thomas Lunbye, with his cattle and his forest landscapes, caught the somnolent air of cattle before Troyon had set the fashion in France. Peter Christian Skovgaard interpreted the spiritual beauty of the Danish beech-woods, his favourite light was the cold pale day of the northern sky with its sober blue. Kroyer, with his Skagen Fishers at Sunset, and his Sardine Packers, surrounds the Dansk Folke with mystery and poetry.

To these days belong the rejuvenation of Danish art, and what the painter was doing on his canvas the ceramic artist was shortly to do on his vase and on his plaque. The dawn of the Renaissance was at hand.
CHAPTER VIII

THE MODERN RENAISSANCE
(PART I.)

EARLY DAYS
CHAPTER VIII

THE MODERN RENAISSANCE
(PART I.)

EARLY DAYS


On the threshold of the great Renaissance of art which re-established the name and fame of the Royal Copenhagen factory, it is necessary to look at the subject from more than one point of view. The fire which Müller had lit had been burning dimly; indeed, save for the blue-and-white utilitarian ware, it had almost gone out. The Copenhagen factory was a century old in the seventies. Most of our English porcelain factories had put out their furnaces for ever. Chelsea, Derby, Plymouth, Bristol, and Bow had entered that ghostly realm where collectors snatch at the body of the potters and posterity portions out the inheritance of the departed great.

The years of the English porcelain factories, with their triumphs
ROYAL COPENHAGEN PORCELAIN

and their decadence, were compassed within the span of a man's life. Plymouth and Bristol, the only hard-paste factories, together ran less than twenty years. Bow succumbed in less than half a century. Chelsea existed only thirty-nine years, and Derby with all its vicissitudes of fortune, changing hands many times, never reached a century old. The Worcester factory is the only English porcelain factory in existence to-day with a history which goes back to the middle years of the eighteenth century.

The half-century from 1825 to 1875, not only in Copenhagen but in every part of Europe, represents a dead level of banality in art. Sporadic attempts to awaken enthusiasm or to stimulate public interest fell on stony ground. Genius unrequited, and hardly recognised, consumed its life energy in solitary grandeur in many a lonely furrow. The period is bounded on the one side by the Napoleonic Wars, and on the other by the Crimean War and by the Franco-Prussian War. In England artistic impulses were stifled by the rapid progress of the age of machinery led by the Manchester school of thought—Riccardo and John Stuart Mill. A soil so sterile as this was incapable of producing the highest artistic results. The treasuries of many of the great European Powers had been drained almost to depletion by vital wars, and the little kingdom of Denmark had her share of political troubles. The war cloud had settled on the isthmus of Schleswig-Holstein. Prussia and Austria and Denmark were whirled in a maelstrom of incessant warfare concerning the duchies of Schleswig-Holstein. All the Great Powers became involved. For forty years the struggle in one form and another broke out anew like a smouldering fire. It was not until 1866 that the Treaty of Vienna definitely assigned the future of the duchies to the Powers. This is not the place to discuss the rights and wrongs of a prolonged struggle by Denmark against more powerful neighbours, but in consequence of the widespread arena of conflict, from Missunde to Jutland, and the large war indemnity paid, it is
THE MODERN RENAISSANCE

manifest that the fine arts came very near extinction in such troublous times, when blow upon blow was rained upon the kingdom of Denmark.

The fortunes of the factory were at a low ebb, as we have seen in dealing with the decadent period. In 1867 the factory and premises in Köbmagergade were bought by A. Falck for Rdl.135,000 (about £15,000), and under Holm's administration came the period of Thorvaldsen biscuit figures. But in 1883 the models, stores, and other effects of the factory were sold to the limited company "Aluminia." From this date a new future commenced for the factory.

The hour demanded the man, and the man was Philip Schou, who came as the pioneer of modernity. In the outskirts of the capital, close to the park of the Castle of Frederiksborg, large buildings were erected, containing workshops provided with the latest improvements in machines and kilns of the newest designs. The ovens were much larger than the older type, and designed to hold about 15,000 pieces of average size. These drastic changes at the dawn of the Renaissance, entirely due to the foresight of Schou, necessitated the expenditure of a considerable amount of money. It is not surprising to find that during the first years the undertaking from a financial point of view did not prove successful. This, at the time, except to Schou, may not have been recognised as the happiest omen, but it is a postulate that art and commercialism do not usually thrive together. It was the same in Müller's day; it has always been an admitted fact, and it always will be acknowledged that the cloven hoof of commercialism has marked the oncoming of a decadent period. But Philip Schou had ambitions and desires which no reverses could thwart. His practical grasp of the situation and his perspicacious conception of future possibilities which have now been realised, stamp him as a man possessed of that rare combination of poetry and practicability which marks the pioneer of any great enterprise.

There are triumphs of great business organisation which compel
our admiration in no less degree than artistic achievements won in equally adverse conditions. To build up the decayed fortunes of a moribund art, to combat financial disaster and impending ruin, require indomitable courage and intensity of application which cannot be classed other than as genius.

The great period of Müller and the great triumphs were sinking into oblivion. Of the once famous factory it seemed as though little might be left but the name. The old models of beautiful symmetry had long been set aside or even destroyed. The favourite blue-and-white service, the national pattern treasured as the remaining heirloom, had lost all its style and harmony. Haphazard conditions prevailed and slovenly results predominated. Originality had taken wing and deserted the old factory. The old "mussel design" was painted on any form that found its way into Denmark from other factories. Copenhagen was content to follow, and leave art and prestige to take care of themselves. Now and again artistic productions, such as a wedding or a jubilee vase made from the old moulds, like milestones, marked the road. With this material, with its poverty of art, and paucity of ideas, the new director, shrewd and energetic, saw that no headway could be made. A demand for artistic and original decoration of articles of domestic use and luxury was just making itself felt, and there was some talk of creating a national Christian VI. style. But the factory has accomplished something greater—it has created a European style.

The early days of the factory, with its new impulses and its youthful spirit of modernity, are reflected at once in the first attempts to inaugurate something of artistic and permanent value. The comparison between Schou and Müller holds good in many respects. They both were men in advance of their day. They were builders, not only in the sense of being pioneers of an artistic industry, but in the practical sense of laying down ovens and expending money on valuable plant as a means to the great end they had in view. The struggle against
VASE
First piece painted in underglaze colours. Purchased by the Duke of Sutherland in 1885.

VASE
With underglaze decorative subject Man with Bowls. Designed by Arnold Krog.

VASE
Blue mussel painted decorative underglaze. Designed by Arnold Krog. Period 1885-1890.
PLACQUES. PAINTED IN UNDERGLAZE COLOURS

Designed by Arnold Krog. Period 1885-1890.
adversity, the accumulating cloud of financial losses, the want of outside support, are common factors in both these men’s sturdy fight against failure. Müller had to combat the inheritance of failure left by Fournier, and Philip Schou had to overcome the deathly inertia that had paralysed the factory during the decadence. It is not easy to find co-operation in face of a general tendency in an opposite direction. Mediocre minds find it more congenial to float unconcernedly with the stream. Schou was the strong swimmer fighting against the current.

There is one other point where he claims kinship with Müller; he was felicitous in the selection of his lieutenants, and his choice of artistic assistance to further his ambitions was as wise as it was phenomenally prescient.

It was on the 1st of January, 1885, that Arnold Krog was invited to become an artist at the factory. The young artist had just returned from Italy, and had exhibited a number of decorative studies in Urbino and other faïences at the Charlottenborg Exhibition. Trained as an architect and a painter, he had already spent five joyous years in the restoration of Frederiksborg Castle, and like those old Italian craftsmen who made all art their domain, he came to the decoration of porcelain with instinctive appreciation of its qualities.

A happier combination than this could not have been desired. Schou, the business head, the man of strength of purpose, tenacity of will, battling with stern facts and figures, and Arnold Krog, the artist and dreamer, inventing new forms, wrestling with technical problems with a practical skill wedded to poetic impulses.

The days of early Renaissance were filled with eager incessant work, and whatever difficulties surged up to the doors of the factory, Schou resisted them bravely. He believed in the future of the factory, he believed in the work of the artists. It was this great proud belief of a great man in his life’s work that created the second great period in the history of the Royal Copenhagen Porcelain Factory. This quotation
from a fellow-worker of that date shows how lovingly his memory is still cherished: "Optimistic and broad-minded man as he was, he firmly believed that the factory would succeed in spite of all difficulties. He did not look for immediate profit, but left us to work in peace, undisturbed by all the anxieties and pecuniary difficulties with which he, as managing director, must have had to contend."

In regard to the direction in decoration which the new porcelain took, it is interesting to realise how distinct a departure this was from contemporary art. The moment that Arnold Krog awakened to the fact that the body of the porcelain is smooth, white, hard, and of surpassing beauty, that moment determined its future. To cover it with colours or with gold in the overglaze style, as his predecessors had done, was at once to extinguish its innate loveliness. If blue dots and lines could be painted on plates surely, thought the new art director, other artistic designs could be produced in the same manner. From these premises the principle of underglaze painting was accepted and has been since followed so successfully.

The determination of the method employed, immediately led to the inquiry as to the exact definition such painting was to take. The difficulty now was to decide what to paint. It was obvious that mere ornamentation would lead to nothing new. Could Europe teach Copenhagen anything? It apparently could at that stage. Accordingly Philip Schou and Arnold Krog made a tour of Holland, Belgium, France, and England, and visited many of the leading factories. At the Antwerp Exhibition they saw many beautiful things from Sèvres and the other great European factories, but they had to admit that their journey was in a great measure fruitless, as they did not discover what they sought—new impulses for original work.

It was not enough that all traditional arabesques and scrolls should be discarded, the plain white resplendent surface of the ware demanded its place in the scheme of decoration.
PLACQUE

With portrait of Arnold Krog, by himself. Period 1885–1890.

At Kunstindustri Museum, Copenhagen.

PLACQUE

With underglaze painted subject. Duck Shooting.

By Arnold Krog, 1893.
VASES
Painted in underglaze colours. Designed by Arnold Krog. Period 1885-1890.
VASE
Painted in underglaze colours. Date 1890.
By Arnold Krog.
Subject: Group of Crows in Snow. From the Collection of His late Imperial Majesty, Alexander II., Emperor of Russia.
At Paris Arnold Krog visited the collection of M. S. Bing, who had just returned with rich treasures of Oriental art from China and Japan. These masterpieces in bronze, earthenware, porcelain, and ivory, together with drawings and colour-prints with endless variety of composition, brought with them an atmosphere of ancient culture, artistic genius, and unerring instinct, and to the mind capable of unlocking the secrets of the old unexplored East they revealed their secret.

The immediate results indicate clearly enough that Copenhagen had not "jumped a claim" and found treasure-trove upon which she could live till others gained the secret. There was no slavish imitation of the designs of the Oriental potter as was the case with Sèvres and with Worcester. With true vision, the results of the East were traced to the original source of inspiration, and henceforth Nature in all her forms, in all her varying phases and moods, became the mirror into which Copenhagen looked to see herself reflected.

With such an ideal before the factory there was work enough for all and much to be accomplished. The records of this period show the incessant labours of all concerned in building anew the fortunes of the factory. Liisberg the sculptor was appointed modeller, and a young apprentice Hallin was made his assistant. The extreme difficulty of the technique offered frequent disappointments. The tone is determined by the exact thickness of the layer of pigment applied, and it is impossible to distinguish between the different shades before the firing has taken place. The only guide in this work is a fine instinct. But the enthusiasm of the little band of workers, modellers and artists was not damped by the vagaries of the furnace. With little enough by way of precedent to guide them they attained a sure and unerring technique and a complete mastery over the idiosyncrasies of the medium in which they worked. These early years of intense application have created traditions for the factory, and the days of Philip Schou stand as never to be forgotten in the strenuous
outburst of initiative industry which have raised a monument to Danish handicraft and culture. In 1902 Philip Schou resigned his position as managing director, and it is pleasurable to record that in a full and complete life he has seen his early dreams realised. He received decoration at the hands of foreign Governments, and in 1888 was made a knight-commander of the Legion of Honour. Copenhagen porcelain had won European distinction, being acclaimed as adding new impulses and teaching a new technique to the older factories.

The early successes of the porcelain were as surprising to the leading experts of Europe as they were gratifying to the pioneers of the Copenhagen Renaissance. It is an interesting fact that the first piece painted in underglaze colours was bought in September, 1885, by the Duke of Sutherland, whose yacht was lying in the Sound. The Duke paid a visit to the Royal factory, and although at that time only three pieces were finished, he carried off a specimen decorated with a stork flying over a lake. Such an historic piece as this is now worth a considerable sum.

At the great International Exposition at Paris in 1889, the Royal Copenhagen exhibit attracted unusual attention. Although the factory was not then in a position to make a grand show of large or costly pieces, French collectors and connoisseurs besieged the showcases, and the demand far exceeded the supply, ten times the price asked being offered in many instances by disappointed collectors. Within fourteen days of the opening of the Exhibition everything of any artistic value was sold. Coupled with this commercial success came the award of the Grand Prix d'honner, a rare distinction at that time, especially for so small an undertaking.

At this Exhibition the coloured crystalline glazes were shown for the first time. These, now so well known in the adoption by most of the leading factories of the world, were discovered by Clement in 1886, the chemist at the Royal Copenhagen factory, and perfected by
THE MODERN RENAISSANCE

his successor, Hr. Engelhardt. (This crystalline ware is dealt with separately in Chapter XI.)

The days of the early Renaissance were full of promise—a promise that has not been unfulfilled. The old factories, with traditions of a century and a half, threw off their lethargy at the trumpet-blast of modernity. The Copenhagen factory was like the fairy prince of the romantic tale who blew the magic horn and awakened the sleeping princesses.

Art criticism of this period abounds in glowing tribute. M. Edouard Garnier, one of the directors of the Sèvres factory, wrote in the Gazette des Beaux Arts: “Not one of the foreign porcelain factories which in 1878 threatened to become dangerous rivals to us seems to have made any progress; on the other hand, the beautiful exhibits of the Royal Porcelain Factory of Copenhagen are quite a revelation to us: they show quite a new spirit in the art of porcelain-making.”

Among the varied developments at this time considerable attention was given to the form of the blue-and-white “mussel”-painted ware, and a wonderful variety of shapes followed each other in quick succession. All the old artificial and oftentimes meaningless designs which had crept in during the decadent period were discarded, and were replaced by tasteful and natural designs which were conceived with a view to the characteristic lines in their decoration. The great and wonderful inventiveness and rich variety of this table ware in its thousand forms are therefore the consummation of the incessant search for truth and symmetry and beauty which characterised the early Renaissance period.

If proof be needed of the great influence Copenhagen art exercised on contemporary ceramics, the proof is ready to hand. Just eleven years after the Paris Exposition of 1889 came the great Exposition of 1900, and an examination of the grand feu specimens of the Sèvres factory shows to what extent the delicate tones of the new Copen-
hagen technique in underglaze painting had affected the French potters. Crystalline glazes had by this time been developed. In 1894 M. Edouard Garnier, of the National factory at Sèvres, in again passing judgment upon the work of Copenhagen, refers to the fact that two specimens exhibiting "marvellous skill in the execution," the *Flight of the Sparrows*, and the *Lilacs*—were bought for inclusion in the modern collection of ceramic art of the Sèvres Museum, and to this museum Hr. Philip Schou sent the first specimens of varied colourations "*au grand feu*" and the experiments made by Hr. Engelhardt of full or partial crystallised glazes.

In regard to the general atmosphere of the *grand feu* ceramics, the Sèvres factory had by 1900, the year of the Exhibition, turned with such fond eyes to Copenhagen that the results then offered, triumphs though they were, reflected something more than usual of the Northern spirit. For instance, one remembers the two great biscuit groups in hard porcelain for table decoration at the Élysée, by Frémiet, the master sculptor. These were 4 feet 8 inches in height, and were marvels of fabrication. The one was the Athenian *Minerva*, and the other the Scandinavian *Diana* standing in her chariot, with a hound at her feet, and driving two reindeer. These were the first pieces of so great a size ever made in biscuit at Sèvres. Figures of northern animals followed the success of the factory by the Baltic, and there was one, a *Wolf* tracing human steps in the snow, by M. Valton which won commendation. Nor was this all. The grey tones were successfully reproduced in the *Danish Dogs* by Gardet.

There is no greater tribute to pay to the inspiring genius behind the Royal Copenhagen factory than to enumerate these instances of old factories with the prestige of Sèvres and Meissen hailing the newly awakened spirit of a younger factory. On every side, in these days, came the tribute of praise generously given by masters of technique and by rival workers in art. The Renaissance was something more than a name—it had become an accomplished fact.
FACSIMILE REPRODUCTION OF SKETCH

For Plaque, by Arnold Krog.
Period 1891–1895.
CANDELABRUM

With mussel blue painted decoration underglaze. Moulded figures at base.

Designed by Arnold Krog. Period 1891-1895.
DECORATIVE PLACQUE
By Arnold Krog. Period 1891-1895.

From the Collection of the late Hr. B. Hirschsprung.
PLACQUES PAINTED IN COLOURS, UNDERGLAZE, BY ARNOLD KROG

The Girl with the Geese and The Flight of Wild Swans.
PLAQUES PAINTED IN COLOURS UNDERGLAZE BY ARNOLD KROEG

The Gent array the glass and are filled by "hot sherry".
CHAPTER IX

THE MODERN RENAISSANCE
(PART II.)

THE GOLDEN PERIOD
DISH

With water-lily leaves and stork in low relief.
By Arnold Krog. Period 1885-1890.

PLACQUE

With autumnal scene painted in underglaze colours.
By Arnold Krog. Period 1890-1900.
PLACQUE. POLAR BEAR ON ICEBERG
Painted in underglaze colours by Arnold Krog. Period 1891-1895.

PLACQUE. WILD GEESE ON ICE
Painted in underglaze colours by Arnold Krog. Period 1891-1895.
PLACQUES

Painted in underglaze colours. Diameter 9 inches.

Bird subject by V. Th. Fischer. Cow in meadow at edge of lake by G. Rode.

PLACQUES

Painted in underglaze colours. Diameter 9 inches.

Kestrel by V. Th. Fischer. Meadow with farmhouse by C. F. Lüsberg.
CHAPTER IX

THE MODERN RENAISSANCE
(PART II.)

THE GOLDEN PERIOD

Copenhagen adds a new note to European ceramic art. Its highest period. The technique of underglaze decorated porcelain. Chinese prototypes in underglaze. The avoidance of classic or of stereotyped ornament. The formal landscape of overglaze style supplanted by the modern realistic reflection of nature. The intense national sentiment of the Copenhagen Renaissance style. The new impulses governing the imaginative creations of the present century.

The great achievement of the modern Renaissance period is the creation of a new technique in underglaze decoration, which has added something to modern European ceramic art. The underglaze blue, employed at the old Royal factory by Müller, was familiar from early Meissen days. But the revelation that underglaze painting of landscape had become something more romantic than Chinese prototypes, was a fact only realised after Copenhagen had made successful experiment. The landscape of the Oriental potter, at the best, had something of formality and followed a convention alien to Western laws of perspective. Differing essentially from the enamel colours of the overglaze Continental work, and not less so from the glost-kiln colours of the English factories in their underglaze work, the grand-feu colours with their scheme of harmonies imparted something fresh and original to the art of the modern potter.
It is, therefore, of great interest, commingled with considerable speculation, to contemplate the various stages of evolution of this characteristic style, and to await the future phases of its development.

In reviewing the work of this Renaissance period, an attempt has been made by the writer to arrive at some conclusion as to that exact point of time at which the genius of the factory reaches its whitest heat during a brilliant quarter of a century of work. In a rich field of design which exhibits so much character and freshness, when new surprises may come forth from the oven at any moment, no inconsiderable difficulty presents itself in selecting any period of five years or any decade where the work is more excellent.

The test applied to any great cycle is the sustained excellence of its work as a whole, in comparison with work preceding it and with what has followed. It is, therefore, hazardous to pronounce definitely upon contemporary art on account of the inability to place it in correct perspective.

Happily, in contemplating the underglaze productions of Copenhagen, there is an extended period which may be passed in review. It is perhaps natural when making tests of the general output of work, to select the middle years as productive of ceramic art of the highest order. There is the advantage in point of date of being able to apply a standard to it, either side by side with earlier work, or in comparison with later creations in the same style of decoration by the same band of artists and modellers.

The number and character of the decorative pieces produced at the Royal Copenhagen Porcelain Factory during the ten years from 1896 to 1905, to which the highest praise has been given, seem to indicate that a close investigation of the details of the work of the individual modellers and artists might with advantage be pursued by those cosmopolitan collectors intent on acquiring masterpieces representative of the highest modern ceramic art.
PLACQUE. HERON FISHING
Painted in underglaze colours. Signed G. Rode.
In the Collection of Her Majesty Queen Alexandra.

PLACQUE
From the Collection of His late Majesty King Edward VII.

PLACQUE
From the Collection of His late Majesty King Edward VII.

VASE
Painted in underglaze colours. Signed Jenny Meyer.
From the Collection of His late Majesty King Edward VII.
PLACQUE

In the Collection of His Imperial Majesty the Emperor of Russia.

PLACQUE

In the Collection of His Imperial Majesty the German Emperor.

PLACQUE
Painted in underglaze colours. Signed G. Rode.

In the Collection of His Imperial Majesty the German Emperor.
Personal tastes and predilections are not unimportant factors in passing judgment upon the present-day work of the factory, but the authorities of museums in various parts of the world, whose standard is a high one, have not hesitated in selecting modern examples of Royal Copenhagen porcelain. In following the trend of the development of the porcelain since the great outburst in 1900, when at the Paris Exhibition by general acclamation Copenhagen was acknowledged to be ahead of all other European factories, disinterested critics and less disinterested competitors have eagerly watched the progress of the Danish ware. Art requires no passport to cross international barriers, and foreign experts have enthusiastically admitted that the work of Copenhagen is of surprising beauty. Potters the world over, from Sèvres to Japan and from Staffordshire to Pennsylvania, have assimilated the inspired technique of the little factory on the shores of the Baltic. At successive exhibitions, when nation has stood in friendly rivalry with nation, the ceramic record of Copenhagen has not been dimmed by equal work. So far it is still in advance of every one in Europe. Imitators it has, and, as the old adage puts it, "imitation is the sincerest form of flattery." The student of modern porcelain, however obtuse he may be to impulses and movements, will admit after a practical examination of the work of Copenhagen for twenty-five years that something has been added to modern ceramic art which at some future date will be plumbed, measured, analysed, stage by stage, detail by detail, by some yet unborn scientific investigator of the European art tendencies of our day. We can predict his conclusion, in a word—Copenhagen.

The question is always asked of factories "with a past," whether it be Sèvres or Meissen, Wedgwood or Worcester—Is the work of to-day an echo of past glories, has the lamp burned dim, is the sacred fire still alight? In regard to other factories this is not the place to make any pronouncement, nor is it impossible to say that
at any moment the spirit of the presiding genius of these great factories with great traditions may awaken to inspire anew the modern potters upon whom the mantle of succession has fallen. To cover European factories in a survey is often to come upon silent and deserted temples with decrepit worshippers offering sacrifices to a dim and distant past. But the oracle may yet speak.

It is here that Copenhagen, with its great period of overglaze work, under the Müller régime holding equality with the great factories of its day, as we have shown in earlier chapters, now comes forward with a second great period of underglaze work, bearing no immediate relationship with the first. Holger Danske has awakened to give magic potency to the Danish art.

The note of permanency and the fertility of invention have shown no signs of approaching dissolution. It is not an isolated pocket of gold likely to "pan out," but it is a rich mine of apparently inexhaustible wealth. The energies of the enterprise have not tired with the first successes. A continual stream of new designs, fresh treasures added to the ceramic gallery of the Royal factory, is sufficient evidence that the great period is not yet passed.

The following are the chief characteristics of Royal Copenhagen porcelain. It is always hard fired au grand feu, and the various classes of the underglaze decorated ware may be summarised as follows:—

UNDERGLAZE PAINTED PORCELAIN

I. Individual Pieces.

Vases and plaques signed by the artists who have painted them. Such unique specimens of personal work are never reproduced.

(A list of artists with facsimile reproductions of their signatures will be found at the end of this chapter.)

II. General Art Objects.

Vases, plaques, bibelots, and ornamental subjects.
THE MODERN RENAISSANCE

These are designed with a view to general production, and this practice has originated since 1893.

In this class may be included the collection of Commemorative Placques designed by Arnold Krog. The number struck of these is limited, and they are never repeated after the occasion for which they were made.

More strictly utilitarian ware is represented by the continuous output of the blue and white fluted service, and to which new forms are constantly being added.

III. Figure Subjects.

Peasants, and children, animal life—quadrupeds, birds, and fish—all modelled directly from nature.

IV. Vases and Modelled Subjects with Coloured or Crystallised Glazes.

This style was commenced at Copenhagen as early as 1886, and is described in detail, Chapter X.

OVERGLAZE PAINTED PORCELAIN

Revival of porcelain in the style of the Juliane Marie period, modelled and decorated from old and rare examples. This is the latest phase of development.

In tabulated form some conception may be formed as to the classes into which the work of the modern Renaissance may be divided. Something must be said about the immediate causes which directed the line of progression and advancement in the course it has taken.

The principles of decoration especially applying to porcelain, smooth, white, and hard such as this, have been realised to the full by Arnold Krog, the art director of the factory, who last year
ROYAL COPENHAGEN PORCELAIN

celebrated his completion of twenty-five years' work in connection with the perfection of the form and decoration of Copenhagen porcelain.

The uttermost developments of the underglaze painting are governed by the axiom that such a fine body as that of the Copenhagen porcelain is instantly destroyed by being covered up with colours or with gilding. The old Danish mussel-blue painted underglaze dinner ware is the skeleton upon which the fabric of the modern Renaissance movement has been built.

Something of the forcefulness of the originality of Copenhagen may be gathered from a brief hypothetical survey of what divergent paths design might have taken even at that critical moment when it was determined to employ the underglaze colours for decorative landscape subjects. The conventional panel might have been still employed, and with it the formal scenes of gardens with cavaliers and ladies, bringing the Chinese landscape subject into Western perspective, and at the same time eschewing the vivid colours of Sèvres or Meissen. Or underglaze painting, in blue and the other grand-feu colours, might have found itself in panels supplemented by overglaze enamel colours of bright tone, in floral decoration, or œil-de-perdrix and other luscious patterns, and richly gilded. It might, not unnaturally, have appeared to be a safer beginning to develop the Danish conventional pattern into something more intricate in design, with geometrical borders and formal floral painting or with old Scandinavian interlaced designs of Runic character, exhibiting the newer advance of underglaze treatment.

Copenhagen, with wise rejection, took none of these courses, and the Renaissance leapt into being not only with new applications of underglaze painting, but with a complete and rapidly perfected theory wherein the subject became a ceramic poem. Throwing all convention to the winds, it brought tone to underglaze painting, and within the limits of the potter's technique, the same relative atmospheric quality to the decorated vase or plaque as there is on the canvas of the painter.
Painted in underglaze colours.  
Signed B. Nathanielsen.  
In the Collection of Her Imperial Majesty the Empress Dagmar of Russia.

Painted in underglaze colours.  
Signed S. Ussing.

Painted in underglaze colours.  
Signed A. Smidt.  
In the Collection of His Majesty King George of Greece.

Painted in underglaze colours.  
In the Collection of His Imperial Majesty the Emperor of Russia.

Painted in underglaze colours.  
Signed B. Nathanielsen.  
In the Collection of Her Imperial Majesty the Empress Dagmar of Russia.
PLACQUE
Painted in underglaze colours by Arnold Krog. Period 1891–1895.

VASE
Decorated with Cats painted in underglaze colours by V. Th. Fischer.
Exhibited at Paris Exhibition, 1900.
In the Collection of His Royal Highness the Duke of Cumberland.
THE MODERN RENAISSANCE

The porcelain found itself in an incredibly short time, and rapidly passed through its initial stages. The first light had come from the East. The influx into Europe of some of the finest art work of Japan had a marked effect on design. The source of new inspiration for all European craftsmen became conspicuous at a critical time when Copenhagen was searching for truth and had cast off the trammels of conventional art. It was a happy moment when Arnold Krog came under the glamour of the superb collection of M. Bing at Paris, containing, as it did, not only priceless treasures dear to the connoisseur, but carefully chosen examples of exquisite taste, rich in suggestion and brimming over with ideas then novel to the West.

But Krog’s genius was too original to snatch at the body; he caught the spirit of the best, and the first attempts have the slight indication of their origin, till with full strength Copenhagen needed no guiding hand to lead her to the inspiration of all true design. The simple forms of nature were translated into ceramic art, and the melting, dreamy, sad-hued porcelain was imbued with the subtle effects of the Danish landscape. The great simplicity of motif was the great simplicity of genius. The effects are so natural and reticent that their greatness might well escape common observation. But the trained eyes of half the potters in Europe and of connoisseurs of the highest ceramic art were turned, and are turned still, to the output of the Copenhagen factory. *Summa ars est celare artem* is eminently applicable to the art of Arnold Krog and the band of Danish artists trained under him. There is nothing showy or clever, nothing cheap or meretricious in all their work. Everything that has come from Krog’s hands has been well conceived, and an honest attempt made not to win admiration but to make one step forward in artistic evolution towards the ideal. Without seeking reward he has won the esteem of the cultured critics of a whole continent.

Wherein lies the strength of Copenhagen porcelain? The mys-
ROYAL COPENHAGEN PORCELAIN

teries of underglaze did not originate in Denmark. The blue, greenish-yellow, brown, sea-green, maroon, lemon colour, celadon-green, and red, are colours found painted under the glaze in old Chinese examples in collections in various European museums. But there is a difference. Chinese landscapes in blue have a charm and atmosphere of their own, although the European taste has shown a marked preference for enamel-painted porcelain of more brilliant colours. The underglaze of the East was mainly confined to decorative conventional treatment. There is the exquisite family of jars, designed as presents at the New Year, painted underglaze, with the prunus blossom, and geometric pattern representing the breaking ice. These are grotesquely termed "ginger jars" in the jargon of the auction-room, and fine specimens bring immense prices under the hammer. In a measure these, and vases and beakers with floral decoration, and cups and saucers, with dragons or with the well-known "aster" pattern, may be regarded as conventional. From these prototypes Meissen and Sévres and Worcester drew many fine inspirations.

In underglaze blue painting there is another class with landscapes and figures, such as bowls, of which there are infinite variety, which convey, in lieu of regular ornament, a certain atmosphere. Even the ordinary ginger jar of commerce, if it be old enough, exhibits a most alluring suggestiveness. These designs appear to be traditional on common ginger jars half a century apart in point of time. There is a background of mountains, and stretch of sky with a triangular flight of birds, flying high. There is a tree in the foreground, and a rustic homestead. On a bank a fisherman casts a line into the water, and away on the expanse of lake stands a junk. The whole is crudely and hastily drawn, and one jar, if not exactly the counterpart of another, has the same details in the scene. But, curiously enough, there is a poetry and depth of tone about these common ginger jars which is difficult to define.
PLACQUE
Painted in underglaze colours by C. F. Lisberg.
Diameter 12 inches.

PLACQUE, SNOW SCENE WITH SETTING SUN
Painted in underglaze colours, Signed A. Smidt.
332
PLACQUES.
Painted in underglaze colours by B. Nathanielsen.

Exhibited at Paris Exhibition, 1900.

VASE
PIKE IN REEDS.
Painted in underglaze colours by M. Høst.

VASE
WATER-FOWL.
Painted in underglaze colours by V. Th. Fischer.
VASE
With landscape painted in underglaze by C. F. Liisberg.

PLACQUE
With aquatic birds and woodland landscape painted in underglaze colours.

In the Collection of Consul-General Hoskier.

PLACQUE
With geese and landscape painted in underglaze colours.

Signed C. F. Liisberg.
THE MODERN RENAISSANCE

To arrive at a technical reason for these differences in styles is to examine the theories governing the art of ceramics. To take the overglaze painting; this may be compared to the canvas of the painter which is covered with pigment. His sky is blue or red or yellow or an admixture of all three; the reflections of light on the water are touches of pigment. There is no part of the canvas over which his deft brush has not travelled. The underglaze painter on porcelain is like the etcher, who obtains his illumination from the uncovered surface of the copper upon which he works. The untouched portion of the plate of the etcher forms the wide expanse of sky, and gives luminosity to the deeply bitten lines of his subject. Similarly in underglaze painting on porcelain, the dazzling white expanse of the body, afterwards to be coated with limpid transparent glaze, is the background into which the design of the artist must imperceptibly melt. It is this depth of tone and atmosphere which give poetic charm to underglaze painting.

But the subject is not left to take care of itself. Without pictorial indefiniteness the work may still remain on the plane of formal decoration even though that be superlatively conceived and executed.

What is it that one sees when one comes face to face for the first time with a Copenhagen vase of this golden period? The merest dilettante in porcelain-collecting must at once recognise something that he will find nowhere else in his cabinets. In form there is always, necessarily, a full expanse to carry the subject, if it be landscape. Nor is there a front and a reverse, as in the old school of conventionally treated landscapes circumscribed by panels. There is a breadth and continuity of subject traversing the circumference of the vase, which, from new points of view, offers new surprises.

The body is white and hard and of ivory-like closeness when seen by transmitted light. The rich liquid glaze has a slight greenish tone and has a surface like polished crystal. The quality of this glaze is exceptionally fine and possesses artistic properties peculiarly its own.
ROYAL COPENHAGEN PORCELAIN

In modelled subjects such as fish this is especially noticeable. In the noble figure of a Sealion, this glaze simulates the original so skilfully that the sensation conveyed is exactly that of the smooth, sleek, satin-like texture of that animal's body. It is obvious that with such a vehicle as this glaze the effects produced in landscape painting are those as seen in nature in the sun-pierced vaporous haze of a climate remarkable for its exquisite tones.

In colour the subjects appear in low tones of subtle elusiveness, never, by reason of the technique of the underglaze palette, departing from the strictly limited range of colours we have enumerated. The tones of all these are pitched in a minor key. The brilliance of the painter in enamel is conspicuously absent. There is no scarlet, or bright yellow, or mazarin blue, or vivid green. The charm of colour lies in its exquisite delicacy. It is the highest ceramic landscape painting offered to the delectation of those possessed of sufficient connoisseurship to appreciate the supreme handling of a difficult technique.

It departs from the Chinese prototypes in underglaze blue. The deep blue of Nankin is delightful in its poetry, but it is a convention that landscapes are painted all blue. Copenhagen becomes more realistic, but no less poetical, with added touches of amber, and mauve, and grey, and sage green, and the blue, pale and tender, carries out a colour scheme which stamps this Western art as something original and ideal.

It is thus seen that in body and glaze and colouring Copenhagen has excellent points challenging comparison with anything that has gone before. But with these technical problems solved satisfactorily, there is yet something to be added, which has created a reflective school of design and elevated Copenhagen to its present status. This quality, difficult to describe, and yet ever-present in the results when submitted to definite criticism, may be roughly summarised as consisting of two essential traits of disciplined art—the apt choice of decorative subject, and the complete mastery exercised in fittingly decorating the object.
VASE

With fine decorative subject of sea-gulls and wind-swept dunes.
Painted in underglaze colours by Arnold Krog.
VASE

With wild swans flying over lake with mountains in distance. Decorated with iris in foreground.
Painted in underglaze colours by C. F. Läisberg.
THE MODERN RENAISSANCE

Apart from the technical excellence of selection of idea and symmetrical incorporation with the form under decoration, there is the national spirit, which is the soul imparted to the work of artists filled with intense love of nature. This charm, lightly and daintily woven into the dreams which the porcelain conveys in dim mysterious manner, cannot be captured by the snare of the imitator.

The Western potter hitherto had not quite realised that he must be a poet as well as a potter. To study Copenhagen porcelain is to read poetry conveyed in another medium than printing-ink and paper. Nor is this new of the highest ceramic art. To contemplate old Chinese porcelain is not to think in poetry but to speak in poetry. Great potters have twin souls the world over. The Chinese themselves have terms for their own ware which indicate the plane on which all great ceramic art should stand. To one colour is given the term “the moonlight,” to another “the blue of the prune skin,” to another “the violet of the wild apple,” to another “the liquid dawn,” to yet another “the red of the bean blossom.” Descriptions of certain ware and certain colours and glazes become little poems such as the account of the Ch'ài Yao—“As blue as the sky, as clear as a mirror, as thin as paper, and as resonant as a musical stone of jade.” Nor is Chinese literature wanting in reiterated allusions to the beauty of the national porcelain. The wine cups are likened to “disks of thinnest ice,” or to “tilted lotus leaves floating down a stream.”

The strain of poetry, so pronouncedly a feature in modern Copenhagen work, is noticeable even in the old overglaze decorated porcelain. The innate love of nature found expression in its refusal to follow stereotyped forms of ceramic decoration. The national note never departed except during the decadence. The Flora Danica service, with its stiff and painstaking decorations in botanical style, was a monument to national ceramic art. The modern spirit with its landscape and realism is crystallised in a great gallery of
placques and vases, and may be said to embody the *Poetica Danica*—
the new interpretation of nature. The flowers are no longer botanical
specimens pressed between the pages of a ceramic album. They are
painted *in situ*, and become delicate units in dream pictures, beside
still lakes or embosomed in grassy dells.

The Renaissance period is at once national and reflective of the
moods of the land of its origin. The illustrations appearing in this
chapter faintly suggest the luminosity of the originals, but in their
selection an attempt has been made to show that a certain ordered
progress has been at work. The earlier examples are significant of
the lingering traces of Oriental suggestion, rapidly and completely
assimilated, and any mannerism, if such there be, was pushed aside
by the native growth of vigorous inventiveness and the rich profusion
of forms and designs not dependent on any outside influence.

To compare Japanese art with that of Copenhagen is to compare
two parallel lines which only meet in infinity and never coincide. Truth
and sincerity, love of nature, and mastery of form are common to the
Japanese and the Danish ceramists. But the former reflect the brilliance
of colour harmonies of a land teeming with rich colour and steeped in
Oriental tradition. The mirror is held to national life and sentiment,
and accordingly movement, humour, poetry are essentials in Japanese
pottery.

The art of Copenhagen equally reflects the national life and
character under a northern sky. Pensive, dreamy, tinged with the
stillness of the Arctic night, with its violet sky and its dim mysterious
tones, the wistful art of the North never attempts the sensuous
moments of the art of the Far East. The beauty of form is reticent
and reposeful. The range of the *grand-feu* colours coincides exactly
with the tender colours of the little kingdom, and the melting glaze
adds that luminosity which makes the Danish landscape so *spirituelle*.

Danish art has never attempted to be Japanese; on the other hand,
VASE
Landscape with windmill and cattle.
Painted in underglaze colours by G. Rode.

Landscape with running stream and water-fowl.
Painted in underglaze colours by C. F. Liisberg.

VASE
Landscape with lake scene and water-fowl. Painted in underglaze colours by V. Th. Fischer.
(Showing two sides of vase.)

346
VASE

With subject of young girl and cattle in meadow with homestead in distance; painted in underglaze colours.

*Exhibited at Brussels Exhibition, 1910.*
VASE
Painted in underglaze colours by V. Th. Fischer.

VASE
Painted in underglaze colours by V. Th. Fischer.
Height 13 inches.

VASE
Painted in underglaze colours by C. F. Llisberg.
Height 20 inches.
VASE AND COVER

With moulded flowers and leaves in relief and having painted subject of swans on surface of water.

*Exhibited at Brussels Exhibition, 1910.*
Japan has seriously realised that the art of Copenhagen is worth the copying, and has done this with the lighter heart as the articles of the Berne Convention are meaningless east of Suez. This intense national character permeating the work of the modern Renaissance period made itself felt at the initial stages of the period. The earlier years from 1885 to 1890 naturally show, in the struggle for supremacy over a difficult technique, a restless experimentalism in regard to design. Such an example as the delicate oval Dish (illustrated, p. 309), exhibiting a stork in low relief on a ground of broad water-lily leaves, has a subtlety and grace showing design and execution under complete control. It follows the highest traditions of Oriental masters. And whom better could it follow? The technique claims relationship with the finest of the East, but the spirit is Western. It is idle to consider the stork as something especially belonging to Japan. Storks have nested on the roofs of the houses in Denmark from time immemorial, and legend and fairy-tale from the Sagas to Hans Andersen connect this graceful bird with the shores of the Baltic.

Again and again one is struck with the originality of a design new to ceramic decoration. The Plaque, of the period 1896 to 1900 (illustrated, p. 309), is a case in point, and is almost the only instance of a dallying with the romantically artificial. But the effect is so charming and so poetical that it disarms criticism. What could promise so little as a subject for decorative treatment? A pair of iron gates, flanked with stone pillars surmounted by formal urns. An avenue of poplars approached by the ascending steps of a terrace, stretching from the foreground in two converging lines, with the solitary figure of a woman in black in the middle distance. That is all. But the result is an alluring picture of an old-world chateau. A touch of Southern elegance and courtly grace makes itself evident in the formal scene, with its pathos of the figure symbolising lonely sorrow and the dark shadow of the chapel at the end of the grove.
ROYAL COPENHAGEN PORCELAIN

It is possible, without eliminating much, to trace the steady growth of temperamental art during a quarter of a century in successive stages of five years. True to first impelling motives, the art of the factory has never turned back. The modern movement known as l'art nouveau, which swept across Europe with its meaningless swirls and curves, left no trace on the work of the Royal Copenhagen factory. Rich in the possession and eager in the fulfilment of its own original conceptions, it had no need of extraneous impulses, and has remained unstirred by ephemeral art movements. The illustrations in this chapter are arranged chronologically as far as possible, and it will be seen that the subjects become as Danish as the ballad of King Christian. The gallery is rich in its dreamy suggestiveness, the ceramic record of reposeful scenes luxuriating in luscious somnolence—the sea, the sand dunes, the wild swans, and geese, and mallards, the wood with its deer and wild life, the secluded lake with its denizens, the meadows, and the cattle of the farm lands.

There has been a process of fermentation going on in modern Danish pictorial art, and its influence is seen on the porcelain produced at the Royal factory. It is new because it is everlastingly old—the worship of Nature. There is in modern Copenhagen porcelain the tender, dreamy melancholy of the old Danish ballads. It is like some magic story told in the twilight. Everything is silent, nebulous, steeped in fragrant yet pathetic memories. There is a subtle and refined introspection, an aesthetic yearning akin to sadness.

Every Dane remembers Jacobsen’s whimsical visionary Mogens, who hums softly to himself the refrain—"I Långsel, I Långsel jeg lever!" (Longing, longing I live!).

This tristful ideality is a note in literature not far to seek. The Danish poets have reflected Nature's moods with throbbing ecstasy, tinged with sombre forebodings. It comes with unexpected pathos as an ending to Christian Winther's poem En Vandrer (A Wanderer),
VASE

With decorative subject. Deer with leafy background and iris in foreground. Painted by Gerhard Heilmann in underglaze colours.
VASE
Painted with snow scene, by C. F. Lüsberg.

Exhibited at Brussels Exhibition, 1910.
who, after a pilgrimage through woodland glades of summerland, 
exclaims at the sight of the cloud-capped mountains in the distance—

\[
\textit{Og—naar de er bestegne} \\
\textit{Imorgen—ak!—hvad saa?}
\]

(And when they are climbed, to-morrow, alas! what then?)

The outlook of the Copenhagen potter-artists reflects the genius of inspired vision. The face of Nature is transfigured. This interpretation links poesy and pensive art indissolubly together in these ceramic poems palpitating with sensitiveness. One recalls the opening lines of Wordsworth's *Ode on Intimations of Immortality*—

There was a time when meadow, grove, and stream, 
The earth and every common sight, 
To me did seem 
Apparelled in celestial light, 
The glory and the freshness of a dream.

A touch of tender melancholy pervades the art of the potter. He has caught the pale green of the sea, the vibrating light on the long sand dunes and the silvery vaporous clouds that fret the horizon. To take a Copenhagen vase with its seascape and dancing spray and pack of scudding storm-clouds, tempts one to place it to one's ear as children do sea-shells; surely one shall hear the sound of the leaping surge and the roll of the breakers!

Bathed in liquid light, that soft effulgence peculiar to Denmark, where the sunlight is so soft and subdued and nothing stands out in harsh contrast, the scenery lends itself to soothing reverie. It has been given to few to commune with Nature in her melting moods "like Niobe all tears." Corot stands for all time as having pierced the veil, and Cazin has caught the quivering play of ghostly light rarely made known to mortals. The modern Copenhagen potters have, "daring greatly," communed with Nature in like manner. They have essayed to "snatch a grace beyond the reach of art"—or of ceramic art. But success is
ROYAL COPENHAGEN PORCELAIN

theirs. The transparent atmosphere lending a pearly tone to the trembling stretches of soft verdure, and the cool limpid shadows resting on the still meres are reflected in the porcelain. The pictures are soothing and restful; we can hear the flutter of the mallards among the reeds.

Of the paysage intime there is profusion of wealth in the long vista of the low-lying seashore of a beautiful land, the wheeling gulls, the stretch of dunes, and the circling procession of clouds over a wind-swept sea. The poetry and dreamy searchings of the Copenhagen porcelain have held the mirror to Nature. With outer eye, illumined with spiritual vision, the potters have translated the soul of Nature's physical beauty into porcelain. Here is the natural—but there is the vast unfathomed supernatural. Can it be possible that there are yet other secrets of the magic of the Northlands. Will the inner vision bring forth into the furnace the dreams of the old world deep in the Northern heart, buried these long centuries. Can the potter poet call up the fleets of ghostly ships that set sail out of Trondhjem Fjord with King Olaf and Olgafar the mystic boat with neither sail nor helm nor galley oar. All the wealth of dead ages lies as a hidden treasure-house for him who can with wizardry open these portals and bring back the Northern poesie. The Valrafy, or Raven of Battle, loved the swell and the roar of the fierce Northern Main. The ocean sprite frequented the cold waters of the Baltic and flashed, icy bearded, through the rack and cloud of storm. Mermen and mermaidens still plash in the sea-caves where mortals venture not, and to this day in story and tradition they are treasured in the hearts of fisher-folk and those who go down to the sea in ships.

But these are vain imaginings, and to ask more of an art already raised to a plane of evasive and incommunicable inventiveness is to clamour impertinently for the impossible.
VASE

Swimming mackerel and sea-weed painted in underglaze colours.

*Exhibited at Brussels Exhibition, 1910.*
VASE

With landscape subject representing Sand Dunes and the Sea.
Painted by C. F. Lisberg in underglaze colours.

*Exhibited at Brussels Exhibition, 1910.*
COMMEMORATIVE PLACQUES

Danish "Odd Fellows" plaque. The sales of these plaques being devoted to hospital funds.

Plaque commemorating the 80th birthday of Her Majesty Queen Louise.

Plaque made for a society in Iceland. The sales of these plaques being devoted to building a hospital for lepers.

MEMORIAL COMMEMORATIVE PLACQUE

Commemorating the restoration of Ribe Cathedral.

366
CORONATION PLACQUE
Of His Majesty the late King Edward VII, and Queen Alexandra.

CORONATION PLACQUE
Of His Majesty King George V, and Queen Mary.
368
DESSERT PLATE
With perforated border and rim, decorated with scale design in blue, and having national Danish pattern in centre.

DEEP DESSERT DISH
With perforated border and rim and decorated in centre with national Danish pattern.
TABLE OF MARKS
USED BY THE LEADING
PAINTERS AND SCULPTORS
DURING THE
MODERN RENAISSANCE PERIOD
(1885-1911)
TABLE OF MARKS

Used by the leading Painters and Sculptors during the Modern Renaissance period (1885-1911)

All these initials or signatures of painters are used in conjunction with the factory mark of the three blue lines.

Various signatures of Arnold Krog, Art Director of the Royal Copenhagen Porcelain Factory since 1885 to the present time. For examples of the diverse character of the work of Professor Krog, in form and in colour, see illustrations:

- Blue fluted Service—
  Vase (p. 284), Candelabrum (p. 301).
- Landscapes and bird subjects—
  Vases (pp. 294, 339).
  Plaques (pp. 311, 327).
- Decorative work—
  Heraldic plaques (p. 366).
- Figure subjects—
  Quadrupeds and birds (pp. 381, 405).

Initials of C. F. Liisberg.
Sometimes the name is signed in full.
Painter of landscapes, quadrupeds, birds, and flowers.
Sculptor of animal subjects.
Came to factory in 1885, died in 1909.
For examples of the beauty of the late Hr. Liisberg's work, see illustrations:
  Vases (pp. 341, 358, 364).
  Plaques (pp. 313, 332).

1 These marks are for the first time published by the courtesy of the Royal Copenhagen Porcelain Factory, being supplied from official data, and are strictly copyright.
C. Mortensen. Painter of landscape and animal subjects.
Sculptor of animals.
1887–1901.

Oluf Jensen. Painter of flower subjects.
1885 to present time.

1885–1895.

Gottfred Rode. Painter of landscapes and animals.
1895 to present time.
For examples of Hr. Rode's work, see illustrations, pp. 313, 346.

Vilh Th. Fischer. Painter of animal subjects.
1894 to present time.
For examples of Hr. Fischer's work, see illustrations, pp. 313, 320, 327, 346.

Stephan Ussing. Painter of flowers and landscapes.
1894 to present time.
For examples of Hr. Ussing's work, see illustrations, pp. 318, 325.

1885 to present time.
For examples of Frk. Smidth's work, see illustrations, pp. 325, 332.

1885 to .
For example of Frk. Høst's work, see p. 334.

For examples of Frk. Nathanielsen's work, see illustrations, pp. 334, 377.

THE MODERN RENAISSANCE

FRK. C. ZERNICHOW. Painter of children.

GERHARD HEILMANN. Painter of landscapes and animals.
For example of Hr. Heilmann's work, see Vase, p. 356.

The following mark is found on examples of crystalline glazes of the Renaissance period:

This is the signature of Hr. V. ENGELHARDT, the chemist at the Royal factory whose researches have perfected the glazes, and won considerable distinction for the factory in European ceramics. 1892 to present time.
For examples of Hr. Engelhardt's work, see illustrations, pp. 412, 413, 417.

The following marks are incised and are of sculptors or modellers, and are used in conjunction with the factory mark of the three blue lines.

AXEL LOCHER. Sculptor, figures.

E. NIELSEN. Sculptor of animals.

CHRISTIAN THOMSEN. Sculptor of figures and animals.
For examples of Hr. Thomsen's work, see illustrations, pp. 383, 385, 397, 404.

THEODOR MADSEN. Sculptor of animals.

KNUD KYHN. Sculptor of animals.

FRK. A. PEDERSEN. Sculptor of animals.
ROYAL COPENHAGEN PORCELAIN

FRK. M. NIELSEN. Sculptor of birds and fishes.
1903 to present time.

CARL MARTIN HANSEN. Sculptor of figures.
1905 to present day.

GERHARD HENNING. Sculptor and painter of figures.
1909 to present time.

This mark of the factory with the crown and words "Royal Copenhagen" inscribed in circle are in green. The three lines beneath are in blue. The use of this mark is from the year 1889 on many examples for the English and American markets.

These marks of the crown and the three lines, in blue, are used on all copies of the old models of the overglaze Müller period. These are found on reproductions of old and rare examples of the early days, made by the factory on traditional lines. The revival of this overglaze painting is a new impulse. The artist's initials are added to the crown in colour or gold.
VASE
Painted in colours, underglaze, with decorative subject of peacock and sprays of wistaria,
by Frk. B. Nathanielsen.
In the Collection of Mrs. Coutts Michie.
CHAPTER X

FIGURE SUBJECTS AND GROUPS

MODERN RENAISSANCE PERIOD
ANIMAL FIGURES
Modelled by Arnold Krog. Painted in underglaze colours.
Owls. (Period 1893.)    Fox. (Period 1901-1905.)

FINELY MODELLED FISH
Painted in underglaze colours and richly glazed.

*In the Collection of the late Duke of Argyll.*
WHITE FIGURE OF SEAGULL RIDING ON WAVES

FIGURE OF TURKEY
Painted in underglaze colours. Modelled by Chr. Thomsen.

383
FIGURE OF WOMAN AND COW
Painted in underglaze colours. Modelled by Chr. Thomsen.

FIGURE OF BOY AND CALF
Painted in underglaze colours. Modelled by Chr. Thomsen.
FIGURE OF POLAR BEAR
CHAPTER X

FIGURE SUBJECTS AND GROUPS

MODERN RENAISSANCE PERIOD


THE highest test to apply to a figure subject in porcelain is that it should be criticised in the biscuit stage. The crudities, the disproportioned ornament, or the restless lack of cohesion become at once evident without the touches of colour added to conceal the poverty of the art.

In our old factories at Plymouth and Bristol in the hard paste and at Bow in the soft paste, owing to an imperfect knowledge of the technique, fire-cracks often appeared in the body of objects intended for ornament. Collectors of experience and mature judgment know exactly what the potters did in these trying circumstances. The scientific examination of the treasures of the china cabinet has revealed many of the potter's tricks. A fire-crack becomes the body of a butterfly gaudily painted in rich colours. This is one instance of the use of colour to conceal the inexactitude of the craftsman. Similarly in figures it becomes a speculative question as to what their character would turn out to be when they were stripped of the
gorgeous costumes with which they are decked. Many a Chelsea figure with rich brocaded surtout, yellow vest, and breeches of amazing colour in scale pattern of peacock hues, would turn out to be a veritable scarecrow if stripped of the glories of pigment. The colour has deceived the eye in regard to form.

This love of colour and disregard of the niceties of form has betrayed many enthusiasts into going into raptures over monstrosities which would not bear the light of day upon them if they were in biscuit state. It is a matter for conjecture how many Staffordshire figures, or Toby Jugs minus pigment, would call for a word of praise judged solely on their modelling and symmetrical beauty.

In Copenhagen, from the early overglaze painted figures of the Müller period to the underglaze decorated figures of the Renaissance style, there is one quality that they have in common. This is especially noticeable in comparing them with work of other factories over an extended period of time. They exhibit with unerring precision the limitations of the potter in regard to the medium in which he works. At no time has the Copenhagen modeller attempted, save in the decadent period when he copied Thorvaldsen's sculpture, to encroach upon the work of the silversmith or the glass-blower. He has been true to the clay whose properties in the fire he knows so well. The technique of modelling in clay follows laws as definite as can well be laid down. It is the same in all crafts where strict observance is paid to the use for which objects are created. The Japanese ivory-carver in his netsukes, or ivory fastenings for garments, carves them as nearly oval or round as is possible. It may be a curled-up mouse, or an old man with a barrel, or any other fanciful subject, but the absence of spikes is the sign that the work is old and not modern carving for the European markets, when such objects bristle with points.

Similarly in figures for many reasons they should have no
FIGURE SUBJECTS AND GROUPS

jutting arms or any out-thrust ornaments. First because in use they will be broken off. A glance at the damaged specimens on the china shelf will at once show the mistakes of the potter. Rarely at the Copenhagen factory did the modeller fancy for the moment he was a silver-worker and leave a projecting arm. There is one instance in an old figure most noticeable. A seller of kringler has an outstretched hand offering his ware for sale, but that is missing in the example the writer examined.

Another reason for the avoidance of undue extension is the technical difficulty of supporting this in the oven during firing. Clay in the oven requires every assistance to keep it from warping or bending over, and to introduce unnecessary difficulties in modelling is to produce bad art. This, coupled with the fact that porcelain shrinks in firing to about six-sevenths of its original size, is sufficient reason for the artistic potter to keep strictly within the limitations of his technique.

Throughout the Müller period it will be seen how carefully these axioms were followed. In regard to the styles of decoration the old school worked in overglaze painting, and the Renaissance school employs underglaze painting. They are in complete contrast to one another in the treatment of a subject. The narrow range of underglaze colours in a measure limits the results of the decorator of figures.

But it must not be imagined that the overglaze school of painting by reason of its freer palate allowed the modelling of the figures to be less than ideal. A reference to the Müller chapter on Figure Subjects will show that a great many examples were produced in white or in biscuit, and were thus entirely independent of colour to help out any deficiencies in modelling, if such existed.

An indication of the strong individuality of the figure modelling of the Juliane Marie period is forthcoming in the fact that the
factory to-day is producing some of the coloured figures of that period in white.

Concerning the Renaissance figures as a whole, there is a tendency to produce them in white; this bespeaks great strength of modelling, and, varied as they are in character dealing with different phases of life, they are never insipid. But it may be advanced that the underglaze colours are not extended enough in their range to do justice to some of the costume subjects. It seems to the present writer, and perhaps the criticism is confirmed by a slight tendency in that direction by the latest artistic movement in the factory, that many of the modern figures, such as peasant women in costume and the soldier in Hans Andersen's story of the Tinder Box, would give more complete results in overglaze painting.

The underglaze colours find complete harmony in the decoration of figures of birds, and are delicate and true to nature in the modelled fish which have a graceful charm especially their own. They are a perfect medium for plaques and vases depicting the long vaporous clouds stretched across a leaden sky, the silvery blue transparent billows tossing in from the Baltic, or in the foreground streaming wearily over the level grey-yellow sand, flecked with the lilac seashore flowers and tufts of grass on the sand dunes. The pale sad blues, the delicate greens, the amber, and pink, and dun-grey tones verging into violet which are transmuted in the grand feu convey the faint colours, the mist and the sadness, the storm and the rainy air, the dim haze extending over meadow and lake, and the tremulously yellow tones of sunset. The landscape is tinged with that soft melancholy which tones down all harshness and softens all lines. Meditative, somnolent, indecisive, liquid, limpid, and alluring in tender serenity, these characteristics appeal to the soul of the artist as belonging to the dream country of lakes and beech-woods and sand-hills and kaleidoscopic waters. These intangible and wraith-
like impressions have been momentarily snatched by the potters and painters at the factory, nor has anything been dropped in the fiery ordeal of the furnace, and they stand in ceramic art as a permanent national record of the homeland of the Dane.

There is one point at which the modern figure subjects break new ground. The Renaissance period is rich in its love of the animal kingdom. The wheeling gulls, the wild swans, and geese, and mallards, wading and diving birds, and storks, and owls have been modelled. The wild life of Denmark has provided a new field. This is studied from nature. The figure of a turkey (illustrated, page 383) is a denizen of the factory grounds and was modelled from life. What other factory in the world is there where one may meet, as did the writer, a turkey with her brood being ushered from the garden up a staircase into a pen in one of the studios? The original with her brood may be seen illustrated, page 424.

Animals and fish have obtained full recognition in the gallery of figure subjects. The zoological gardens in close proximity to the factory has provided the Polar bear and other studies. A notable example of fine modelling is a Sealion, which is life-like in its faithful representation. The modelled fish, with the liquid glaze suggestive that they have just been captured, are a remarkable feature and are true in every detail—as true as were the botanical specimens on the Flora Danica service. They come as decorative objects as surprisingly beautiful in form as are the birds, and their variety captivates the lover of natural form and subdued colour.

The peasant life of the country, the costume, now fast disappearing, and the old-world character, still happily preserved in many districts, were reproduced in the overglaze figures of an earlier period. This love of veracity in costume and environment is a feature which is traditional in the factory; it therefore comes as no surprise to
find that peasant types are produced with underglaze treatment in colours. The only example of an animal in the overglaze period is the *Woman milking a Cow* (illustrated, page 183), and a similar subject of a Milkmaid and Cow may be seen treated in modern manner in underglaze style, with delicate suggestion of colour in the pale grey dress, delicate blue shawl, and kerchief with infinitesimal spots. The cow is white save for one or two splashes of light brown.

If Cupids be child-life, then the old style offers scores of examples, but the modern child has been denuded of his wings and is employed in other occupations than twining wreaths of roses around lovers. The usual children of the china shelf are armed with baskets and posies, and are Cupid-like in their character. But in the Renaissance figures of Copenhagen children the spirit of childhood is present. The simple peasant *Child* (illustrated, page 397) with burden of bottle and basket is as true to life as the faithful record of an old Dutch master. It is, possibly without meaning to be, symbolic of the life of toil of the peasant. It is a tale the clay tells of the busy life of the fields. Even a tiny child has to bear her share of the long day’s work. It is just that sad touch of reflection which illuminates great works of art, and it is here present. A figure such as this is worth, as a work of art, fifty meaningless Rockingham *Flower Boys*, or Chelsea manikins in grotesque costume.

The *Old Woman*, modelled by the same artist, with bonnet and shawl with fringe, represents a type now belonging to days rapidly passing. The character of an obsolescent type has been caught with exceptional cleverness. There is another figure of an old woman less robust, and indicating less lovable qualities, with Bible in hand, and, if the truth be told, a somewhat crafty look. Such types as these will be recognised by those who know Denmark well; they are racy of the soil, and represent the acute perception of the modern
FIGURE SUBJECTS AND GROUPS

potters in seizing disappearing types. Such crystallised character forms a permanent and very valuable record of the remoter side of country life, and is instinct with a truer feeling of art than impossible cavaliers and ladies in costume the like of which no man saw.

In dealing with the underglaze ware from its first application to utilitarian services to its subtle use in plaques and vases with *grand-feu* colours, and finally in figure subjects and groups, it will be seen, both in regard to mastery of technique and artistic evolution, the natural order of development is that given in Chapter II. in examining the stages of overglaze painting and modelling. At that period the order proceeds on lines of its own, and the usual stages of progression were influenced by the fact that at the early days of the factory Luplau, the first modelling master, brought his experience to bear on the work, and figure subjects of a high order were attempted almost from the beginning. Here, in the Renaissance period, by slower evolution and particularly sure processes, the modelling of figures has arrived at a state of undoubted excellence. Apart from the first early inspiration when things Japanese broke upon Europe with overwhelming force, the Copenhagen artists have obtained their inspiration from within. They have followed the instincts of their own race, and they have developed on lines essentially their own, both in form, in colour, and in technique.

The Europe of sixty years ago was sated with meaningless formalities. Tired with the repetition of the scanty stock of Greek ornaments, and in search of novelty, it was only natural that men should turn their eyes to the only living schools of decorative art then in existence. In India, China, and Japan was found the freshness that design needed. When Müller was producing his masterpieces in clay, Wedgwood was transplanting Greek gods and goddesses into Staffordshire, and Chippendale was fashioning his fretwork angles to tables and chairs, taken direct from China. Between
those days and the present is the great wave of classicism which dug out Etruscan vases and remodelled them, brought the Latin chair into the early nineteenth-century drawing-room, and with stilted affectation of simplicity drove elegance and comfort far afield.

Of all Oriental schools it is thus natural that the Japanese, with the unexpected and unsymmetrical treatment of design, should appeal most at such a time. The true and fine feeling of the Japanese for birds and beasts, for the flower world and for landscape in its larger features, is shown in all their design, from the small ivory carvings to the lacquer work or the colour prints of Katsuchika Hokusai. The West has learned much from the East in the nineteenth century. Whistler's Nocturnes and Aubrey Beardsley's pen drawings catch their germ of novelty from sources other than European.

But "East is East and West is West," and Copenhagen underglaze decoration has produced the tones of the Northern world. Of all curious happenings, it is singular to record that to-day the Japanese ceramic artists are fashioning their work in the same subdued tones, and producing similar subjects in figures, to the little band of ceramic workers in Denmark. In the history of the manufacture of porcelain this is not exactly a new thing: In England we have Worcester copying Chinese examples and inventing a pseudo mark, and the Bow and Lowestoft factories copying Worcester's copy of Chinese originals. Meissen and Sèvres have both suffered heavily from votaries who have loved the originals so well that they could not forbear from imitating them. In England, at Worcester and at Coalport, the copyists excelled in their love for the Sèvres and Meissen originals by putting the marks of those factories on their productions.

It is a remarkable fact that Denmark with no coal and with no minerals, and with no quartz and no china clay, should stand to-day
PEASANT FIGURES
Painted in underglaze colours. Modelled by Chr. Thomsen.

GROUPS IN WHITE PORCELAIN
Soldier and Witch. Soldier and Princess.
Modelled by Chr. Thomsen.
From Hans Andersen’s story of the “Tinder Box.”
397
as the leading porcelain factory in Europe. In the admirable article on *Ceramics* in the new edition of the *Encyclopaedia Britannica* (1911) this verdict stands: “The most admirable result of this revived interest in Japanese art was, however, developed at the Royal Copenhagen works, the productions of which are not only famous all over the world, but have set a new style in porcelain decoration which is being followed at most of the Continental factories.” In connection with figure subjects the same critic recognises their precious qualities. “The Royal Copenhagen works have also produced a profusion of skilfully modelled animals, birds, and fishes, either in pure white or tinted after nature, with the same underglaze colours. Other European factories have adopted the modern Copenhagen style of decoration.”

Something should be said in passing of the domestic influence of the Royal Copenhagen factory upon the art of Denmark. Like a sturdy oak-tree the old factory has continued in its steady growth from the days of Queen Juliane Marie. It has weathered many storms, and now proudly rears its head as a beloved landmark. Its influence on generations of artists has been deep and lasting. It has scattered its largesse, and its sheltering branches have lent their protecting shade to many grateful pilgrims. In common with many another great factory, it has added new impulses to the centre of its origin. Like the acorn dropping from the parent tree, productive of flourishing young oaks, so has it been with the Royal factory. It is pleasurable to be able to record here the successes of a Copenhagen porcelain factory conducted by Messrs. Bing and Gröndahl. Their art is fresh and winning, their painters have caught the touch of the Royal factory, and their modellers have found inspiration in the work marked with the three blue lines. The Bing and Gröndahl ware is marked with the initials B & G. It was originated in the year 1853, and has been marked with a successful career. Many of its pro-
ROYAL COPENHAGEN PORCELAIN

ductions are to be found in museums side by side with work of the Royal factory. There is that spirit of friendly rivalry between the ancestor and the youthful scion. This is only natural. But the old oak and the young tree will still continue to flourish side by side, and the old oak will always be the monarch of the forest, even a hundred years hence when painstaking collectors wrangle as to dates and marks, and weigh the B & G with the three blue lines and find, as undoubtedly they will, beauty and poetry reminiscent of the Danish art.

Many of the early figure subjects of the Renaissance period were of surprising originality, and in some cases only one example was made. The collectors who were fortunate enough to secure these examples have since realised how happy was their choice. There is one figure of a Black Cat, exhibited at the Paris Exhibition, 1900, which has never been repeated in black owing to the great difficulty experienced in manipulating the glaze and the hazardous nature of the experiment. White cats have been modelled in similar fashion, but there is only one black Copenhagen cat, and naturally such a rare piece is exceedingly valuable.

Among the latest productions in figures are some finely modelled subjects taken from Hans Andersen's stories. Who does not remember the Tinder Box, that tale of enchantment where the soldier, coming home from the wars, marching along the road with knapsack on back, meets a witch who induces him to descend into the great cavern and procure the magic tinder box. The dainty little group in white represents the Soldier and the Witch. We know of his sudden rise to fortune, armed with a talisman as potent as Aladdin's Lamp. The sleeping princess imprisoned in a copper castle is brought to him by the faithful canine genii of the tinder box. How he narrowly escaped the gallows and finally took the princess as his bride is one of our own nursery stories, and here is a Copenhagen statuette showing the
FIGURE SUBJECTS AND GROUPS

soldier with his arm around the princess in soldierly and lover-like fashion.

The story of the Swineherd provides another subject, and what grace and elegance and beauty are in the lines, and delicacy in the sentiment. It is an idyll in porcelain. Away with pierrots and mimes, the fevered extravagances of imagination run riot in bizarre form and garish colour! Such a group as this should have a niche to itself in the china cabinet. It is superlatively chaste and reticent, daintily conceived and faultless in technique. The story is of the prince who became swineherd to the father of the weary princess. His taste for music took a mechanical turn in the whimsical invention of a pot that played tunes when it boiled, and, among other like toys, a rattle that would play waltzes and polkas. His hobby gained the fancy of the princess, who had to buy them with kisses. The porcelain represents the completion of the fairy tale bargain. Alas! there is no happy ending, for the kissing became so fast and furious that the swineherd threw off his disguise, became prince on a sudden, and departed home to his kingdom, in disgust with a princess who could look with disdain on his presents of a rose and a nightingale because they were only natural, and set her affections on the trivialities of a swineherd.

Among the figures calling for regard in the highest sense, that of the Peacock standing on an urn is of surprising grace and symmetry. Its modelling is at once true to nature and true to the requirements of the potter's art. A model on a lower plane would have placed the peacock on a base or tree-stump and utilised this as a support, and no figure would be complete without the gorgeous colouring of the tail. This is exactly what happens in a Derby figure of a Peacock (at the Victoria and Albert Museum). On a rococo base covered with a wealth of coloured flowers, a peacock stands in brilliant natural colouring. But in the Copenhagen figure the drooping tail is support
enough in the kiln, and the natural pose of the bird, proud and erect, conveys dignity and beauty of form. The treatment at Copenhagen is exactly the opposite to the old school of ceramic artists. Here it is beauty of form first and colour in reticent subjection as an adjunct, and the results are undeniably superlative.
GROUP IN WHITE PORCELAIN

The Princess and the Swineherd (from Hans Andersen's stories).
Modelled by Chr. Thomsen.
FIGURE OF PEACOCK IN WHITE PORCELAIN
Modelled by Arnold Krog.
CHAPTER XI

CRYSTALLINE GLAZES
CHAPTER XI

CRYSTALLINE GLAZES

Flambé or transmutation glazes of the Chinese potters. Crackled glazes. Clement, the chemist at the Royal Copenhagen factory, produces the first specimen of crystallised glaze in 1886. The work of Hr. V. Englehardt, chemist at the Royal Copenhagen factory. Blue crackled glaze produced with pattern under control.

During the last decade of the nineteenth century the Western potter came under the spell of the modern chemist. Scientific study applied to the body and glaze and vitrification of the materials composing porcelain and faience, together with a closer study of the exact conditions of temperatures in the kilns, resulted in the discovery of certain well-defined decorative qualities in connection with glazes which, after considerable experiment, offered practically a new field for colour-work of a very beautiful nature.

In the flambé or transmutation glazes for which the Chinese potters were renowned, the effects of variegated or splashed colour are due to the capricious action of the fire on the glazes during the firing process. The single-coloured glazes of the Chinese applied to vases and other objects have been much prized by Europeans. The tints are very numerous, sea-green or celadon, yellow, red, blue, purple, brown, black, and other tones. These include the celebrated sang-de-bœuf colour of French collectors, and highly prized in China. It is thought probable that many of these single-colour glazes
have been applied at a somewhat lower temperature, termed by the French, \textit{demi-grand feu}.

The mottled classes owe their appearance less to the difference in the colouring matter than to the manner in which it is applied. They are termed in French \textit{flambé}, and there is no doubt that they were originally accidentally produced. According to the letters of a Jesuit missionary, Père d'Entrecolles, written in the early years of the eighteenth century, such vases were called \textit{Yao pien} or \textit{transmutation} vases. Such types, with turquoise colour passing into green, green melting into purple, and amber fading into grey, are suggestive of the permutation of colour harmonies which these transmutation glazes undergo in the furnace.

Beside the \textit{flambé} glazes there are crackled glazes of turquoise-blue, apple-green, or of greyish white. This crackle porcelain is now artificially produced, but it doubtless owes its origin to accident and caprice of firing.

In \textit{flambé} glazes an English potter, Mr. Bernard Moore, of Longton, has succeeded in producing \textit{sang-de-bœuf} colour with delightful gradations of tone; unhappily some of these pieces were destroyed by fire at the Brussels Exhibition.

At the Copenhagen factory \textit{grand-feu} coloured glazes have been developed in a remarkable manner. The crystal glaze, the serpent-skin, the tiger-eye, and crackled glaze, as well as many other varieties, show effects which hitherto have been unknown in porcelain, and have won the admiration of all connoisseurs. The inception of the crystalline glaze was due to Hr. Clement, the chemist at the Royal Copenhagen factory, and it was owing to the indefatigable energy and experiments of Hr. Clement that, in 1886, the first piece of porcelain with crystalline glaze achieved a record for the Copenhagen laboratory and studio. Since that day other European potters have succeeded in producing crystalline glazed ware of exceptional beauty.
FROG IMBEDDED IN ICE ON A WATER-LILY LEAF
At Sevres Museum.

POLAR BEARS ON AN ICE FLOE
Modelled by C. E. Bonnesen. Crystalline glaze by V. Engelhardt.
VASES

With Crystalline glaze by V. Engelhardt.

POLAR BEAR LAPING WATER

Finely modelled figure by Arnold Krog, 1902. Crystalline glaze by V. Engelhardt.
CRystalline Glazes

We illustrate a fine specimen of the early crystalline glaze of Copenhagen now preserved at the Museum of the National Porcelain Manufactory at Sèvres. It represents a frog on a leaf. "We should like specially to point out," says M. Edouard Garnier, the Director of the Museum at Sèvres, writing in 1894, "a large water-lily leaf on which a frog is imbedded in a thin layer of ice, which it has just succeeded in breaking. We have never seen a more striking example of what may be attained by a purely scientific process applied to art decoration, and we cannot repress the wish that this example may be followed by our modern ceramists." This is one of Arnold Krog's fine conceptions.

This specimen of the work of the Copenhagen chemist Hr. V. Engelhardt, in crystallised glaze, has been followed by many notable achievements on his part. In 1902 there was a figure of a Polar Bear lapping water, modelled by Arnold Krog and produced in crystalline glaze by Hr. Engelhardt. This, of which only thirty pieces were made, was executed for an artistic club in Paris. Another fine subject is that representing two Polar bears on the ice; one mounted on a frozen pinnacle. The whole is a skilful piece of modelling by C. E. Bonnesen, and crystalline glazing by Hr. V. Engelhardt.

New shapes are continually being invented, and a long chain of experiments in the laboratory has resulted in the production of some very remarkable examples of colouring which are always welcome to collectors, who are quick to realise that no two examples can ever be the same. All colours can be handled in this manner. The range is a wide one and the surprising gradations of tone have a charm undoubtedly their own, and not unworthy to be regarded as representative of some of the most wonderful creations of the modern potter. The metallic oxides in the hands of the twentieth-century chemist become possessed of magical properties and are transformed
ROYAL COPENHAGEN PORCELAIN

into tender harmonies vibrating with exquisite tones. Yellows, and blues, and browns merge into mauve or grey, in delightful tenderness, and black and white are included in the colour schemes of which this style is now capable.

In regard to crackled glazes there is evidence that they are coming more under the governance of the chemist. There is a beautiful deep blue variety produced at Copenhagen, with a network of crackle graduated to a nicety, now swelling when on the belly of the beaker or vase, and now contracting into minute meshes when on the slender neck. This is completely under mechanical control. As yet blue is the only colour produced in this style.

At the Brussels Exhibition, 1910, the Sèvres factory exhibited some large vases with crystalline glaze evidently under the complete mastery of the potter and chemist. These vases were of a very fine character, and the suggestion arises that at no far distant date the glazes now termed "transmutation" or adventitious will be completely mastered by the latest developments of modern science as applied to pottery, and thus "transmutation" will be a word of the past.

The technique of Copenhagen differs from that of Sèvres or of Berlin. In these latter cases the crystals appear like spots on the surface, whereas in Copenhagen ware the crystals have a more subtle and intimate incorporation with the glaze. They never stand on the surface and often, as in the mellow brown glaze, they lie beneath and glow in reflected light.

A series of effects in broken colour, delicate in marking, and veined and mottled in most pleasing character, is being attempted in vases. We illustrate several types in whole and partial crystallisation, which lose considerably by appearing as black-and-white illustrations. Such vases are conspicuous for their revelry in colour, not the hard, dense, opaque colours of the old Chinese single glazes, but the limpid, vibrating, restless subtleties of Nature's own play
Vases

Designed by Arnold Krog. Crystalline glaze by V. Engelhardt.
CRYSTALLINE GLAZES

of pulsating colours in changeful mood,—the dazzling and fairy-like opalescence of the frost and the deep blue of the ice cave, or the pale amber sand dunes imperceptibly fading into a translucent green stretch of waters, with the vaporous haze of a violet sky. In the white heat of the modern furnace the flowers of a prehistoric day, which have lain buried in the coal seams of an alien land, transmute the dull clay and the mineral glaze under the hand of the modern magician into colour nocturnes.
CHAPTER XII

THE FACTORY

TO-DAY
COURTYARD OF FACTORY

Showing Turkey and brood.

424
CHAPTER XII

THE FACTORY TO-DAY


In the word factory there is nothing suggestive of poetry. In England it represents the Frankenstein who has slain many cottage industries. In connection with our own potteries there are the Five Towns, merged into one, with a quarter of a million of inhabitants. They stand for organised science and applied manufacture. Their architecture is an architecture of chimney-shafts and kilns, black with smoke. It is a prosperous district crammed with the workers in a gigantic industry. There are visions of murky canals and great hills of accumulated rubble of the mines, coal and copper and iron, dug from the bowels of the earth and blotting out the skyline.

There are crowded byways filled with hurrying operatives, men and women and girls. The beauty of the rich, green, undulating lands of Staffordshire has been effaced by this delving of human moles. It is as though some ruthless giant had made sport of the hills and worked havoc on a smiling plain. But modern
life demands sacrifices, and chinaware must be made to send to the four corners of the earth—this is the great White Country.

In Denmark things are managed differently. It comes as a welcome surprise to the English visitor, educated to other scenes, to find the Royal Porcelain Factory set in a pleasant suburb of the city near the old gardens of the Palace of Frederiksborg. One cannot have an omelette without breaking eggs: the factory chimneys are there, the green-hedged paths are surely a snare leading up to another such prison-house as are all factories the world over. Here are the heaps of quartz, and we catch the hum of the machinery. The workers are in the hive; some unkind sprite has snatched them from the pleasant ways of a delightful city set by the sea, and immured them for their sins in this fortress of stone.

It suggests the story of Böttger and his workmen imprisoned by reason of the secrets they held. Surely these workmen and artists who know the secret of the Copenhagen ware will not be allowed to escape. It is too precious a thing to Denmark that its secrets be divulged. But the reply comes suddenly when the doors are opened and the secret, that is no secret, is disclosed. These men and women are Danes and proud of their art and filled with the love of their Copenhagen porcelain. They come and go as they will. Like bees, they roam over the flowers and the gems of nature, and they return home to the hive because they love their art. That which their hand findeth to do, they do with all their might.

There is sunshine here in this northern pottery. The courtyard shows a scene no other factory in the world can offer; it is bewildering to a student of potteries; a turkey with her brood proudly dominates the scene. We have with the camera caught this as a record. It is as suggestive as it is remarkable that the artists have carried their love for fidelity so far that flowers and animals and birds find themselves in suitable environment at this strange enchanted factory.
PORTRAIT OF PROFESSOR ARNOLD KROG

Art Director of the Royal Porcelain Factory, Copenhagen.
PORTRAIT OF THE LATE HR. C. F. LIISBERG

Artist at the Royal Factory, Copenhagen, from 1885 to 1909.
THE FACTORY TO-DAY

Animal life is dear to the potters here. There are over three hundred moulds of different types—wading and diving wild-fowl from the remoter "haunts of coot and hern"; sea-gulls, never absent from the harbour and canals spanned by bridges over which trams pass; bears and seals, the originals of which are to be found at the Zoological Gardens close by; and if the Phoenix—that fabulous bird which lives for five hundred years, making its nest of spices and burning itself to ashes, coming forth with renewed life for another five hundred years—could be captured, it would find a place in the aviary of the factory which, Phoenix-like, has arisen with youth and vigour.

In place of the white-faced factory workers, we find at the Copenhagen factory a healthy band of workmen, artisans, and artists, employed in conditions that are a credit to all concerned. The usual drudgery of a pottery is eliminated as much as possible in this factory. The latest modern appliances to ventilate the dust-laden air are in use. There are no cases of lead-poisoning, because lead is not used in the factory either in pigments or in glazes. A dining-hall and dressing-rooms have been erected for the workmen. The factory provides its own electricity and mechanical power; it is heated throughout by hot water, and has a complete system of vacuum and pressure mains.

The lady artists work in almost ideal conditions. They are installed in studios filled with flowers and plants, and in no other factory are the artistic conditions so favourable to the study of plant and animal life. The photographs we reproduce are taken of the normal surroundings of everyday work.

In regard to the management of the factory the mantle of Philip Schou has descended on his son-in-law, Frederik Dalgas, who has ably and conscientiously continued the traditions of his predecessor in the management of this national enterprise. No pains have been
spared by him to make the factory worthy of its highest achievements in the past. His versatility has extended to the development of the Aluminia Faience, which is a separate adjunct to the porcelain section and has already achieved considerable distinction on account of its peculiar qualities as representative of the modern style in decorative art. Under the artistic direction of Hr. Joachim Petersen it has won the approbation of the leading European critics and experts. It is, so to speak, in its infancy, and the time is not yet ripe to pronounce upon its relative value in European faience, but it promises great things, and experts in ceramic art await with some interest the future developments of the Royal Copenhagen Faience.

In the illustrations to this chapter are included photographs of workmen at the machinery, or in the open air turning over the quartz where it lies in heaps "weathering," exposed to the sun and the frost. The glimpse of slowly grinding stones revolving in a vat mixing and amalgamating the raw materials, in preparing them for the next stage of handling, indicates the slow and patient processes of the potter's art. There is something hazardous in manipulating the raw materials, crushing them into powder, and bringing them together in the correct proportions for the body. It is here that the long traditions of the factory, the well-guarded secrets in the mixing, and the skilful instinct in conjunction with scientific exactitude, come into full operation. The result is evident in the smooth, white, pearly body and the transparent liquid glaze so technically perfect and so much admired by other potters.

The group at the ovens shows a firing being removed after the ovens have cooled down from the intense heat of the grand feu, a temperature never attempted by the manufacturers of soft paste porcelain in this country.

The laboratory holds mysteries of its own. It is an inner sanctum to which few penetrate. These little human touches indicate that there
PORTRAIT OF HR. CHRISTIAN THOMSEN
INTERIOR OF ROYAL PORCELAIN FACTORY, COPENHAGEN

Showing studios of lady artists.
THE FACTORY TO-DAY

is a romance in manufacture as well as in more stirring scenes to the accompaniment of the roll of the drum or the rousing bugle-call. The potter's art is rich in associations which render the arts of peace as alluring in story as the arts of war. Many victories have been won in silence, but no less triumphant for that, and these represent man's conquest of earth and the white-hot flame of the furnace, whereby he transmutes the rocks from the quarry and the mountain-side into crystal vases reflecting those same mountains, and streams, and placid lakes, and clouds in stately procession. This is the art of the magician, and modern science has added one more laurel wreath to her victories over the elements.

The interior of a great factory where art is in the making has many exciting moments. The cruel fire is no respecter of persons. After the various steps have been taken, the grinding, the mixing, the moulding into form, the firing in biscuit, the painting, and the subsequent glazing, the creation comes out of the oven as a finished work of art. At any one of these stages a slip may mean disaster. Each successive process gains in difficulty. It is a tragic instant when the last hour is reached. After the oven has cooled the news goes round that a firing is being taken from the kiln. A knot of artists gathers round as each piece comes out. Some call for admiration; there is a hush of joyful surprise when a completed masterpiece comes forth perfect. Alas! too often some delightful dream with its tender colours has twisted out of shape in the intense heat. A graceful form has coalesced with a neighbouring vase. They stand as failures, and the workman with swift, relentless hand gives them a tap with a hammer, and they become shards. The poet-painter's dream has ended in nothingness.

The illustrations showing the artists at work in their studios include a portrait of the late Hr. Liisberg, whose excellent work is included in the gallery of examples shown in this volume. His acute perception of the subtleties of nature and the finesse of his landscape work, reflecting
as it does the varying moods of the scenery of his native country, have won him a great place in the Renaissance period. His memory is cherished at the factory, and collectors of the beautiful are captivated by his genius.

Professor Arnold Krog, in characteristic fashion, has a dog by his side, as faithful companion when at work in his studio. As Art Director during the great modern period, and dreamer of great dreams which have come true, he stands as one of Denmark's most gifted potter-artists, a master of his craft, and a bright star in the firmament of the history of the factory.

In regard to the future there are golden hopes and happy anticipations. The past has been glorious, the present is triumphant. A true and living school of design amid sound artistic environment has its band of artist-potters, trained under happy auspices, whose aims are set steadfastly on art that is nothing unless it be national—these are the children of to-morrow. New generations will come and go, and new art impulses will beat, as the waves breaking from the Baltic on the little pottery set on a rock, and proud in its great achievements. The future, like the vessel in the furnace, is in the hands of Fate. Taking courage in both hands, the potter-sons of Denmark will in those yet unborn days carry on the great traditions. There is a great heritage for the sons of the days to come, and looking backward they will place the laurel wreath on the brow of the masters who, in the old days and at the present era, have fought the good fight and won the guerdon of praise from potters in far-off lands who have paid homage to the art of the three blue lines.
GROUP OF DANISH WORKMEN

A firing being removed from the ovens.

439
INDEX

A

A.H. as a mark, 57, 144
Aluminia Company buys factory (in 1883), 281
Andersen, Hans, Princess and Swineherd, Tinder Box, figures illustrating, 404
Animal life, a study, at Copenhagen, 393, 431
Antonibon Pasqual, potter at Venice, 25
Arnoux, Report on Pottery at Paris Exhibition (1867), 26
Attrap decorations, 108; illustrated, 113

B

B & G (as a mark), 399
Bargains in porcelain, a regiment of dragoons exchanged for collection of porcelain, 33
Battle of Copenhagen, 261
Bayé, J. C., the painter of the Flora Danica service, 71, 95
—— signature of, 144
Berlin factory founded by Frederick the Great, 33
Bethnal Green Museum (London), Fournier porcelain at, 46
Bing, M., collection of Oriental art at Paris 295
Bing and Gröndahl, Messrs., the factory of, at Copenhagen, 399
Bird-life, strongly represented in figures and painted work, 393
Biscuit figures, a high test of ceramic art, 389
Biscuit figures of great size (Sèvres porcelain) (1900), 298
Blue and white early underglaze painted porcelain, 233-254
Blue and white porcelain, illustrated, description of, 247-250
Boisgelin, Count Louis de, visits Copenhagen factory, 88
—— his report quoted, 93
Bornholm clay used at early period, 93, 239
Botanical character of Copenhagen, decoration in Flora Danica service, 225
Böttger, Johann Fredrich, his discovery of hard porcelain, 31
—— his secret divulged throughout Europe, 28, 32
Bowl in memory of Battle of Copenhagen, 267
Brandstrup, gilding by, 275
Brongniart discontinues making pâte tenare at Sèvres, 26
Bushell, Stephen W., "Chinese Art," quoted, 27
Bust, Queen Juliane Marie, 55
—— Prince Frederick (1781), 185

C

C7, initials of Christian VII. on a service, 52
C7 (incised) as a mark, 145
Caroline Matilda (Queen of Denmark), her tragic history, 63
INDEX

Catherine II., Empress of Russia; her friendship with contemporary philosophers and scientists, 207
Establishes a French theatre at St. Petersburg, 212
Letter of Voltaire to, 212
Great services made for—
Sèvres, 207
Wedgwood, 208
*Flora Danica*, 211
Characteristics of modern Copenhagen porcelain, 322
Charles XV. of Sweden, present of Copenhagen service to, 38
Chelsea figures in costume compared with Copenhagen models, 394
Child-life a feature in Copenhagen modelling, 394
"Chinese Art," by Stephen W. Bushell, quoted, 27
Chinese conventional underglaze blue-painted types, 330
*Flambé* glazes, 409
Influence on Copenhagen at the outset of the modern period, 315, 330
Potter, the poetry of the, 120, 343
Prototypes in underglaze painted porcelain, 324, 330
Subjects at Copenhagen, rare, 168
*Christian VII.* (of Denmark), the court of, 59-64
Christiansborg, Court at, under Christian VII., 60
Chronology (Queen Juliane Marie period) (1775-1780), 50
Chronology (1780-1820), 86
Classic ornament, avoidance of, in modern Copenhagen porcelain, 288
— used in Copenhagen decadent period, 272
Clement, chemist at Copenhagen factory, produces first crystalline glaze in 1886, 296, 410
Clio, Hans, signature of, 143
Colours of underglaze painting, their limitation, 338
Commonplace development of underglaze painting avoided at Copenhagen, 324
Commemorative Plaques, 323, 366, 368
Contemporary criticism of Copenhagen factory (1790), quoted, 88
Copenhagen factory compared with Meissen, 88, 93
Copenhagen Factory Mark, its origin and symbolic meaning, 68
Copenhagen porcelain, characteristics of modern style, 322
Copyists of modern Copenhagen porcelain, 321, 396
Coronation Plaques (Edward VII. and George V.), 368
Costume subjects, the respective claims of overglaze and underglaze painting, 392
Court scandal. *Coup d'état* of Crown Prince Frederik, 208
Court scandal. The story of Queen Caroline Matilda, 60
Crackled glazes, 410
Crown, use of, as a mark, 376
Crystalline glazes, 407-419
Crystalline glazes invented by Hr. Clement in 1886, the chemist at the Copenhagen factory, 296

D

Dalgas, Frederik, his masterly activity in upholding the traditions of the factory, 431
His development of the Aluminia Faience, 432
Danish and Japanese ceramic art compared, 344
Danish heroes of the Battle of Copenhagen, 267
"Danish" pattern, the, in blue and white, 237
Dannemand, Countess, presents a service of Copenhagen porcelain to Charles XV of Sweden, 38
INDEX

Dansk Folke Museum (Copenhagen), specimens of porcelain at, illustrated, 90, 92, 117, 132, 147, 170, 173, 188, 190, 242, 259

Dates on Copenhagen porcelain—
(1780), 54, 55, 171
(1781), 52
(1783), 113, 130
(1791), 57
(1797), 188
(1801), 259

Decadence, the, at Copenhagen factory, 257–276

Decoration, fitting, a true test of high ceramic art, 337

Defects in firing corrected by the painter, 389

Denmark the arena of European conflicts, Art impulses extinguished, 280

Denmark, the first porcelain made in, 34

Derby porcelain peacock compared with Copenhagen model, 401

Description of examples illustrated:
Queen Juliane Marie period (1775–1780), 81–84
Queen Juliane Marie period (1780–1796), 123–137

Description of Figure Subjects and Groups illustrated (1780–1820), 181–192

Descriptions of examples of Flora Danica service illustrated, 229–232

Descriptions of Early Blue and White porcelain illustrated, 247–250

Diderot and Catherine II. of Russia, 211

E

Eckersberg, Danish painter, 276

Eighteenth century, outburst of enthusiasm for art of potter, 28

Encyclopaedia Britannica (1911), article on Ceramics (re Copenhagen) quoted, 399

Engelhardt, Hr. V., chemist at Copenhagen factory, his crystalline glazes, 298

English factories which made hard paste, 28

English factories, slavish imitation of Oriental models and marks, 396

English factories, soft paste mainly produced at, 28

Europe, establishment of china factories in, 25

European ceramic art, a new note added by Copenhagen, 315

European factories (hard paste), origin of, 32

F

F painted in forget-me-nots, 121

F5, mark Fournier period, 37

Factory marks, with royal and patrician cyphers, 28

Factory Mark, not used from 1773 to 1775, 239

Factory Mark (Copenhagen), origin and meaning of the three blue lines, 68

Factory, the old, closed down for want of fuel, 179

Factory, the Royal Copenhagen, to-day, 421–436

Its artistic environment, 426

Its modern equipment, its hygienic improvements, 431

Facilities for study of plant and animal life. The studios (illustrated), 437

Alumina Faience and its future, 432

Hr. Frederik Dalgas, the modern spirit of, the artistic distinction achieved under his direction, 431

Falck, A., buys factory in 1867, 281

F.D. (initials on saucer), 130

F.H.M. (initials on a vase), 101

Figure Subjects, their early production at Copenhagen, 77

Figure Subjects and Groups, their subdivisions, 167

Figure Subjects and Groups (1780–1820), 159–192

Figure Subjects and Groups, illustrated (1780–1820), description of, 183–192
INDEX

Figure Subjects and Groups, Renaissance period, 379-402
Figures 1 to 7 as painter’s mark, found in early blue and white, Copenhagen, 254
Fischer, Admiral, Bowl in memory of, 267
Fish, modelled from nature, 399
Flambe glazes of Chinese potter, 409
Flora Danica service, the, 201-232
Flora Danica service, descriptions of, Examples illustrated, 229-232
Flora Danica service, painters and modellers of, 226
Flora Russica, by Dr. P. S. Pallas, the German naturalist, 225
Florence, imitative porcelain made at, 27
F.M.H. (initials on plate), 115
Foreign workmen and artists at Copenhagen, Lehmann (1780), Bayier, Luplau, Thomaschefsky, Cadewitz, 95, 167
Foreign porcelain prohibited in Denmark, 88
Form versus Colour, 389
Formal landscape, the, supplanted by modern Copenhagen style, 324
Fortia, Comte Alfonse de, quoted, 225
Fournier, Louis, French potter at Copenhagen, 34
Fournier, Louis, and his period (1760-1766), 21-48
Fournier period. List of specimens of, 43-48
Fournier period. Mark on porcelain of, 37
Franks, Sir Augustus Wollaston, the late, Fournier porcelain in collection of, 46
Frederick the Great carries off Meissen workmen and materials to Berlin, 33
Frederick the Great founds the Berlin factory, 33
Frederick the Great. His ruse to stimulate interest in porcelain, 33
Frederik V. of Denmark, Sevres service a present to, from Louis XV., 38
Frederik V. establishes a factory at Copenhagen, 34
Frederik VI., his early training, 211

Frederiksberg Castle, Vases at, 119
Frohne Sale Prices, 195-200
Fürstenberg artist at Copenhagen, 71
Fürstenberg mark, 37
Fürstenberg mistaken for early Copenhagen porcelain, 37
Future triumphs, the supernatural yet unplumbed, 360

G
Garnier, M. Edouard (of Sèvres Museum), quoted, 298, 415
Genius, independent of modern science, 74
George III. demands release of his sister on pain of war being declared, 64
Gilding of exquisite quality at Copenhagen, 108
Ginger jar, the Chinese, of commerce, its beauty, 330
Gray, Thomas, student of nature, 222
Gray, Thomas, the first note of love of nature in English literature in his “Letters,” 222
Grimm and Catherine II. of Russia, 211

H
Hald, Andreas, 186; signature of, 144
Hamlet quoted, 272
Hard paste (Plymouth, Bristol, New Hall), 28
Hard paste at Sèvres, manufacture of, 27
H.C.O., as a mark, 144
Heraldic Placques, 323, 326, 328
Hetch, G., director of Copenhagen factory, 271
Highest work at Copenhagen, an attempt to indicate, 316
H.M. (incised) as a mark, 145
Holm signature, 142
Holmskjold, the botanist, director of Copenhagen factory, 217
Høyen, his lecture on the Natural Scandinavian Art, 276
INDEX

I
I as a mark, 275
I Holm, 144, 152, 185
Imitativeness of European potters, 96
Imitators of Modern Copenhagen porcelain, 317, 396
Initials on Copenhagen porcelain, 57, 106, 121
Inscription on, Chinese vase, 120
Staffordshire pottery, 119
Copenhagen (Bowl), 267, (cup) 125, (plate) 106, (cup and saucer) 121

J
J (mark of Jensen), 275
Jacobsen quoted, 354
Japanese and Danish ceramic art compared, 344
Japanese imitations of Copenhagen porcelain, 321, 396
Japanese influence in Copenhagen at the outset of the Modern period, 329
Japanese ivory carver, his technique, 390
Jensen, mark of, 275
Jews compelled by Frederick the Great to buy porcelain, 33
J.M. (initials on plate), 57
J.M.R. (initials on vase), 106
J.S. (incised) as a mark, 142
Juliane Marie, Dowager-Queen, the patron of Müller, 68
— her part in the overthrow of Struensee, 64
Juliane Marie and her son Frederik overthrown by Crown Prince Frederik, 208
Juliane Marie, Queen, dies in retirement (1796), 206

Juliane Marie Period:—
Excellence of modelling, an ideal for modern work, 391
Juliane Marie, Queen, portraits of (silhouette), 54, 59; (bust) 55; (on vase in colours) 69

K
K (incised) as a mark, 253
Kalleberg, the designer of fine subjects, 166
Kandler of Meissen and his style, 175
Kaolin, definition of, 26
K.B. (initials on saucer), 130
Keith, Sir Robert Murray, British Minister at Copenhagen, 64
Krog, Arnold, Art Director at Royal Copenhagen Porcelain Factory (from 1885), 287
His artistic impulses, 329
His development of a new style in underglaze painting, traditional ornament discarded, 324
Portrait of, 428
Nature the source of inspiration, 344
Kronborg, Castle of, painted on a cup, 275
Kroyer, Danish painter, 276
Kunstindustri Museum (Bergen), specimens of porcelain at, illustrated, 80, 115, 128, 136, 154, 157, 194
Kunstindustri Museum (Copenhagen), specimens of porcelain at, illustrated, 100, 101, 103, 111, 113, 178, 183, 190, 194
Kunstindustri Museum (Copenhagen), Fournier porcelain at, 45

L
L as a mark (incised), 275; (painted) 254
Landscape subjects, painted in underglaze colours on vases and plaques, 392
Landscapes, underglaze blue painted types, 330
Lead glaze not used on Copenhagen porcelain, 431
Lead poisoning, no cases at Copenhagen, 431
INDEX

Lehmann, signature of, 143
Living schools of decorative art, 395
Lost arts, the technique of genius, 74
Louis XV. sends a Sèvres service to Frederik V. of Denmark, 38
Lunbye, Johan Thomas, Danish painter, 276
Luplau, comes to Copenhagen from the Fürstenberg factory, 71
— his limitations, 165
— signature of, 143
Lynge, L., mark of, 275

M

M (incised) as a mark, 145, 186
Mark not used from 1773 to 1775, 239
Marks (Continental) with royal and patrician cyphers, 28
Marks (Copenhagen), origin of the three blue lines and its symbolism, 68
Marks (Copenhagen), peculiarities of (blue and white), 240
Marks (Copenhagen), Müller period (1775-1810), 139-145
Marks (Copenhagen), used by leading painters and modellers during the Renaissance period (1885-1911), 371-378
Marks (Copenhagen), on early blue and white porcelain, 251-254
Marks, plagiarism of, 396
Marks, similarity between early Copenhagen and Fürstenberg, 37
Meehl, Hans, mark of, 145
Mehlhorn, a Saxon potter comes to Copenhagen, 36
Meissen factory, establishment of, 31
Meissen figures compared with Copenhagen figures, 175
Meissen, marks of, copied by English potters, 396
Meissen porcelain, authoritative account by Professor Ernst Zimmermann, 31
Meissen, the secret of, divulged and spread throughout Europe, 32

Meissen workmen and materials carried off to Berlin by Frederick the Great, 33
Meissen workmen at Copenhagen, 71, 167
Meyer, Elias, panel painted by, illustrated, 113
MII (incised) as a mark, 249, 250
MI. (incised) as a mark, 249
Modellers, Müller period (1773-1810), 153-156
Modellers' and Painters' marks (blue and white), 251-254
Modern ephemeral art movements unheeded at Copenhagen, 354
Modern equipment of Copenhagen factory, 431
Modern Renaissance:—
Early days, 277-302
Golden period, 305-378
Figure subjects, 379-402
Crystalline glazes, 407-420
Moltke, Count, of Bregentved, Fournier porcelain in collection of, 45; (illustrated) 30, 41
Monograms on Copenhagen porcelain, 106; (illustrated) 54
Moore, Mr. Bernard, his examples of glazing, 410
Müller, Frantz Heinrich. Discontent and misery contemporary with establishment of factory, 63
— his secret mission to other factories, 67
— range of his subjects and order of their production, 77
— recognition of, in his lifetime, 74
— the technique of, 72, 73, 107
— scurvy treatment of, at factory, 94
— the statue to him that was never erected, 73
— his opinion of his successors, 179
Müller Period (1773-1801), 48-84
Müller period, culminating point, 162
Museums, examples at, illustrated:—
Bethnal Green (London), 47
Danish Folke (Copenhagen), 90, 92, 117, 132, 147, 170, 172, 188, 190, 242, 259
INDEX

Museums, examples at, illustrated:
Frederiksborg Castle, 141
Kunstindustri (Bergen), 80, 115, 128, 136, 154, 157, 194
Kunstindustri (Copenhagen), 100, 101, 103, 111, 113, 178, 183, 190, 194
National (Stockholm), 36, 109, 171
Rosenborg Castle (Copenhagen), 23, 54, 55, 62, 69, 206, 210, 214, 215, 219, 223
Royal Copenhagen Porcelain Factory, 147, 235, 245, 256, 265, 270
Victoria and Albert (London), Frontispiece

Mussel-blue painted underglaze, the suggestive idea of modern developments, 324
Mussel-blue painted service, 73, 77, 78

N

Napoleonic wars, 280
National character of early Copenhagen porcelain, 96, 221
——- character of Japanese ceramic art, 344
National Museum, Stockholm, Fournier porcelain at (description of), 46
National Museum, Stockholm, Copenhagen porcelain at (illustrated), 36, 109, 171
National sentiment in modern Copenhagen porcelain, 353
Nature, Danish, reflected in modern Copenhagen porcelain, 344, 355
Nature-study a dominant note at Copenhagen, 105
National style created at Copenhagen, 96, 105, 221, 395
Nelson, Admiral Lord, letter to Lady Hamilton, 268
Facsimile of (illustrated), 264
—— sends Copenhagen porcelain to Lady Hamilton, 268

O

Oeder, the originator of the Flora Danica botanical volumes, 221
Old Copenhagen factory described by contemporary eyewitnesses (1790), 88
Omar Khayyám quoted, 120
Ondrup, signature of, 144
Oriental freshness, its appeal to Western world, 395
Oriental prototypes of European porcelain, 96
Originality at Copenhagen factory, its avoidance of Oriental types, 96
Outburst of activity in 1780, 161
Overglaze decoration, modern revival of old forms and figure subjects, at Copenhagen, 391, 392; (Marks used), 376
Owners of examples of Copenhagen porcelain illustrated:
Her Majesty Queen Alexandra, 318
His Majesty the late King Edward VII., 318
His Imperial Majesty the German Emperor, 320
His Imperial Majesty the Emperor of Russia, 320
Her Majesty the Queen of Denmark, 98
Her Imperial Highness the Empress Dagmar of Russia, 325
His Majesty King George of Greece, 325
His Royal Highness the Duke of Cumberland, 327
His Grace the late Duke of Argyll, 381
His Grace the Duke of Sutherland, 284
Count Moltke of Bregentved, 30, 41
His Excellency M. de Bille, 157, 199
J. Pierpont Morgan, Esq., 65
Hr. Nörgaard, 113, 130
Mrs. Coutts Michie, 377

P

Painters, Müller period (1773–1810), 151–156
Painters' and Modellers' Marks (blue and white), 251–254
INDEX

Pallas, Dr. P. S., the protégé of Catherine II. of Russia, 225
Paris Exhibition (1889), success of Copenhagen porcelain at, 296
Paris Exhibition (1900), 297
Pâte dure porcelain of Meissen and allied schools, 27
Pâte tendre porcelain, natural to French schools, 27
Peasant life, a feature in Copenhagen figures, 360
Peasant types and contemporary character in figure subjects, 394
Peacock, figure of (Copenhagen), compared with Derby porcelain model, 401
Peculiarities in Marks (blue and white), 240
Petersen, Hr. Joachim, Aluminia Faience, under artistic direction of, 432
Petuntse, definition of, 26
PII (incised) as a mark, 250
Plaques, Heraldic, 323, 326, 328
Plaques, a perfect medium for underglaze painted subjects, 392
Poetry and imagination, expression of, in Copenhagen modern work, 343, 344, 354
Poetry of the potter's art, the, 343
Porcelain, first made in Europe, 27
Porcelain, hard paste, schools of, 26, 31
Porcelain, soft paste, schools of, 27
Portraits:
  Frederik, Crown Prince (vase), 69
  Frederik, Prince Hereditary (statuette), 57; (bust) 185
  Holmsojold and family (vase), 90
  Juliane Marie, Queen Dowager (silhouette), 54; (vase) 69; (bust) 55
  Krog, Arnold, 428
  Lilsberg, C. F., 430
  Müller, Frantz Heinrich, 87, 109
  Müller, son of (vase, silhouette), 101
  Rabener, G. W. (vase) 115, 133
  Schou, 279
  Thomsen, Chr., 434
Pott, chemist at Berlin factory, 32
Potter, the poetic terms of the Oriental, 343
Preus, Sören, modeller of flowers, 175
Prices realised at Frohne Sale, 195–200
Processes at old Copenhagen factory described, 88
R
Rabener, G. W., portrait of, on vase, 119
Rarity of Copenhagen porcelain, Fournier period, 37
Rarity of Florence porcelain (sixteenth century), 27
Renaissance, modern (at Copenhagen), early days, 277–302
Renaissance, modern (at Copenhagen), the Golden period, 305–378
Retail depot opened at Copenhagen (1780), 73
Rhymes and mottoes on Copenhagen porcelain, 106, 121, 126
Rhymes on Staffordshire pottery, 121
Ringler, a workman at Vienna, carries the secret of hard paste far and wide, 32
Rockingham House boys compared with Copenhagen figures, 394
Roscoe and Schorlemmer, Treatise on Chemistry, quoted, 33
Rosenborg Castle, royal services at, 72
Rosenborg Castle, Fournier porcelain at, 45
Rosenborg Castle, specimens of porcelain at (illustrated):—
  Fournier period, 23
  Juliane Marie period, 54, 55, 62, 69
  Flora Danica, 206, 210, 214, 215, 219, 223
  Rousseau, Jean Jacques, his influence on Struensee, 63
  His naturalistic theories, 222
Royal factory established at Copenhagen by Frederik V. (1760), 34
Royal patronage of potters, 28
Royal patronage, Augustus the Strong of Saxony acquires porcelain in exchange for a regiment of dragoons, 33
INDEX

Royal patronage (Berlin), Frederick the Great, 33
Royal patronage (Copenhagen), Christian VII., 59; Frederik V., 34; Queen Juliane Marie a shareholder of Müller's company, 68
Müller's company largely owned by members of the Danish Royal family, 68
Crown Prince Frederik and the Flora Danica service, 207
Royal patronage (Fürstenberg), Duke of Brunswick, 32
Royal patronage (Meissen), Frederick Augustus, Elector of Saxony, 31
Royal patronage (St. Petersburg), Emperor Paul, 28
Royal patronage (St. Petersburg), Empress Elizabeth Petrowna, 32
Empress Catherine II., 32
Royal patronage (Vienna), Empress Maria Theresa, 32

S
S (incised) as a mark, 144
St. Cloud, factory (1695–1773), 27
Sang-de-bœuf glaze, 410
Scandinavian Diana biscuit group in Sèvres porcelain, 298
Schleswig-Holstein, war concerning the duchies of, fatal to Danish art, 280
Schou, Philip, pioneer of Modernity, 279
Makes a European tour visiting factories of Holland, Belgium, France, and England, 288
Rebuilds factory at Frederiksborg—his genius, 281
The triumph of his foresight, 282
Copenhagen porcelain raised to a new plane, 296
Schou, Philip, comparison between, and Müller, 282; Portrait of, 279
Schreiber, Lady Charlotte, letter from Francesco Antonibon to, 26
Schleswig-Holstein, 280
Schmidt, Jacob, mark of, 142
Secret of hard paste porcelain spreads throughout Europe, 32
Secrets of craftsmen not dependent on scientific accuracy, 74
Sèvres, crystalline glazes at, 416
Sèvres factory, date when hard paste first made at, 27
Sèvres factory, marks of, copied by English potters, 396
Sèvres porcelain, its spirit reflecting northern ideas, 298
Sèvres porcelain service made for Catherine II. of Russia, 207
Sèvres styles introduced at Copenhagen, 37
Signatures of artists, &c., in Copenhagen porcelain:—
  Clio, 143
  Hald, 144, 188
  Holm, 144, 171
  Krog, 325, 373
  Lehmann, 143
  Liisberg, 335, 349, 364
  Luplau, 55, 143
  Ondrup, 144
Skovgaard, Peter Christian, Danish painter, 276
Soft paste porcelain, when made at Copenhagen, 34
Sorøe, view of, painted on a cup, 275
Spiritual outlook, the, of modern Copenhagen, 359
Staffordshire figures stripped of their pigment, 390
Staffordshire potters, fondness for rhymes, 121
Stockholm, National Museum, specimens of porcelain at (illustrated):—
  Fournier period, 36
  Juliane Marie period, 109, 171
Struensee, John Frederick, his fatal influence at the Court of Christian VII., 63
His overthrow by Queen Juliane Marie, 64
His execution, 64
INDEX

Styles which modern Copenhagen wisely avoided, 324
Subject, the apt choice of a fitting, the truest test of the highest ceramic art, 337

T

T (incised) as a mark, 250
Table of leading painters and modellers, Müller period (1773–1810), 153–156
Table of Marks, Müller period (1775–1810), 139–145
Table of Marks, early blue and white porcelain, 251–254
Tables of Marks, painters and modellers of Renaissance period (1885–1911), 371–378
Technique, figure subjects, the limitations of the potter obeyed, 390
Technique, modelling, 389
Technique of old Copenhagen porcelain described, 88, 93
Technique, the true ideal of the underglaze painter, 337
Technique, results of Müller triumphant over primitive methods and impure materials, 107
Technique of Copenhagen imitated by modern schools of potters, 321
Technique of underglaze decorated porcelain, 337
Thorvaldsen, figures after sculpture of, 275
TI (incised) as a mark, 253
Times (1801), quoted, 262
Toby jugs stripped of their pigment, 390
Transmutation glazes, 410
Tschirnhaus, Ehrenfried Walter von, 31
Tuscany, Grand Duke of, patron of Florence factory, 27

U

Underglaze painted, early blue and white, 233–254
Underglaze painting succeeds overglaze painting in figure subjects, 392
Unmarked Copenhagen porcelain (1773–1775), 239

V

Verses on Copenhagen porcelain, 106, 121, 125, 126
Vincennes factory (1740), 27
Voltaire, letter to Catherine II. of Russia, 212

W

W2 (incised) as a mark, 250, 254
Wallerius, Swedish mineralogist, 27
Wedgwood exhibition, the, by Messrs. Josiah Wedgwood & Sons, London, 1909 (including service made for Catherine II., Empress of Russia), 208
Wedgwood, his introduction of classicism into Staffordshire, 271, 395
Wedgwood service made for Catherine II. of Russia, 208
Wedgwood workmen apply in vain at Copenhagen, 167
Wiedewelt, the sculptor, assists Fournier, 36
Wilkins, W. H., A Queen of Tears. History of Caroline Matilda, Queen of Denmark, 63
Winther, Christian, quoted, 359
Worcester, its Oriental prototypes, 396
Workmen, foreign, at Copenhagen, 95, 167
Workmen, foreign. English artisans from Wedgwood's factory apply in vain at Copenhagen, 167

Z

Zimmermann, Professor Ernst (Meissen porcelain), 31